



Start

First switch on the power supply with the main switch.

Gas or electrical heated ironer:

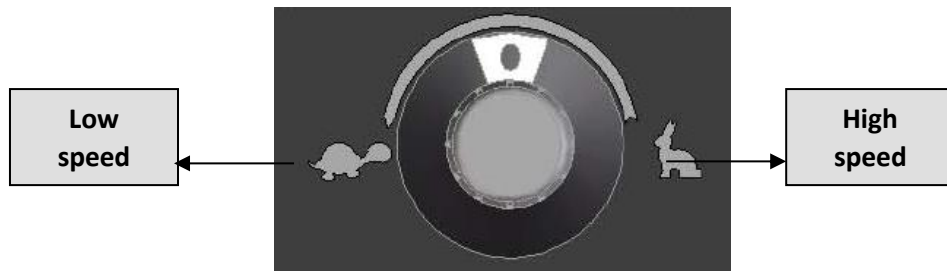
Press button 'S5' (green, power / RESET), the circulation pump starts to turn, the burner or heating elements run until the machine reaches temperature.

When the machine has reached the set temperature, press the green push button 'S6' (start) to start the machine.

The green warning light is illuminated. The ironing bed is pushed against the roll, the suction starts operation and the roll begins to turn

Speed

You can change the speed with the potentiometer.

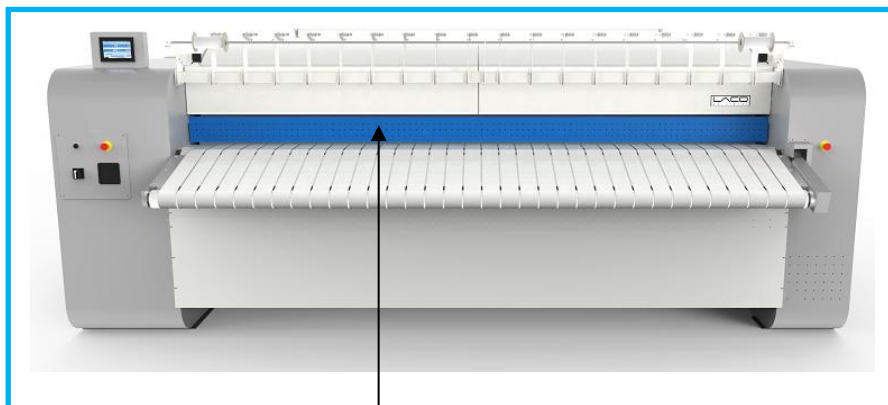


Stop

- Press button (red) 'S4', the ironing bed opens and the ironing roll stops immediately. The machine remains at the set temperature. After 5 minutes the heating stops and the circulation pump will then continue for another 5 minutes. Now you can switch off the power supply.

Note:

- When the emergency stop button 'S1,S2,S3,S4' is activated, all the motors and the heating are deactivated and the ironing bed opens automatically. The machine can only be restarted by turning the emergency stop button back in a clockwise direction and pressing button 'S5' again.
- If the finger guard is touched, the roll stops immediately but the temperature remains constant. A restart is only possible by pressing button 'S6'



Note:

Finger guard

- When the finger guard is used, the bed remains pressed against the roll. It is therefore strongly recommended that the roll is turned again or the machine turned off completely as quickly as possible.

