

# Industrial Ironers

## IC64821RLF, IC64825RLF, IC64832RLF



**4 stars Ergonomic Certification**



**Certified ergonomics**

Reducing workload, easing stress, intuitive and user friendly



**Optimum productivity**

Brilliant results with optimised staffing costs maintaining strict standards of hygiene



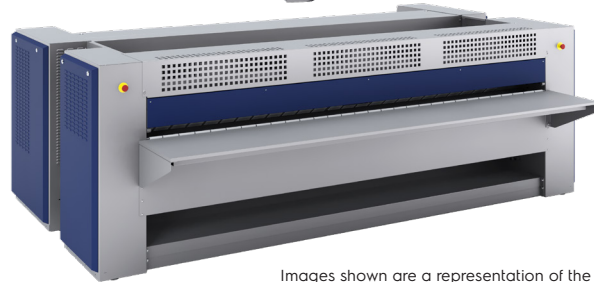
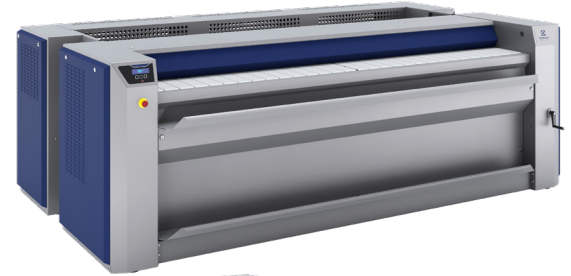
**Full flexibility**

Multiple solutions designed for your specific needs



**Tried & tested durability**

Guaranteeing consistent results without interruption



Images shown are a representation of the product only and variations may occur.

OPTIONS & AREA CONCERNED BY THE OPTIONS RLF Model - Electric and Gas heated		Active	Performance	Superior
<b>Manual Feeding:</b>				
Feed Alone + Vacuum Table	Stop the feeding table (while you are still ironing) to feed alone large item	No	No	Yes
Vacuum Table	To optimise the feeding and by consequence the ironing quality	No	Yes	No
<b>Folding:</b>				
Antistatic Bar	To avoid polyester to stick on the cylinder	Yes	Yes	Yes
<b>Productivity:</b>				
Feed Now	To inform operator when and which area the ironer cylinder is ready to iron	Yes	No	No
Dubixium	Keep the cylinder temperature always uniform and optimise the productivity	No	Yes	Yes
DIAMMS	Operates automatically at optimum speed whilst perfectly managing the moisture in your laundry	No	Yes	Yes

OPTIONS & AREA CONCERNED BY THE OPTIONS RLF Model - Steam heated		Active	Performance	Superior
<b>Manual Feeding:</b>				
Feed Alone + Vacuum Table	Stop the feeding table (while you are still ironing) to feed alone large item	No	No	Yes
Vacuum Table	To optimise the feeding and by consequence the ironing quality	No	Yes	No
<b>Folding:</b>				
Antistatic Bar	To avoid polyester to stick on the cylinder	Yes	Yes	Yes
<b>Productivity:</b>				
DIAMMS	Operates automatically at optimum speed whilst perfectly managing the moisture in your laundry	No	Yes	Yes

Main specifications			IC64821RLF	IC64825RLF	IC64832RLF
Capacity*,	max. water evaporation**	l/h	40/63/37	48/75/46	59/93/59
Cylinder, diameter (el, gas/steam)		mm	479/457	479/457	479/457
	length	mm	2120	2540	3170
Ironing speed		m/min	1.5-9	1.5-9	1.5-9
Heating,	electricity	kW	37	44	54
	steam (900 kPa)	kg/h	92	110	141
	gas	Btu/h (kW)	150100(44)	177400(52)	221800(65)

\* 50% residual moisture content cotton 180g/m<sup>2</sup> and 100% cylinder use (ISO 9398-1).  
 \*\* El/steam/gas.

Electrical connections*	IC6482IRLF	IC64825RLF	IC64832RLF
Heating alternative			
Electric heated 400-415V 3AC 50/60 Hz kW(A)	38 (63)	45 (80)	56 (100)
Gas heated / 208-240V 3AC 60 Hz kW(A)	2 (16)	2 (16)	2 (16)
Steam heated 400V 3 AC 50/60 Hz kW(A)	2 (16)	2 (16)	2 (16)
Steam, gas and air connections			
Steam DN	20	20	20
Rec. steam pressure kPa	900	900	900
Condensate DN	10	10	10
Gas DN	20	20	20
Gas pressure, natural gas (G20/G25) Pa	2000/2500	2000/2500	2000/2500
propane (G31) Pa	3700/5000	3700/5000	3700/5000
Air outlet $\varnothing$ mm	150	150	150
Evacuated air, gas m <sup>3</sup> /h	830	950	1010
el, steam m <sup>3</sup> /h	740	880	960
Pressure drop max. Pa	200	200	200
Sound levels			
Airborne sound level dB(A)	73	73	73
Heat emission			
% of installed power, max.	3	3	3
Shipping data**			
Ironer + rear folder net, kg	950 + 500	1120 + 520	1295 + 560
Shipping volume m <sup>3</sup>	5.62 + 8	6.43 + 9.22	7.65 + 11
Dimensions in mm			
A Overall width	2785	3205	3835
B Ironing width	2120	2540	3170

- |                      |                         |
|----------------------|-------------------------|
| 1 Control panel      | 4 Condensate connection |
| 2 Exhaust connection | 5 Electrical connection |
| 3 Steam connection   | 6 Gas connection        |

\* Other voltages available, see installation manual.

\*\* Average data. Crated weight/shipping volume depends on configuration. Please contact logistics for exact measures.

