

Industrial Ironers

IC64819LF, IC64821LF, IC64825LF, IC64828LF, IC64832LF





Ironers Human-Centred Design Process



Certified ergonomics

Reducing workload, easing stress, intuitive and user friendly



Full flexibility

Multiple solutions designed for your specific needs



Optimum productivity

Brilliant results with optimised staffing costs maintaining strict standards of hygiene



Tried & tested durability

Guaranteeing consistent results without interruption

OPTIONS & AREA CONCERNI LF Model	ED BY THE OPTIONS	
Manual Feeding:		
Feed Alone + Vacuum Table	Stop the feeding table (while you are still ironing) to feed alone large item	Option
Vacuum Table	To optimise the feeding and by consequence the ironing quality	Option
Folding:		
Antistatic Bar	To avoid polyester to stick on the cylinder	Standard
Productivity:		
Feed Now	To inform operator when and which area the ironer cylinder is ready to iron	Option
Dubixium	Keep the cylinder temperature always uniform and optimise the productivity	Option
DIAMMS	Operates automatically at optimum speed whilst perfectly managing the moisture in your laundry	Option
CMIS	The Certus Management Information System™ (CMIS) offers the highest level of control and traceability by monitoring and tracking each stage of the laundry process	Option

Main specifica	ations		IC64819LF	IC64821LF	IC64825LF	IC64828LF	IC64832LF
Capacity*,	max. water evaporati	on** I/h	38/57/35	40/63/37	48/75/46	51/81/51	59/93/59
Cylinder, diamete	er (el, gas/steam)	mm mm	479/457 1910	479/457 2120	479/457 2540	479/457 2750	479/457 3170
Ironing speed		m/min	1.5-9	1.5-9	1.5-9	1.5-9	1.5-9
Heating,	electricity steam (900 kPa) gas	kW kg/h Blu/h (kW)	33 83 133100(39)	37 92 150100(44)	44 110 177400(52)	47 123 191100(56)	54 141 221800(65)
* 50% residual moisture con** El/steam/gas.	ntent cotton 180g/m² and 100% cylinder use	(ISO 9398-1).					



Electrical connections*		IC64819LF	IC64821LF	IC64825LF	IC64828LF	IC64832LF
Heating alternative						
Electric heated 400-415V 3AC 50/60 Hz kW(A)		35 (63)	38 (63)	45 (80)	49 (80)	56 (100)
Gas heated / 208-240V 3AC 60 Hz Steam heated 400V 3 AC 50/60 Hz	,	2 (16) 2 (16)				
Steam, gas and air connections						
Steam Rec. steam pressure Condensate Gas Gas pressure, natural gas (G20/G25) propane (G31) Air outlet Evacuated air, gas el, steam Pressure drop	DN kPa DN DN Pa Pa ø mm m³/h m³/h	20 900 10 20 2000/2500 3700/5000 150 800 740 200	20 900 10 20 2000/2500 3700/5000 150 830 740 200	20 900 10 20 2000/2500 3700/5000 150 950 880 200	20 900 10 20 2000/2500 3700/5000 150 980 920 200	20 900 10 20 2000/2500 3700/5000 150 1010 960 200
Sound levels						
Airborne sound level	dB(A)	73	73	73	73	73
Heat emission						
% of installed power, max.		3	3	3	3	3
Shipping data**						
Shipping volume	net, kg m³	970 5.22	1080 5.63	1190 6.43	1295 6.82	1390 7.64
Dimensions in mm						
A Overall width B Ironing width		2575 1910	2785 2120	3205 2540	3415 2750	3835 3170
1 Control panel 2 Exhaust connection		4 Condensate 5 Electrical cor				

Exhaust connection

2 Exhaust connection3 Steam connection

5 Electrical connection

6 Gas connection

1070 (42.13")

Other voltages available, see installation manual.
 ** Average data. Crated weight/shipping volume depends on configuration. Please contact logistics for exact measures.

