

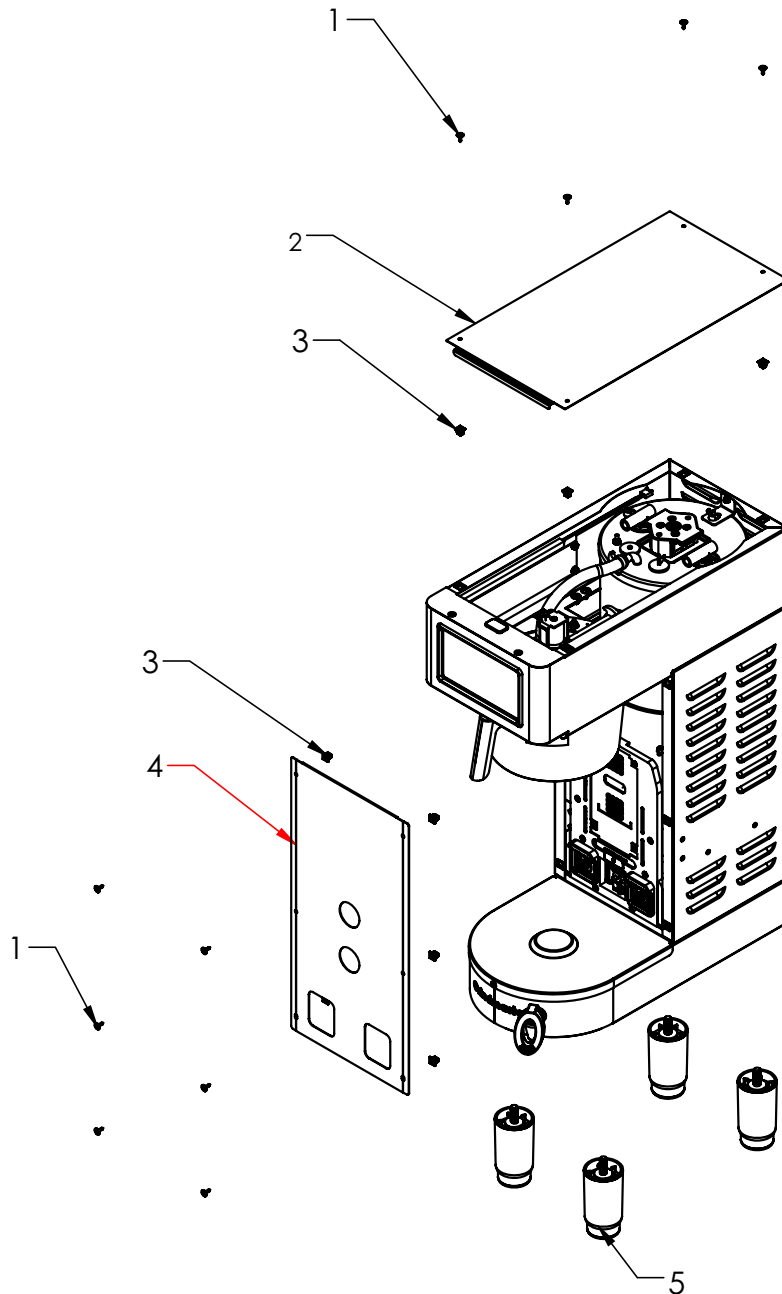


Electrolux

Parts Diagram and List

PrecisionBrew™ Coffee Brewers

Single Air-Heated Shuttle Brewer Top level panels



Item No.	Part No.	Qty.	Description
1		10	SCRW,#8x1/2 PN TR AB 410SS
2	200-01122	1	PANEL, TOP SINGLE, SS
3		10	ANCHOR, SCRW #8 NYLON
4	230-00201	1	Splash panel assy
5	355-00046	4	LEG_ADJUSTABLE_4" MIN_SS

EN

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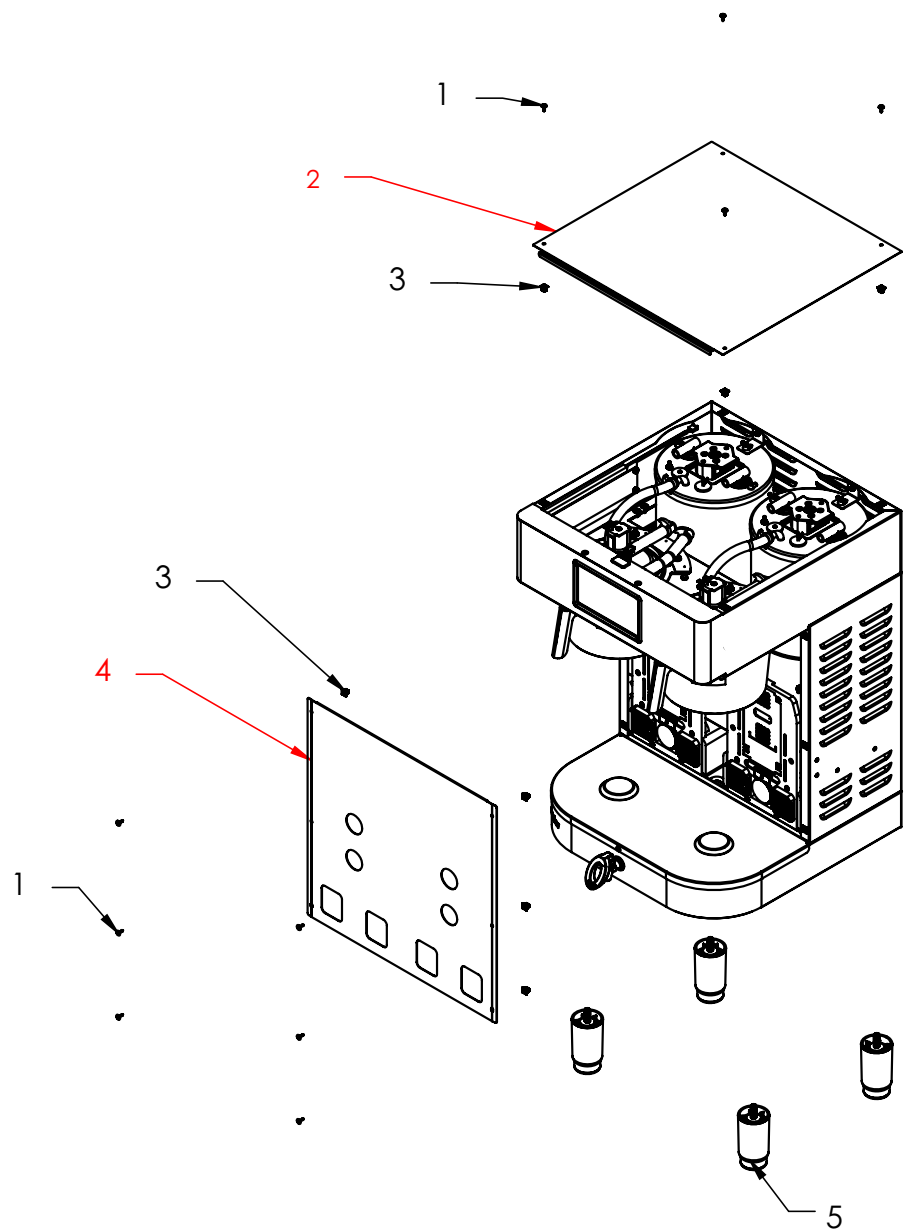
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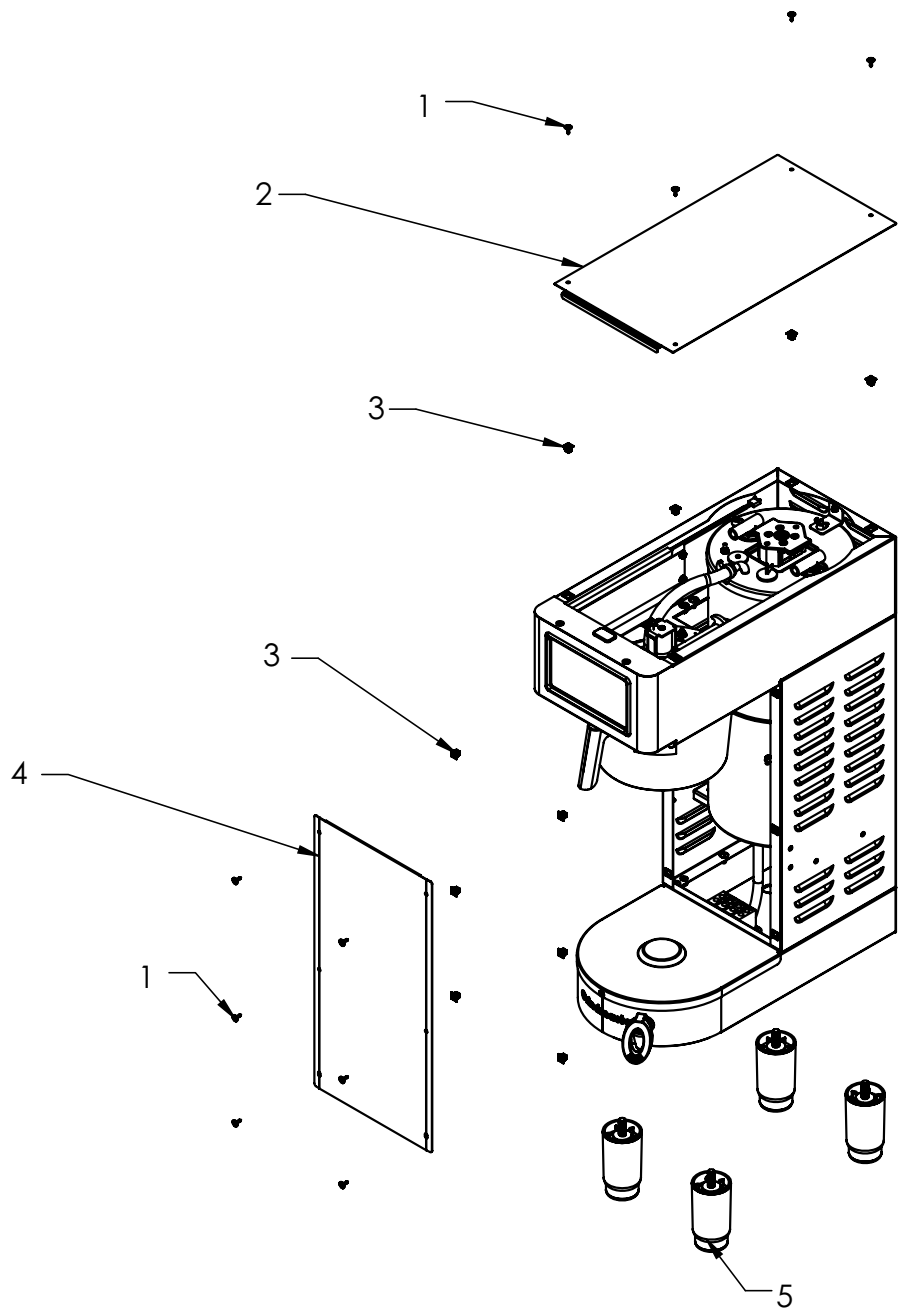
SV

Double Air-Heated Shuttle Brewer Top level panels



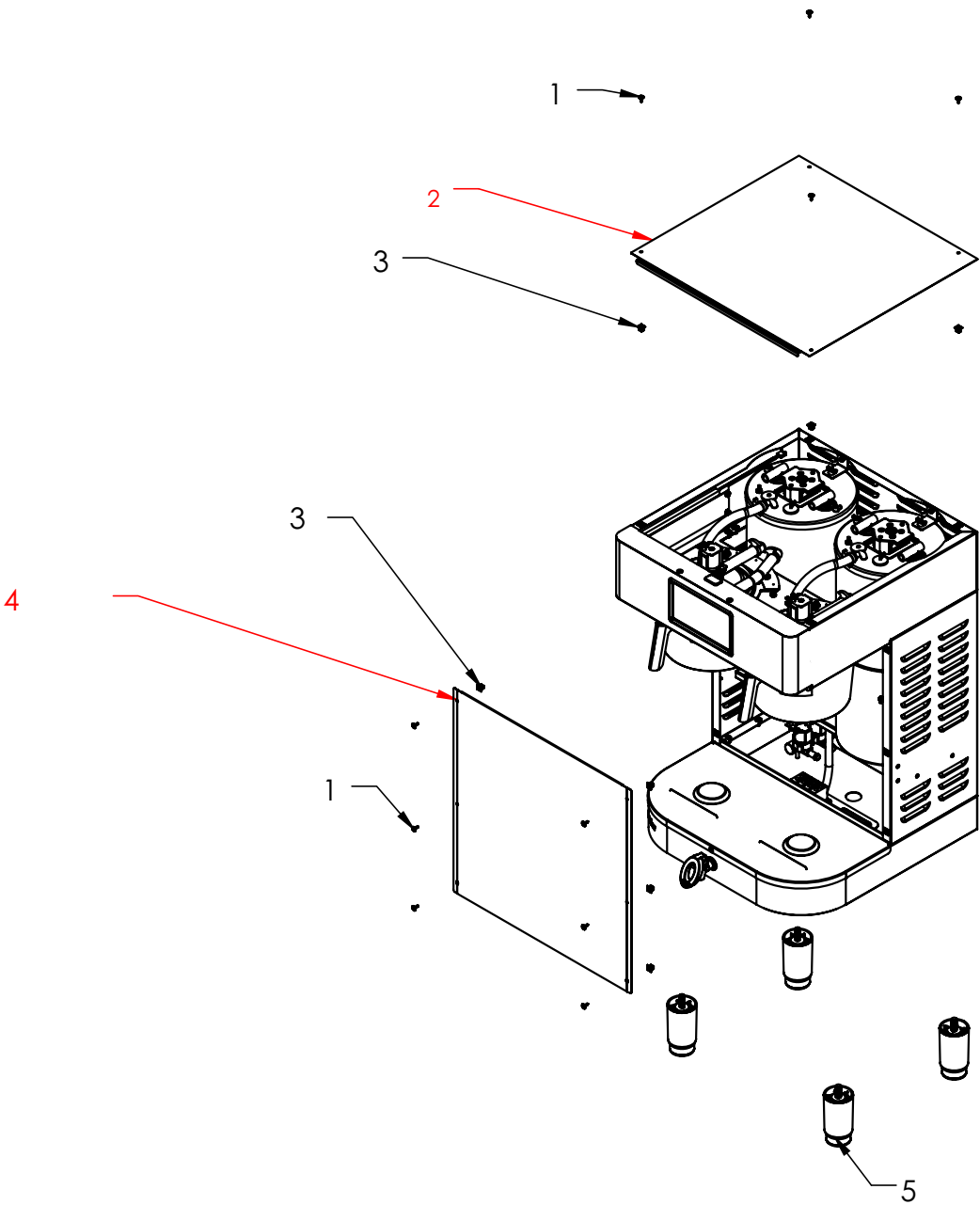
Item No.	Part No.	Qty.	Description
1		10	SCRW,#8x1/2 PN TR AB 410SS
2	200-01184	1	PANEL, TOP DOUBLE, SS
3		10	ANCHOR, SCRW #8 NYLON
4	230-00202	1	Splash panel assy
5	355-00046	4	LEG_ADJUSTABLE_4" MIN_SS

Single Warmer Shuttle Brewer Top level panels



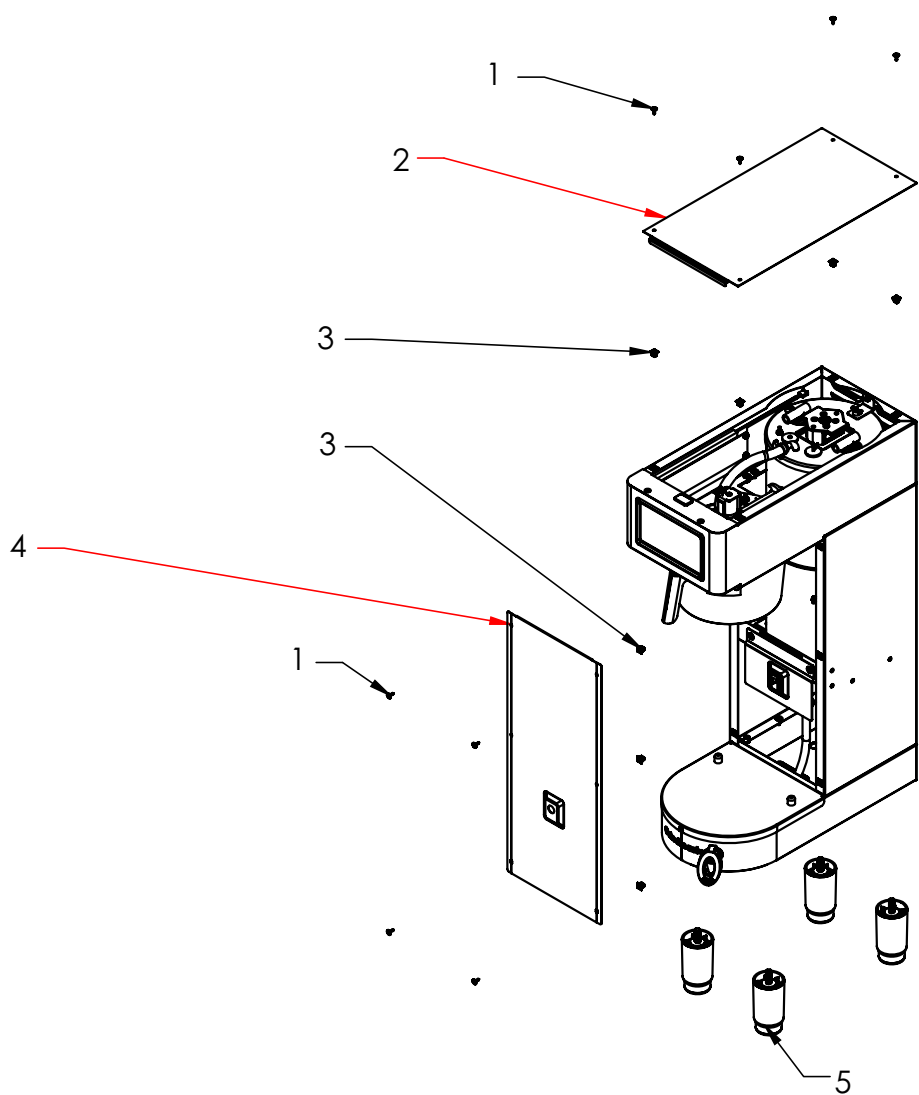
Item No.	Part No.	Qty.	Description
1		10	SCRW,#8x1/2 PN TR AB 410SS
2	200-01122	1	PANEL, TOP SINGLE, SS
3		10	ANCHOR, SCRW #8 NYLON
4	200-01047	1	Panel,
5	355-00046	4	LEG_ADJUSTABLE_4" MIN_SS

Double Warmer Shuttle Brewer Top level panels



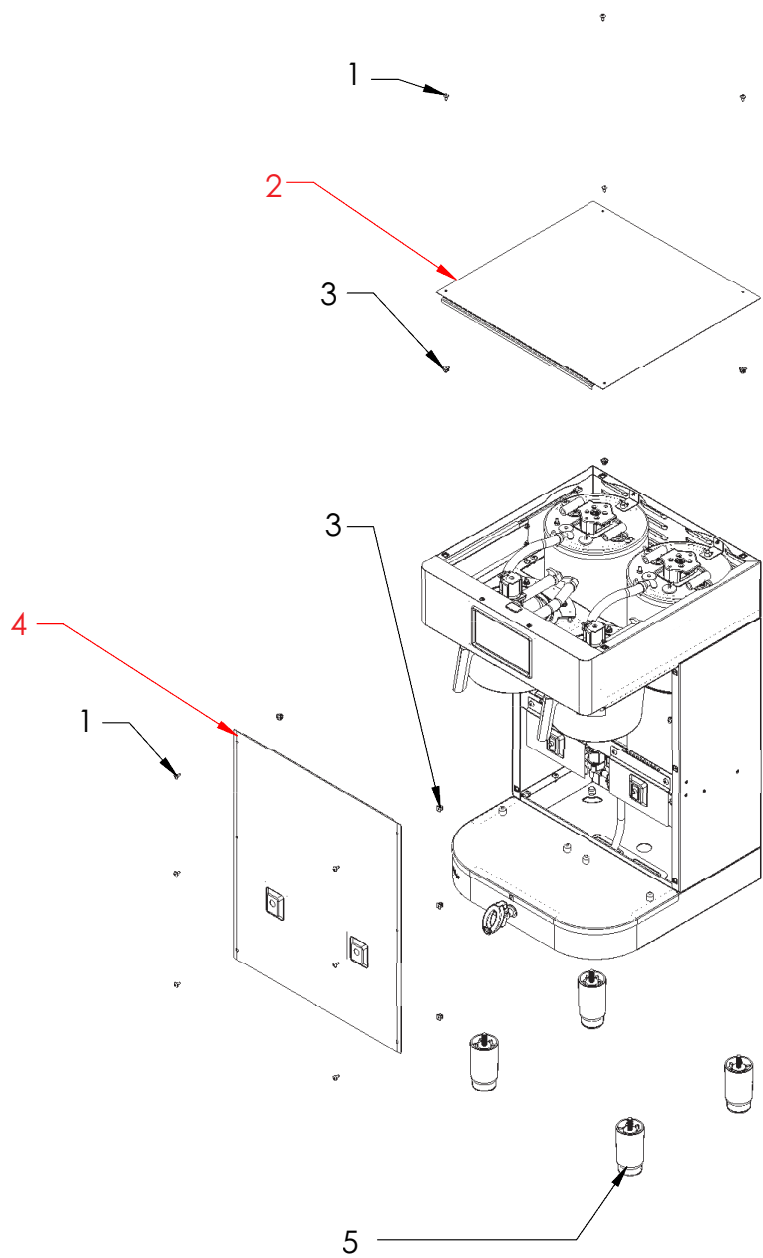
Item No.	Part No.	Qty.	Description
1		10	SCRW,#8x1/2 PN TR AB 410SS
2	200-01184	1	PANEL, TOP DOUBLE, SS
3		10	ANCHOR, SCRW #8 NYLON
4	200-01048	1	Panel,
5	355-00046	4	LEG_ADJUSTABLE_4" MIN_SS

Single Vacuum Shuttle Brewer Top level panels



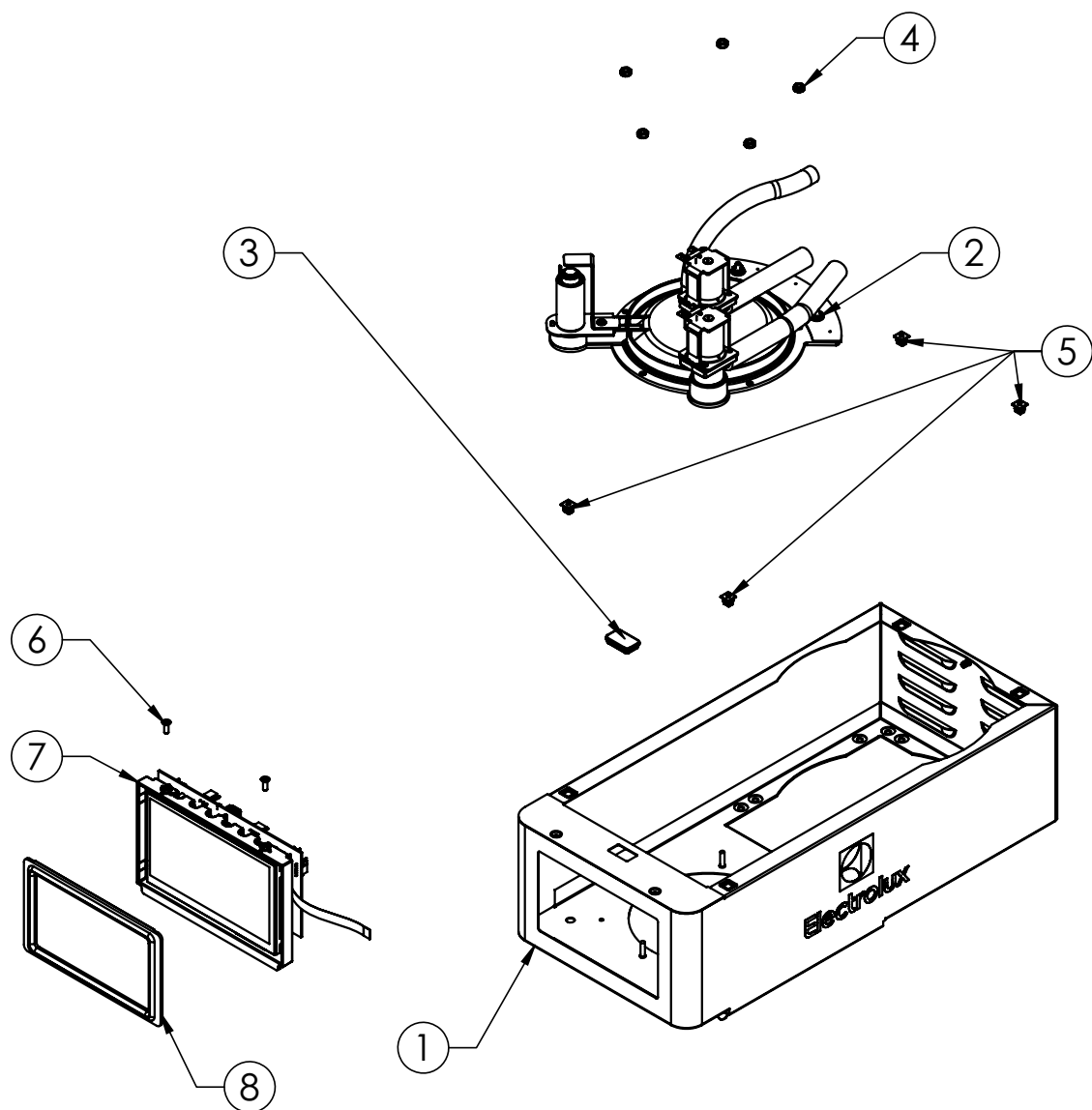
Item No.	Part No.	Qty.	Description
1		10	SCRW,#8x1/2 PN TR AB 410SS
2	200-01122	1	PANEL, TOP SINGLE, SS
3		10	ANCHOR, SCRW #8 NYLON
4	200-00851	1	Panel,
5	355-00046	4	LEG_ADJUSTABLE_4" MIN_SS

Double Vacuum Shuttle Brewer Top level panels



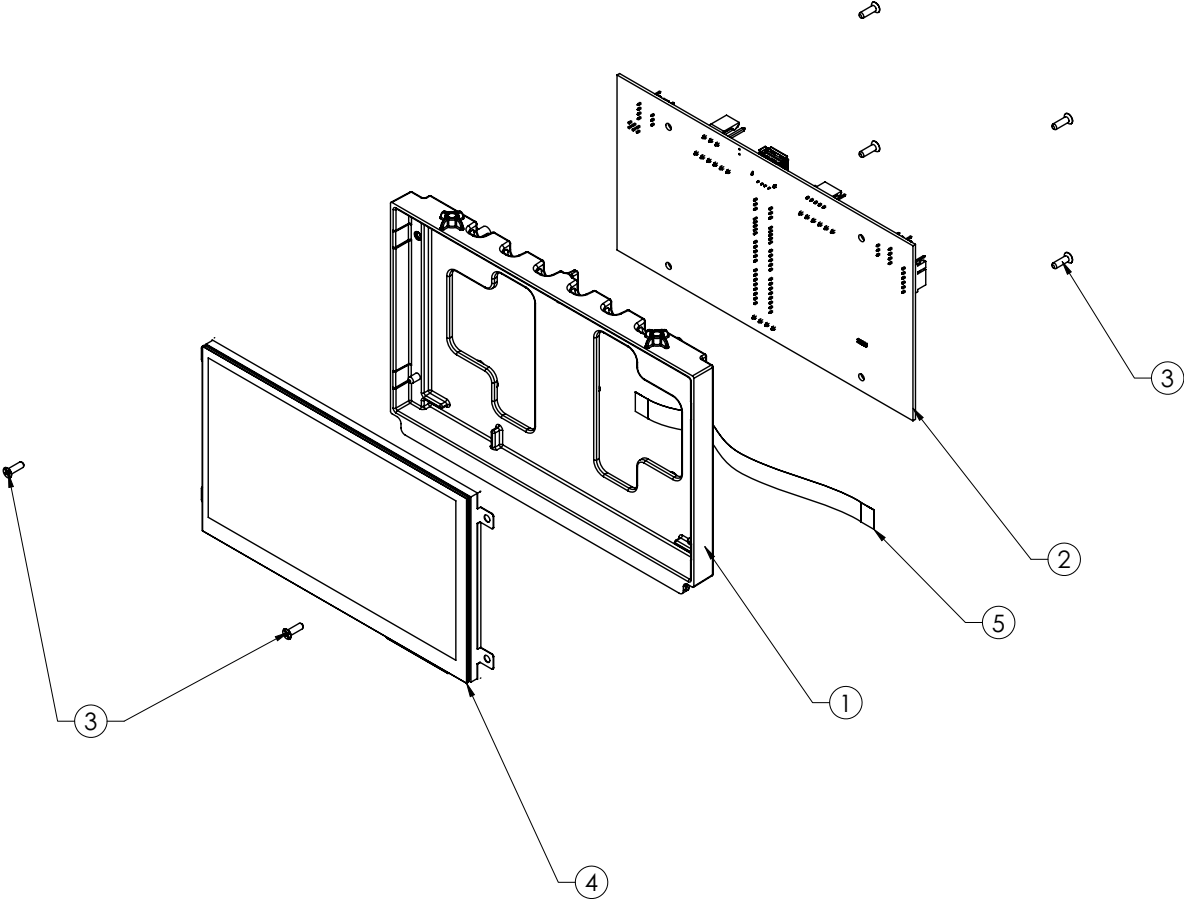
Item No.	Part No.	Qty.	Description
1		10	SCRW,#8x1/2 PN TR AB 410SS
2	200-01184	1	PANEL, TOP DOUBLE, SS
3		10	ANCHOR, SCRW #8 NYLON
4	200-00852	1	Panel,
5	355-00046	4	LEG_ADJUSTABLE_4" MIN_SS

Top chassis assy-Single



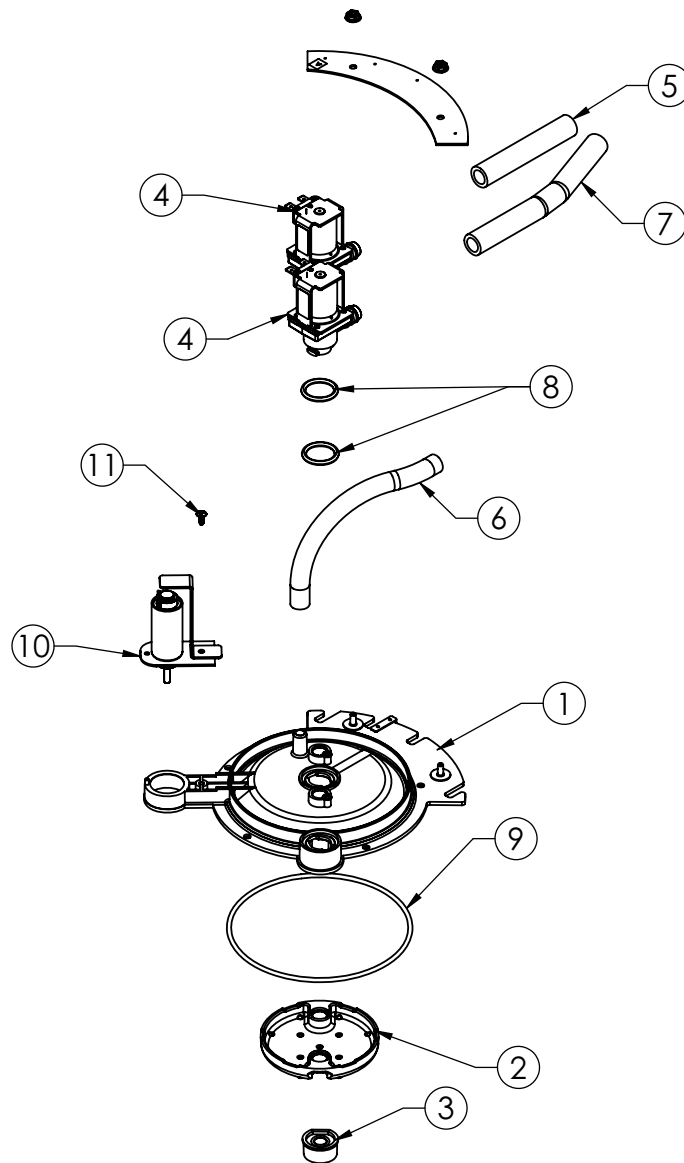
Item No.	Part No.	Qty.	Description
1	200-01446	1	TOP WELDMENT, SS SINGLE W/O SIDELIGHT
2	230-00099	1	Assy, Single brewer dome
3	210-00475	1	Cover, Rubber USB
4		5	NUT, 8-32 KEPS SS
5		4	ANCHOR, SCRW #8 NYLON
6		2	Scrw, #8 x 1/2" type B SS FHP
7	230-00237	1	Control assembly,Electrolux
8	290-00116	1	GASKET, 7" TRIM

Display Assembly



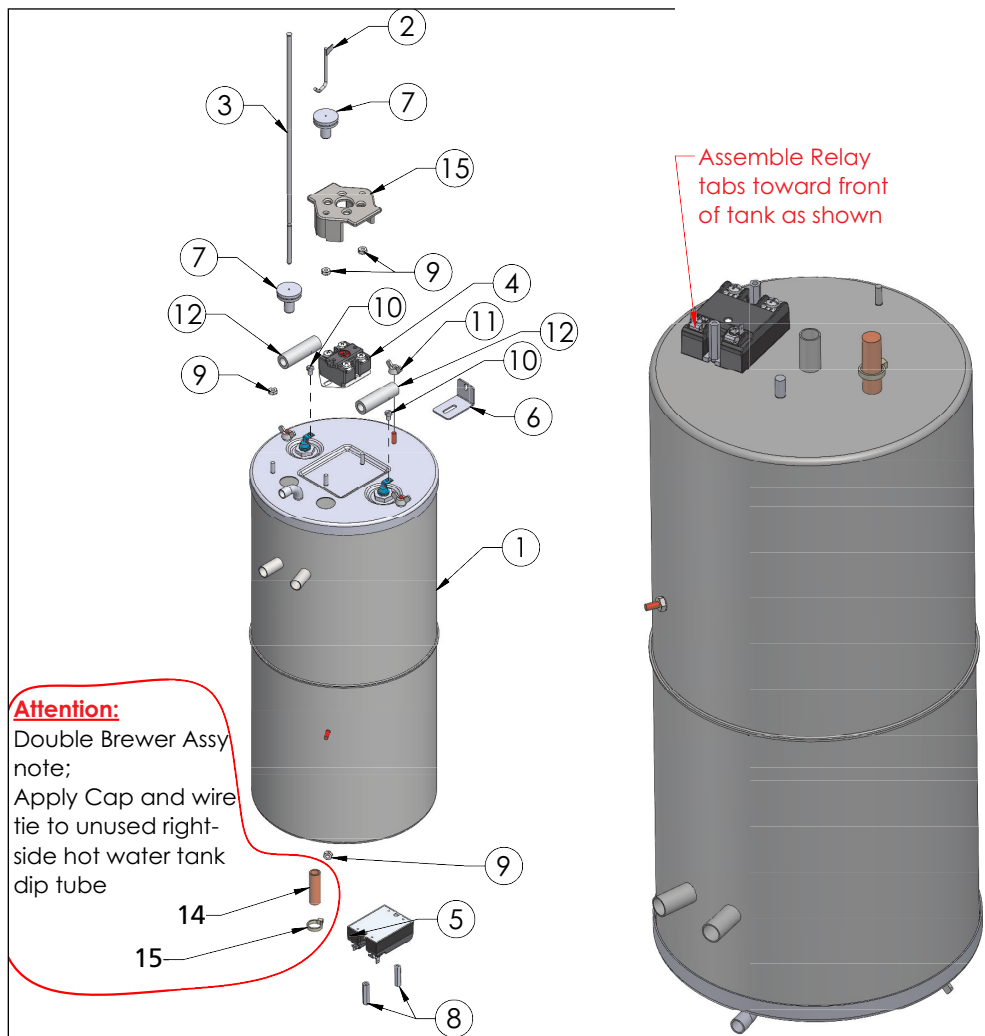
Item No.	Part No.	Qty.	Description
1	210-00588	1	BRACKET, 7" DISPLAY
2	349-00072	1	Control, Coffee brewer-Electrolux program
3		6	Screw, Type A #4x3/8" FH PH SS
4	345-00041	1	DISPLAY, 7" BACK MOUNT
5	343-00114	1	RIBBON CABLE, 3.5 INCH LCD

Dome Assembly



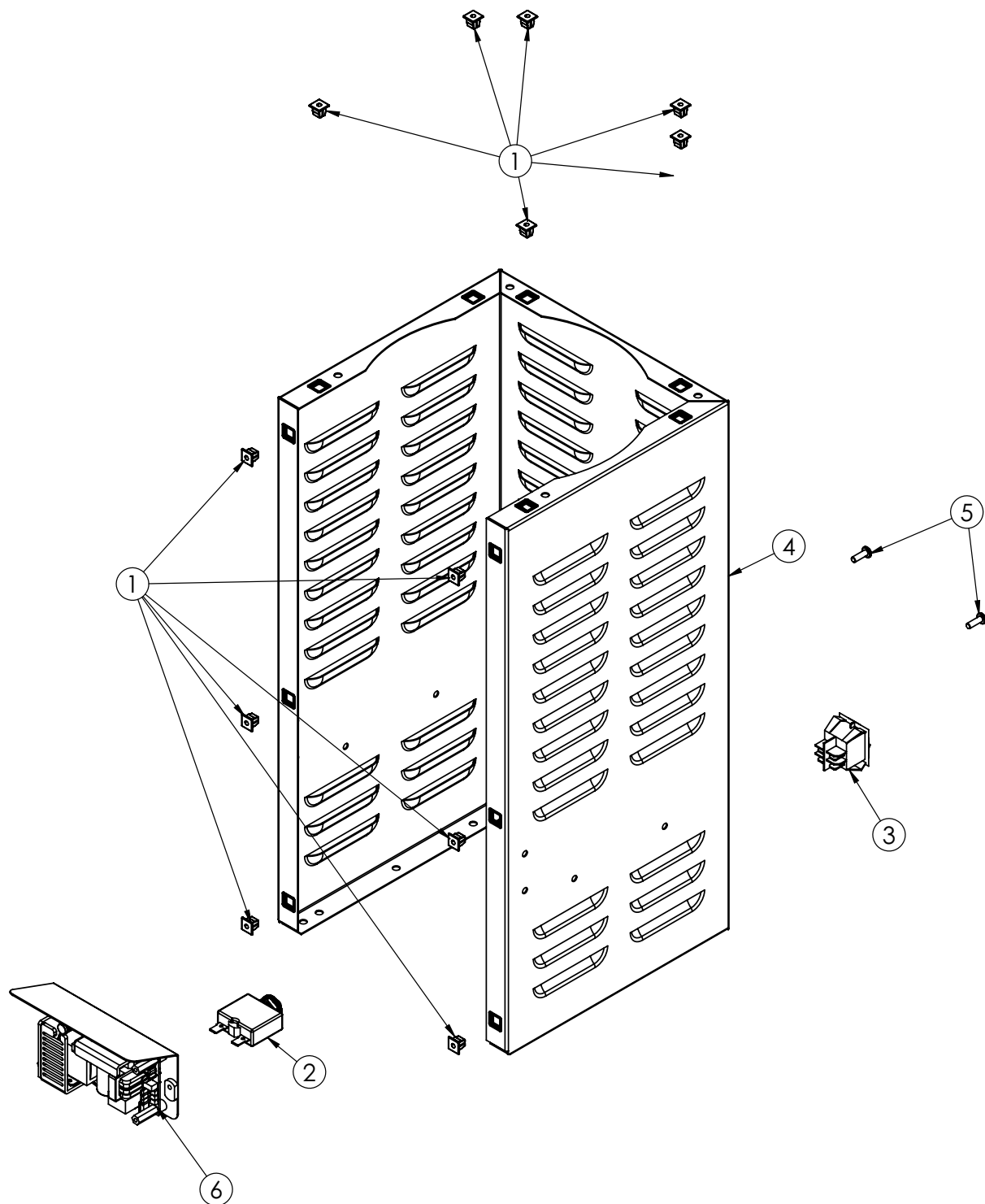
Item No.	Part No.	Qty.	Description
1	230-00153	1	Dome assembly
2	210-00480	1	Sprayhead, Molded brewer
3	210-00479	1	Nozzle, Bypass
4	280-00089	2	Valve, 24vdc bayonet dump
5	362-00247	1	Tubing, Tank to brew valve
6	362-00241	1	Tubing, 3/8 ID x 5/8 OD Silicone 10 ft
7	362-00247	1	Tubing, Tank to bypass
8	W0340022	2	O-RING, #213
9	290-00088	1	O-ring, 2-255 silicone rubber
10	230-00200	1	Assy, Lock solenoid with bracket
10a	270-00005	1	Solenoid, 24vdc Terminated Lock
11		1	SCREW, #8 X 3/8, HI-LO, PH TH SS
12	348-00043	1	Control-Brewer position sensor
13		2	Nut, #10 stud speed
14		2	SCREW, 4-24 X 3/8, HI-LO, PH PH SS

Tank Assembly



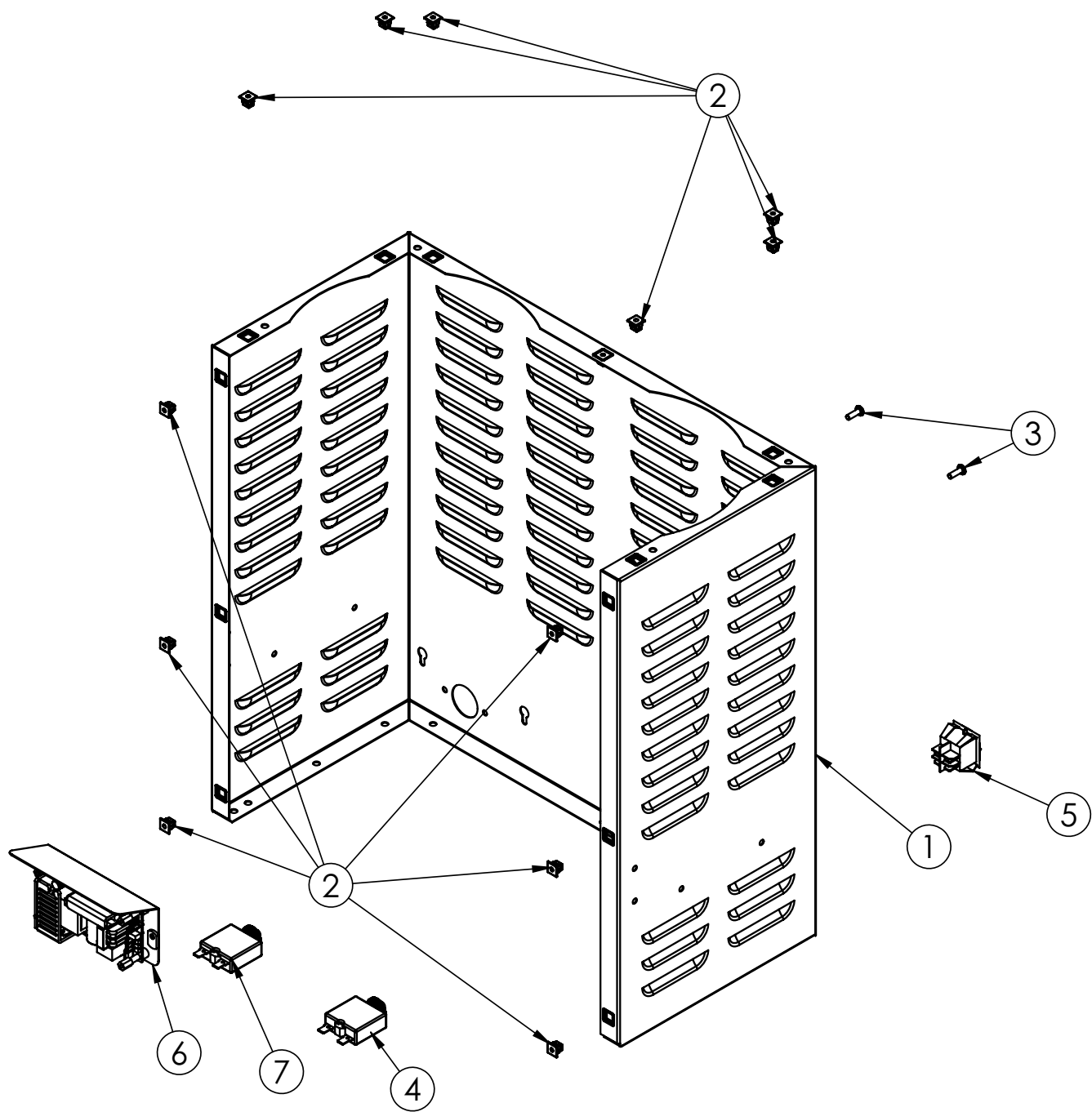
Item No.	Part No.	Qty.	Description
1	230-00240	1	Tank assy, 240V 3000W hot water
	230-00241	1	Tank assy, 240V 2500 watt hot water
2	344-00067	1	PROBE, WATER LEVEL, SS
3	61128	1	PROBE, THERMISTOR 12"
4	321-00023	1	Thermostat, 66TM 40A manual reset
5	346-00033	1	Relay, 50A solid state
6	200-01259	1	Bracket, Tank retaining
7	290-00105	2	GROMMET, PROBE, LEVEL SENSOR
8	351-00024	2	Spacer, 8-32 x 1/4" hex x 1"L
9		4	NUT, 8-32 KEPS SS
10		2	Screw, 10-32 x 1/4 SL HD Brass
11		1	#10-24 WING NUT, SS
12	63665	2	Insulator, Heater terminal
13	86600-	1	
14	290-00118	1	CAP, SILICONE 3/8 PIPE
15	210-00601	1	Insulator, Tank terminal

Single air-heated or warmer shuttle chassis assembly



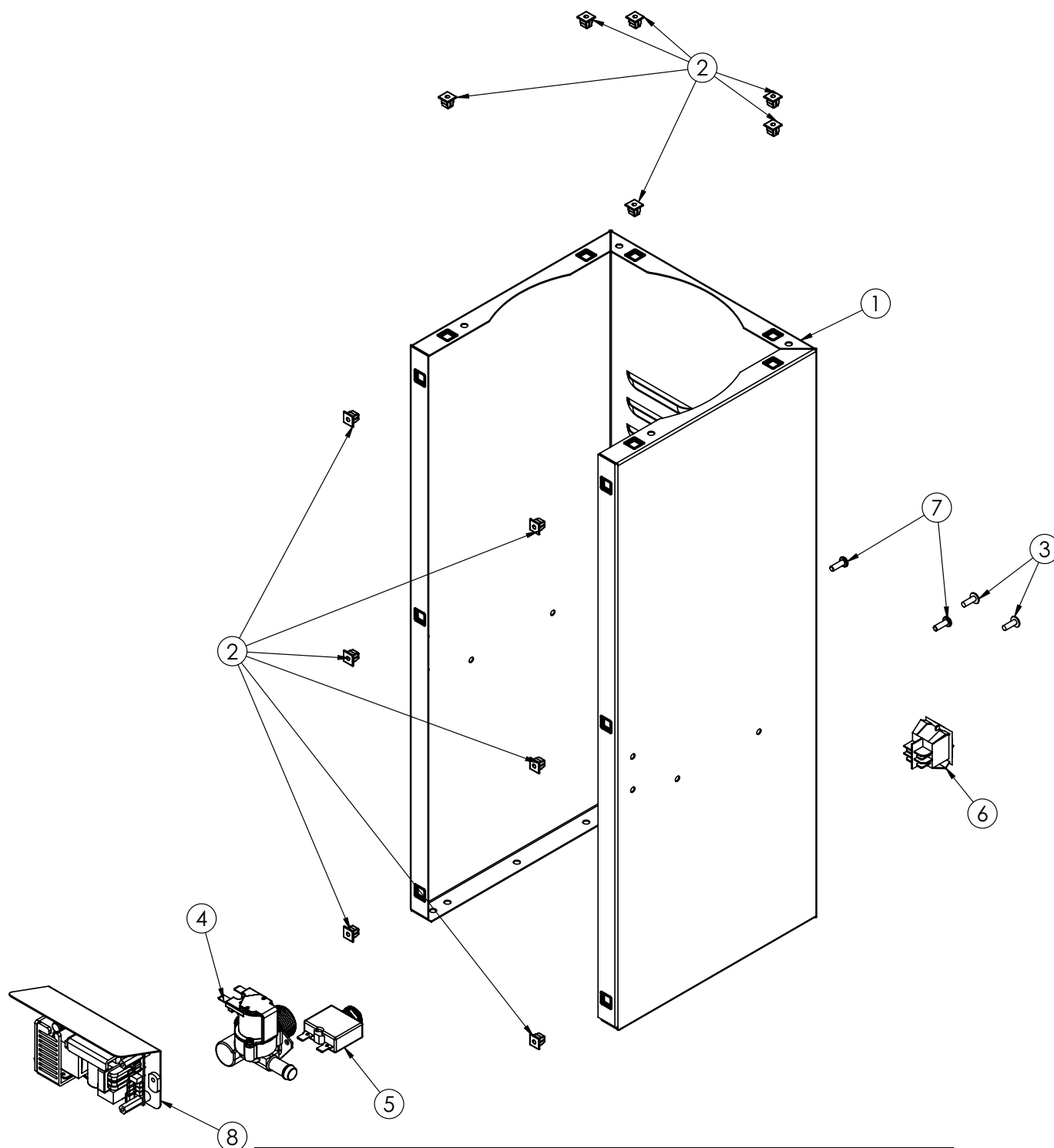
Item No.	Part No.	Qty.	Description
1		12	ANCHOR, SCRW #8
2	346-00035	1	CIRCUIT BREAKER, 4 AMP
3	99066	1	On-off switch rocker
4	200-00843	1	Tower, Single shuttle SS S
5		2	SCR #8-32x1/2" PH FIL
6	230-00196	1	Assy, Power supply

Double air-heated or warmer shuttle chassis assembly



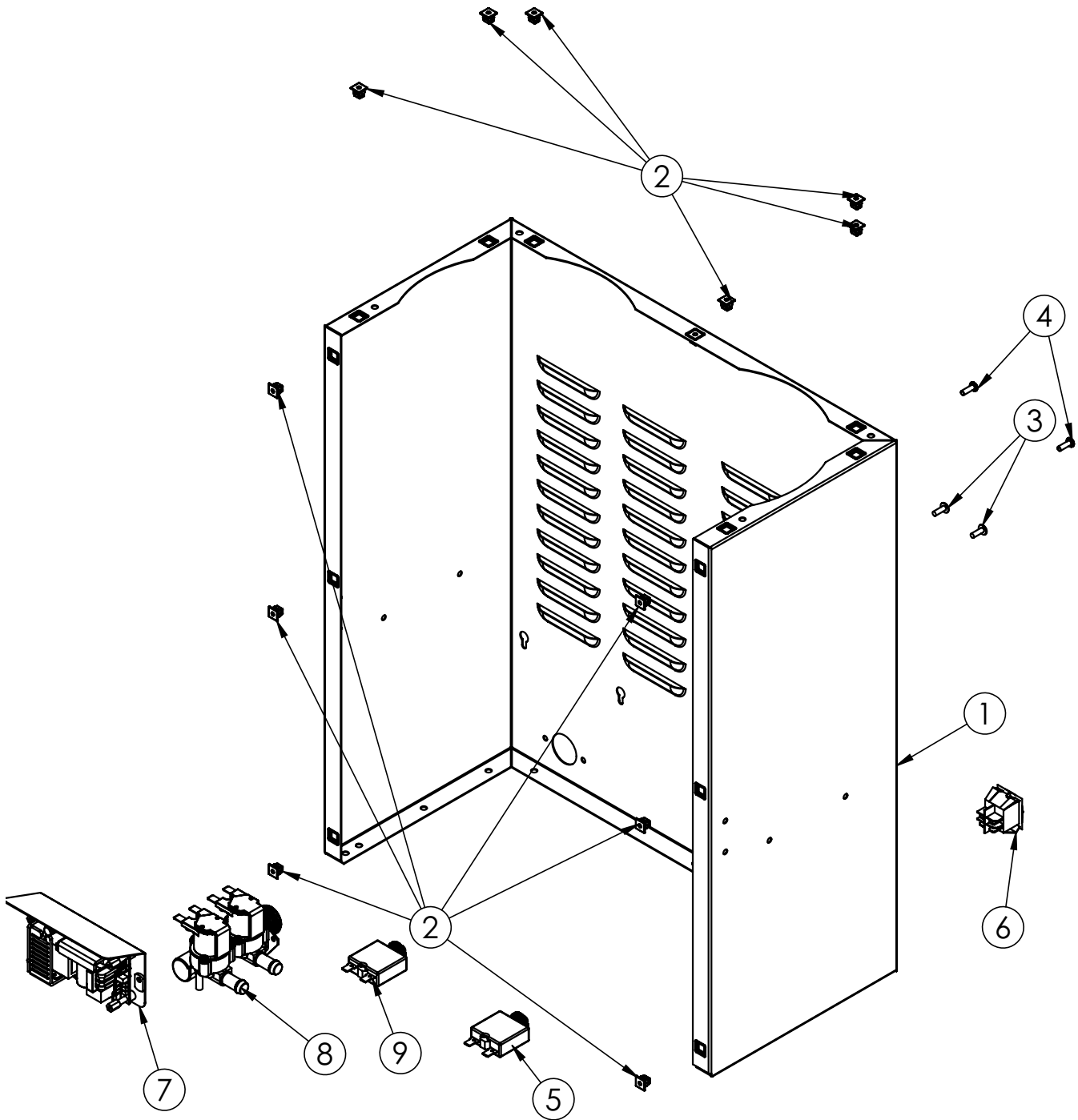
Item No.	Part No.	Qty.	Description
1	200-008441	1	Wrap, Double shuttle
2		13	ANCHOR, SCRW #8 NYLON
3		2	SCR #8-32x1/2" PH FIL ZNC
4	346-00035	1	CIRCUIT BREAKER, 4 AMP
5	99066	1	On-off switch rocker
6	230-00196	1	Assy, Power supply
7	346-00058	1	CIRCUIT BREAKER, 20 AMP

Single vacuum shuttle chassis assembly



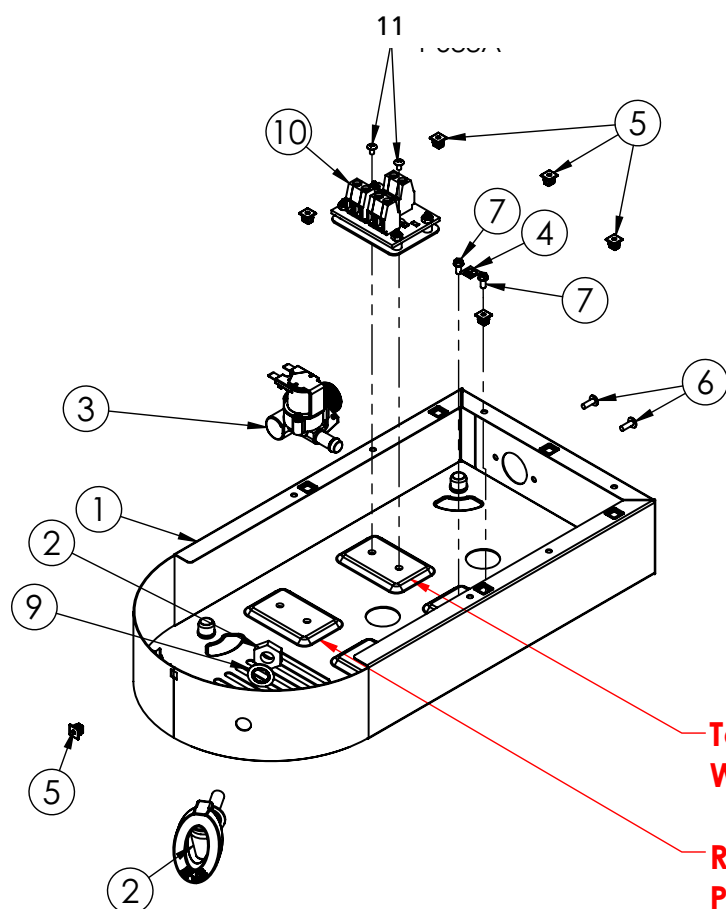
Item No.	Part No.	Qty.	Description
1	200-00845	1	Wrap. Single IC
2		12	ANCHOR, SCRW #8 NYLON
3		2	Screw M4-0.7 x 12 PH PN MS SS 304
4	280-00066	1	Valve, RPE 24VDC Single 6L/min
5	346-00035	1	CIRCUIT BREAKER, 4 AMP
6	99066	1	On-off switch rocker
7		2	SCR #8-32x1/2" PH FIL ZNC
8	230-00196	1	Assy, Power supply

Double vacuum shuttle chassis assembly



Item No.	Part No.	Qty.	Description
1	200-00846	1	Wrap, Double IC
2		13	ANCHOR, SCRW #8 NYLON
3		2	Screw M4-0.7 x 12 PH PN MS SS 304
4		2	SCR #8-32x1/2" PH FIL ZNC
5	346-00035	1	CIRCUIT BREAKER, 4 AMP
6	99066	1	On-off switch rocker
7	230-001961	1	Assy, Power supply
8	280-00065	1	Valve, 24VDC dual 6 l/min inlet
9	346-00058	1	CIRCUIT BREAKER, 20 AMP

Single base assembly

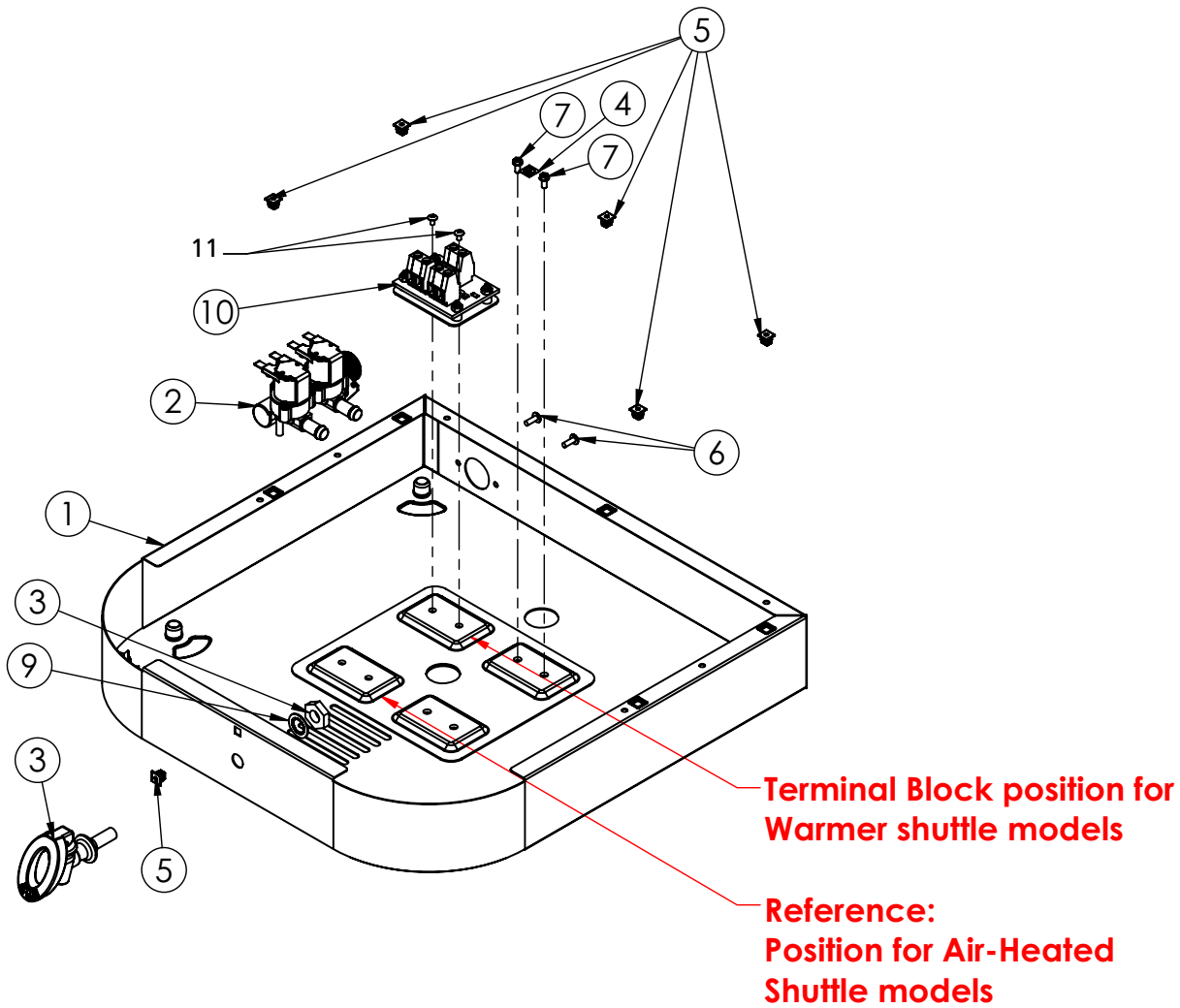


**Terminal Block position for
Warmer shuttle models**

**Reference:
Position for Air-Heated
Shuttle models**

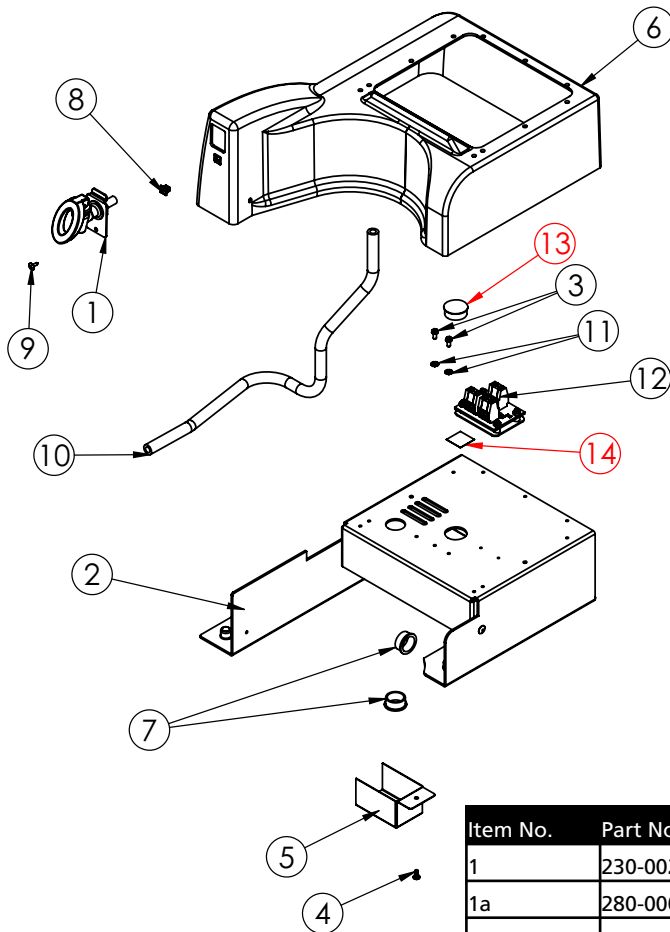
Item No.	Part No.	Qty.	Description
1	230-00223	1	WRAP ASSY, BASE, SINGLE, STAINLESS - Unbranded
2	280-00081	1	Faucet, Hot water-CE
3	280-00066	1	Valve, RPE 24VDC Single 6L/min
4	380-00390	1	Label, Ground-CE
5		6	ANCHOR, SCR W #8 NYLON
6		2	Screw M4-0.7 x 12 PH PN MS SS 304
7		2	SCR, 8-32 X 3/8 HEX HD, GRN
8	71160	2	CLIP, SIPHON HOSE-BLK W/ ADHSV
9		2	Washer, 1/2 Int tooth L/W,410 S/S
10	230-00247	1	Assy, Surge protector
10a	348-00073	1	CONTROL,SURGE PROTECTION
11		2	Screw 6-32 x 1/4 SS PH TR H
Not Shown	61453	1	CORD, POWER SCHUKO (F)
	343-00229		CORD, POWER (G) - UK
	343-00391		CORD, POWER (B) - Philippines
	343-00392		CORD, POWER (M) - India
	343-00393		CORD, POWER (I) - Australia
	343-00394		CORD, POWER (O) - Thailand
	343-00395		CORD, POWER (B) - Taiwan
	343-00396		CORD, POWER (B) - Japan
	343-00397		CORD, POWER (I) - China

Double base assembly



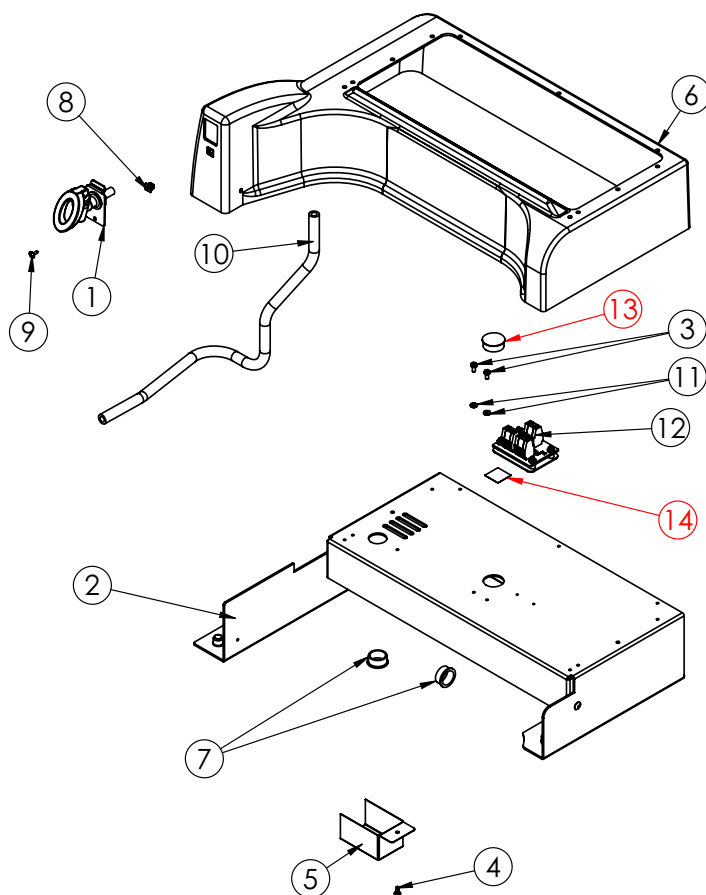
Item No.	Part No.	Qty.	Description
1	230-00224	1	WRAP ASSY, BASE, DOUBLE, SSS-Unbranded
2	280-00065	1	Valve, RPE 24VDC Single 6L/min inlet
3	280-00081	1	Faucet, Hot water-CE
4	380-00390	1	Label, Ground-CE
5		6	ANCHOR, SCRW #8 NYLON
6		2	Screw M4-0.7 x 12 PH PN MS SS 304
7		2	SCR, 8-32 X 3/8 HEX HD, GRN
8		2	CLIP, SIPHON HOSE-BLK W/ ADHSV
9		1	Washer, 1/2 Int tooth L/W,410 S/S
10	230-00247	1	Assy, Surge protector
10a	348-00073	1	CONTROL,SURGE PROTECTION
11		2	Screw 6-32 x 1/4 SS PH TR H
Not Shown	61453	1	CORD, POWER SCHUKO (F)
	343-00229		CORD, POWER (G) - UK
	343-00391		CORD, POWER (B) - Philippines
	343-00392		CORD, POWER (M) - India
	343-00393		CORD, POWER (I) - Australia
	343-00394		CORD, POWER (O) - Thailand
	343-00395		CORD, POWER (B) - Taiwan
	343-00396		CORD, POWER (B) - Japan
	343-00397		CORD, POWER (I) - China

Single vacuum base assembly



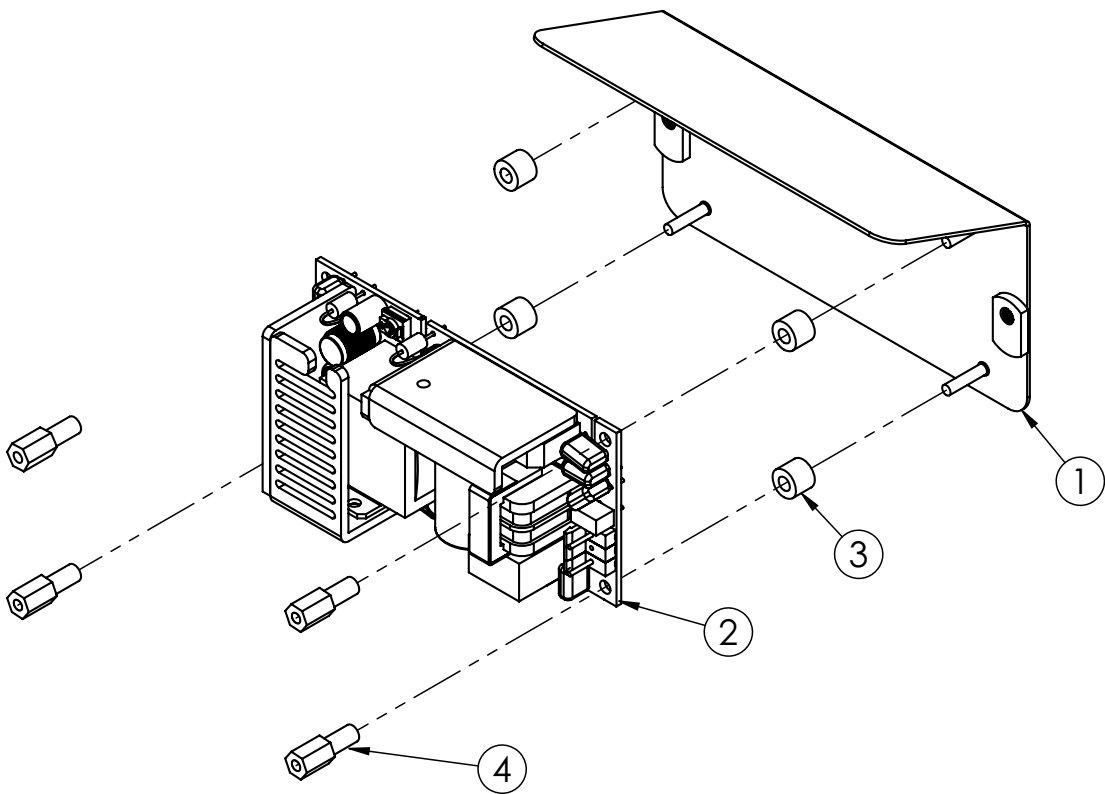
Item No.	Part No.	Qty.	Description
1	230-00274	1	Assy, Hot water faucet-CE
1a	280-00081	1	FAUCET, HOT WATER VALVE
2	230-00145	1	BRACKET ASSY, BASE, SINGLE
3		2	SCR, 8-32 X 3/8 HEX HD, GRN
4		1	Screw, #8 x 3/8 black trilobe
5	200-01112	1	SHROUD, TUBE
6	210-00500	1	Cover, Single IC base
7	60382	2	Bushing, Snap 1" Heyco
8		1	ANCHOR, SCRW #8 NYLON
9		1	SCRW,#8x1/2 PN TR AB 410SS
10	362-00242	1	24" 71155 tubing
11		2	WSH #8 EXT STR LCK
12	230-00247	1	Assy, Surge protector
12a	348-00073	1	CONTROL,SURGE PROTECTION
13	P236AL	1	Plug, 1 1/8" Hole
14	380-00390	1	Label, Ground-CE
Not Shown	61453	1	CORD, POWER SCHUKO (F)
	343-00229		CORD, POWER (G) - UK
	343-00391		CORD, POWER (B) - Philippines
	343-00392		CORD, POWER (M) - India
	343-00393		CORD, POWER (I) - Australia
	343-00394		CORD, POWER (O) - Thailand
	343-00395		CORD, POWER (B) - Taiwan
	343-00396		CORD, POWER (B) - Japan
	343-00397		CORD, POWER (I) - China

Double vacuum base assembly



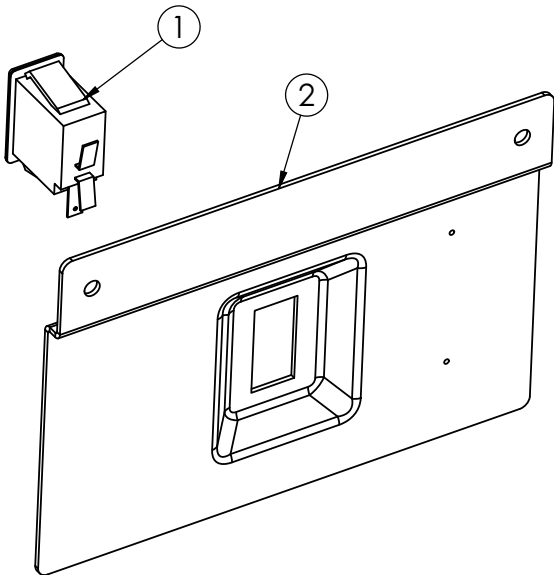
Item No.	Part No.	Qty.	Description
1	230-00274	1	Assy, Hot water faucet-CE
1a	280-00081	1	FAUCET, HOT WATER VALVE
2	230-00146	1	BASE ASSY, DOUBLE
3		2	SCR, 8-32 X 3/8 HEX HD, GRN
4		1	Screw, #8 x 3/8 black trilobe
5	200-01112	1	SHROUD, TUBE
6	210-00501	1	Cover, Double IC base
7	60382	2	Bushing, Snap 1" Heyco
8		1	ANCHOR, SCRW #8 NYLON
9		1	SCRW,#8x1/2 PN TR AB 410SS
10	362-00242	1	24" 71155 tubing
11		2	WSH #8 EXT STR LCK
12	230-00247	1	Assy, Surge protector
12a	348-00073	1	CONTROL,SURGE PROTECTION
13	P236AL	1	Plug, 1 1/8" Hole
14	380-00390	1	Label, Ground-CE
15	280-00081	1	FAUCET, HOT WATER VALVE
Not Shown	61453	1	CORD, POWER SCHUKO (F)
	343-00229		CORD, POWER (G) - UK
	343-00391		CORD, POWER (B) - Philippines
	343-00392		CORD, POWER (M) - India
	343-00393		CORD, POWER (I) - Australia
	343-00394		CORD, POWER (O) - Thailand
	343-00395		CORD, POWER (B) - Taiwan
	343-00396		CORD, POWER (B) - Japan
	343-00397		CORD, POWER (I) - China

Power supply assembly



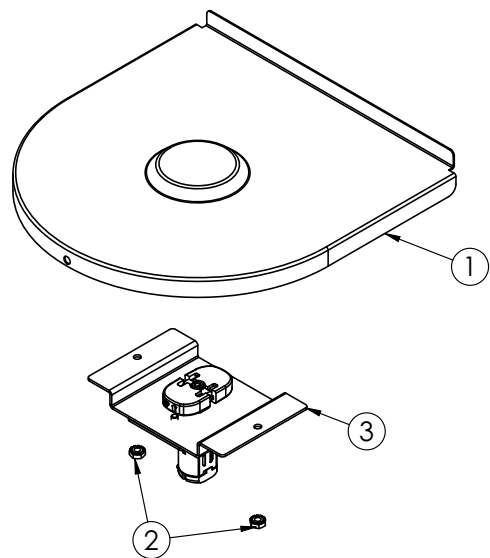
Item No.	Part No.	Qty.	Description
1	200-01332	1	Bracket, Power supply drip weldment
2	346-00036	1	Power supply, CUI 24vdc
3	356-00052	4	Spacer, #61D x 5/160D x 1/4L n
4	356-00062	4	Standoff, 4-40x0.75 Aluminum

Presence switch bracket



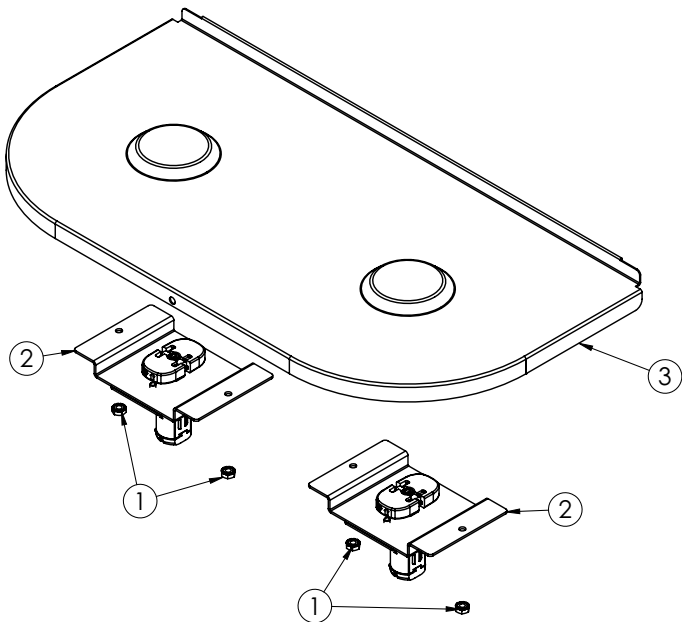
Item No.	Part No.	Qty.	Description
1	A531-025	1	SWITCH, PNL MNT INTERLOCK
2	200-01128	1	Bracket, Vacuum shuttle presence switch

Single shuttle shelf (air-heat)



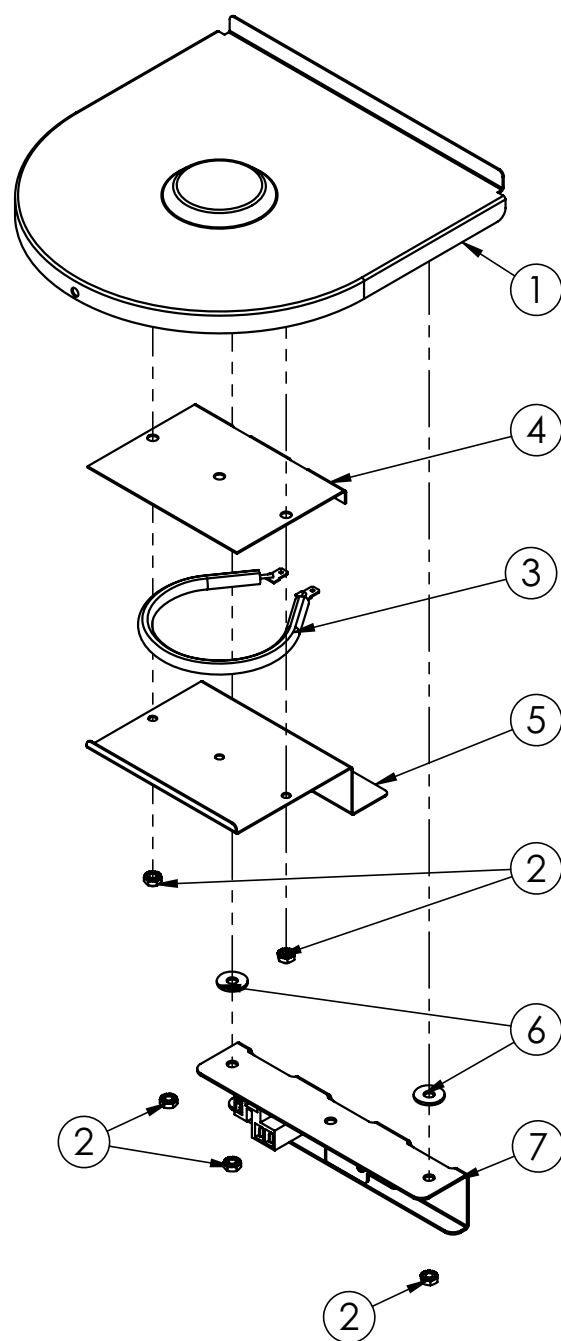
Item No.	Part No.	Qty.	Description
1	200-00894	1	Weldment, Single shuttle shelf
2		3	NUT, 8-32 KEPS SS
3	230-00128	1	Assy, Stirrer motor
3a	260-00031	1	GEARMOTOR,24VDC 500 RPM

Double shuttle shelf (air-heat)



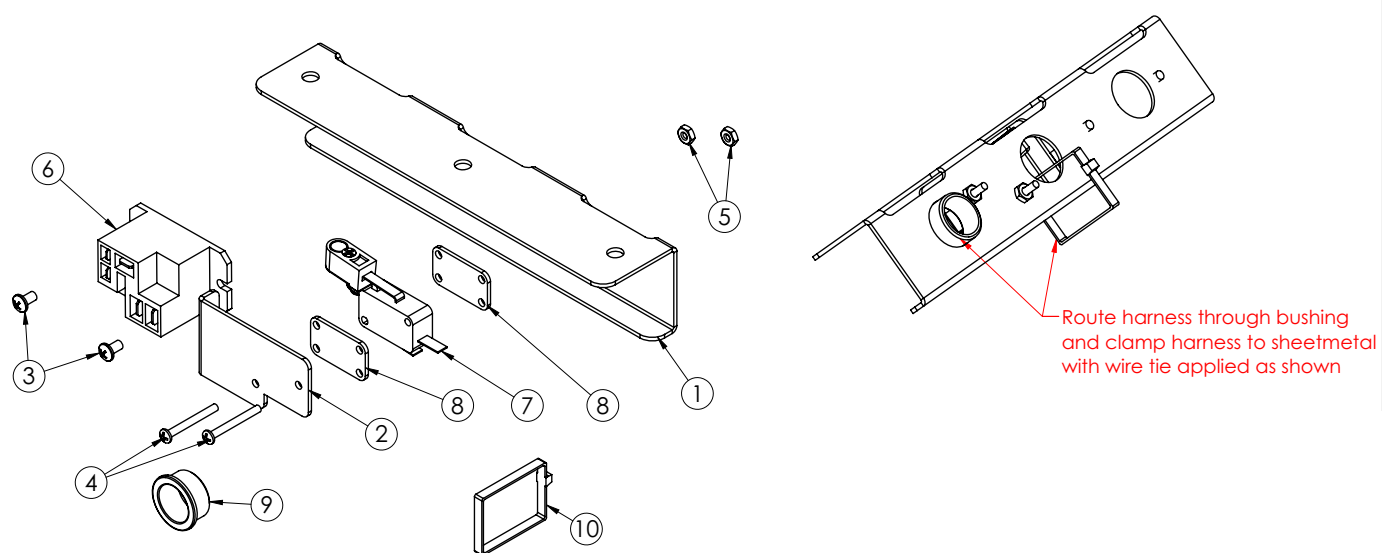
Item No.	Part No.	Qty.	Description
1		5	NUT, 8-32 KEPS SS
2	230-00128	2	Assy, Stirrer motor
3	200-00895	1	Weldment, Double shuttle shelf
3a	260-00031	1	GEARMOTOR,24VDC 500 RPM

Single shuttle shelf (warmer models)



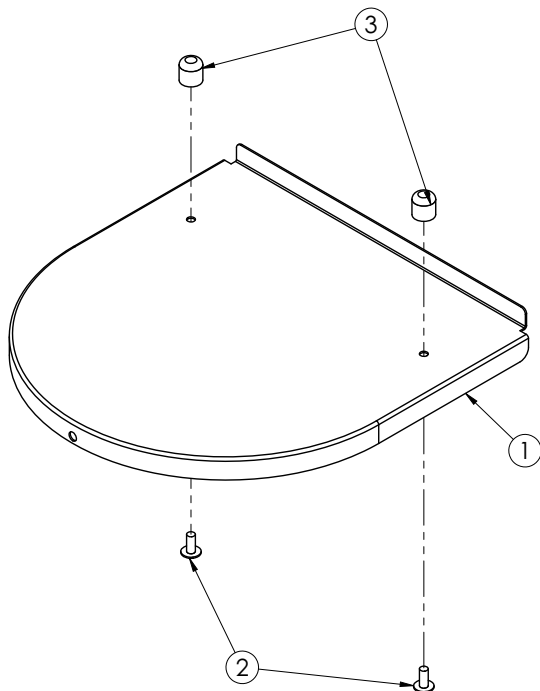
Item No.	Part No.	Qty.	Description
1	200-00894	1	Weldment, Single shuttle shelf
2		5	NUT, 8-32 KEPS SS
3	72029	1	HEATER, WARM 100W 240V
4	200-01118	1	Warmer heat sink
5	200-01117	1	Warmer keeper
6	61334	2	WASHER, SLINGER
7	230-00192	1	Assy, Warmer interlock switch
7a	71498	1	SWITCH, NO SPST MICRO

Warmer interlock switch assembly



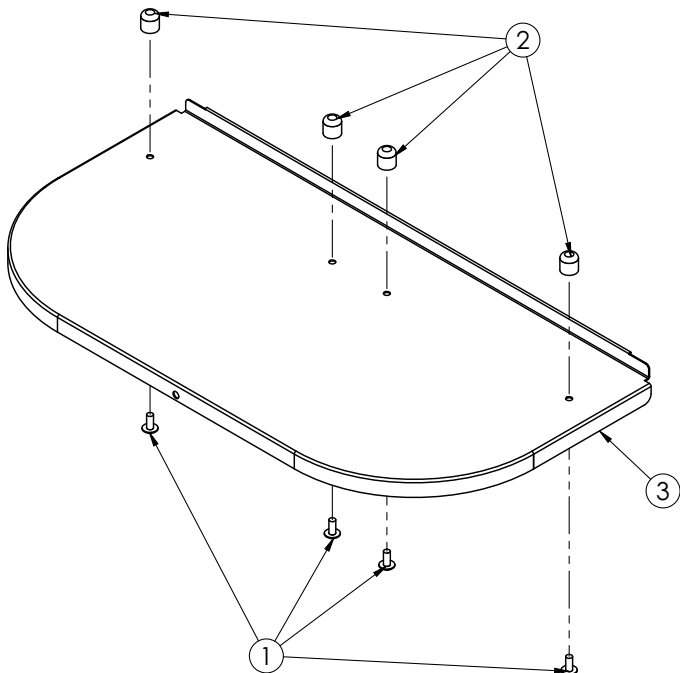
Item No.	Part No.	Qty.	Description
1	200-01304	1	Bracket, Warmer interlock switch
2	200-01311	1	Bracket, Interlock switch protector
3		2	SCR #6-32 X 1/4 PH PN SS
4		2	SCREW, #4-40 X 1 PH PN MS SS, 18-8 SS
5		2	Nut, 4-40 SS
6	71450	1	Relay,
7	72043	1	Assy, GNB basket out switch
7a	71498	1	SWITCH, NO SPST MICRO
8	200-01428	2	Spacer, microswitch
9	88031	1	SNAP BUSHING, HEYCO #2096
10	W0630802	1	Wire tie, 5" Nylon

Shuttle shelf - vacuum shuttle



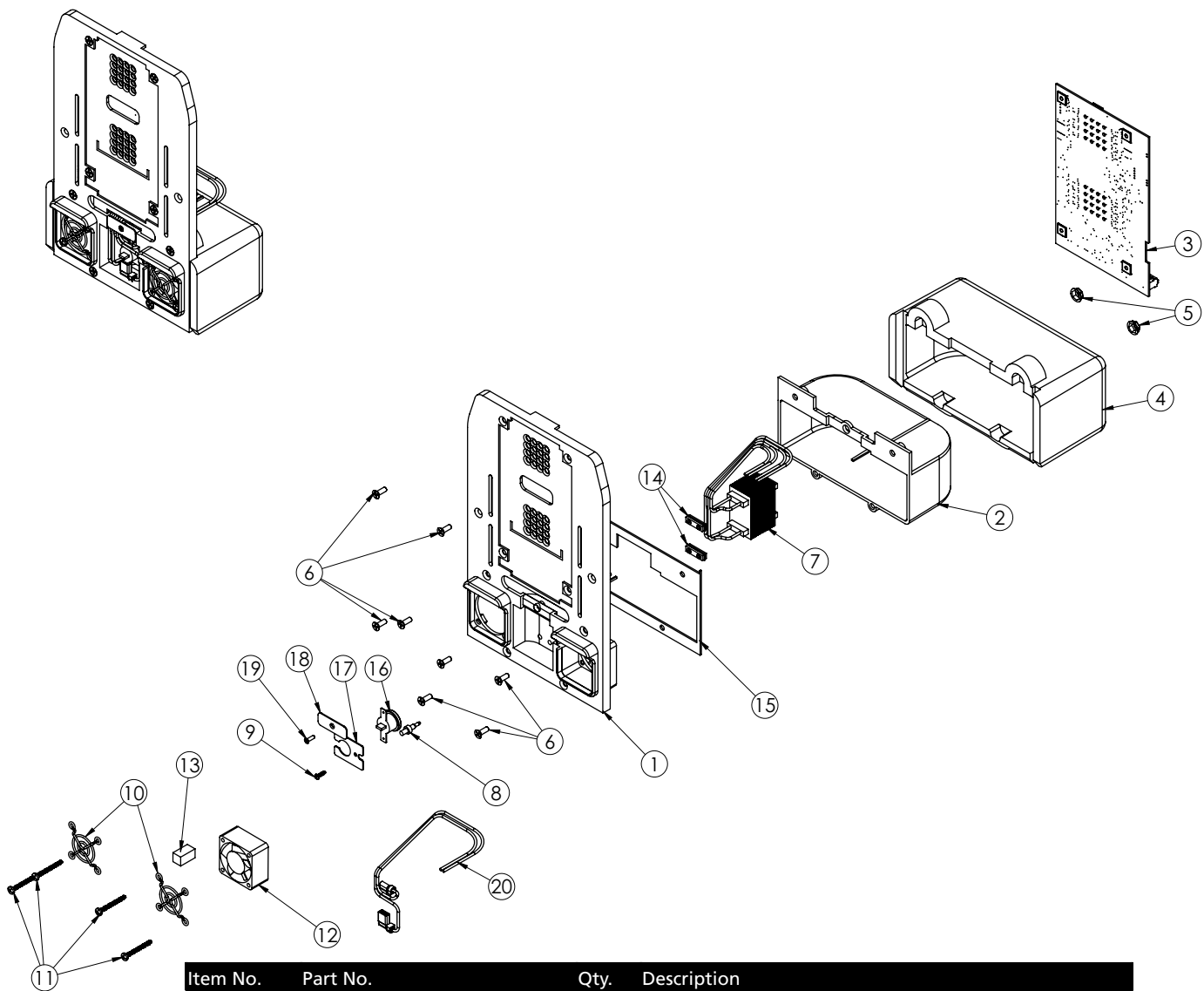
Item No.	Part No.	Qty.	Description
1	200-00896	1	Panel, Single IC shelf
2		2	SCREW, 10-24 x 3/8" PHILIPS
3	A320-143	2	Air Pot Stopper

Double shelf - vacuum shuttle



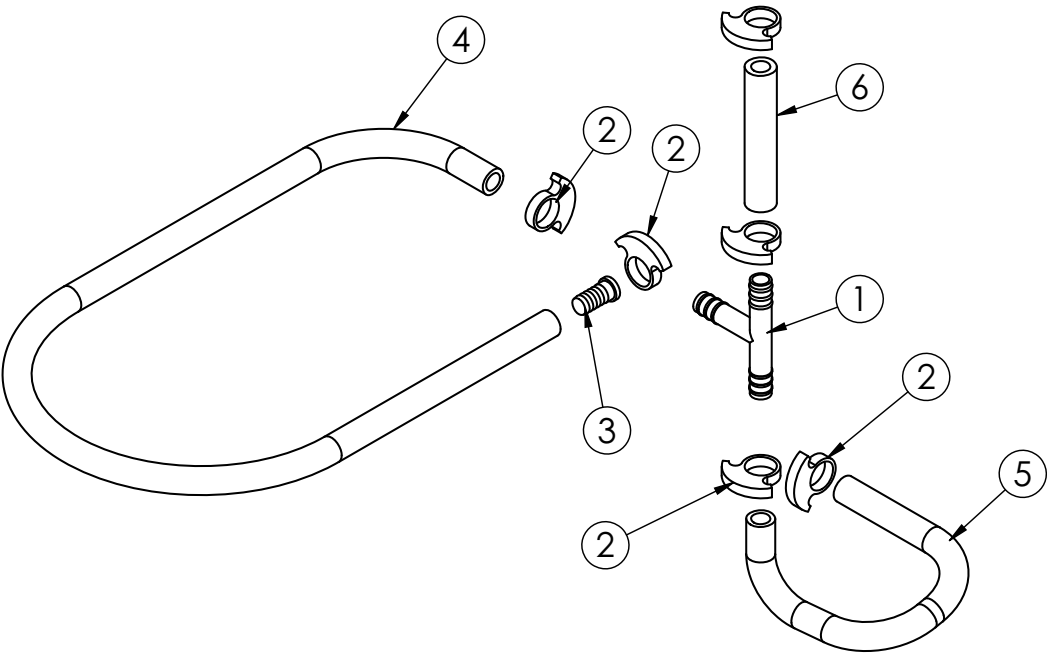
Item No.	Part No.	Qty.	Description
1		4	SCREW, 10-24 x 3/8" PHILIPS
2	A320-143	4	Air Pot Stopper
3	200-00897	1	Panel, Double IC shelf

Air heater assembly



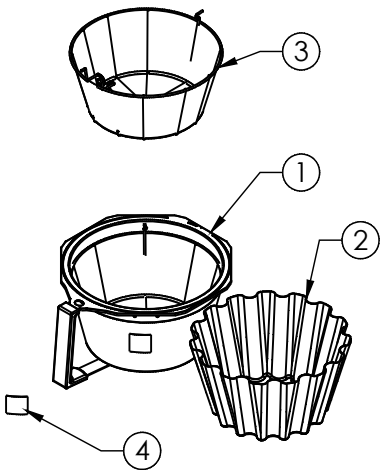
Item No.	Part No.	Qty.	Description
1	210-00524	1	Housing, PTC heater front
2	210-00523	1	Housing, PTC heater back
3	349-00048	1	Control, Shuttle heater
4	322-00019	1	Insulation, Air heater
5		2	Nut, #10 stud speed
6		8	Scrw, #8 x 1/2" type B SS FHP
7	320-00070	1	HEATER, 150W 120-240V PTC AIR
8	321-00026	1	Thermistor- 30K ohm miniature
9		1	SCREW, 4-24 X 3/8, HI-LO, PH PN SS
10	356-00050	2	Fan guard, 40mm SS wire
11		4	SCREW, #6 X 1.25"L, HI-LO, PH PN HD
12	260-00032	1	Fan assy, 40mm x 20mm 24vdc hi-temp
13	W0670009	1	Strip, Rubber, 3/8 closed cell, 0.7"
14	210-00672	2	Gasket, PTC heater lead
15	290-00132	1	Gasket, Air heater shells
16	A536-023	1	Thermostat, Manual reset 105C cutout
17	200-01256	1	BRKT, MANUAL RESET T-STAT
18	200-01297	1	Bracket, Air heater wire retainer
19		1	Screw, Type A #4x3/8" FH PH SS
20	343-00193	1	Harness, Air heater hi-limit

Drain hose assembly



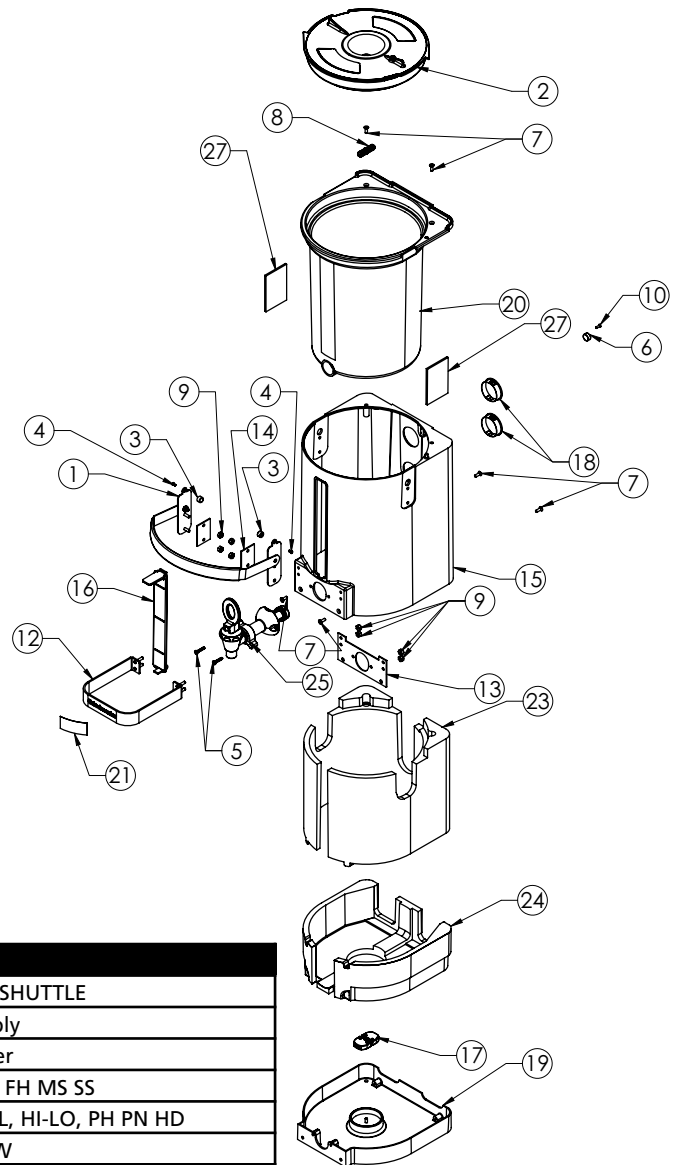
Item No.	Part No.	Qty.	Description
1	61152	1	TEE, 7/16X 7/16 X7/16 BARBED
2	07327	6	CLAMP, HOSE 21/32 ID
3	61232	1	PLUG, 3/8 BARBED SS
4	362-00241	1	Tubing, 3/8 ID x 5/8 OD Silicone 10 ft
5	362-00241	1	Tubing, 3/8 ID x 5/8 OD Silicone 10 ft
6	362-00241	1	Tubing, 3/8 ID x 5/8 OD Silicone 10 ft

Basket assembly



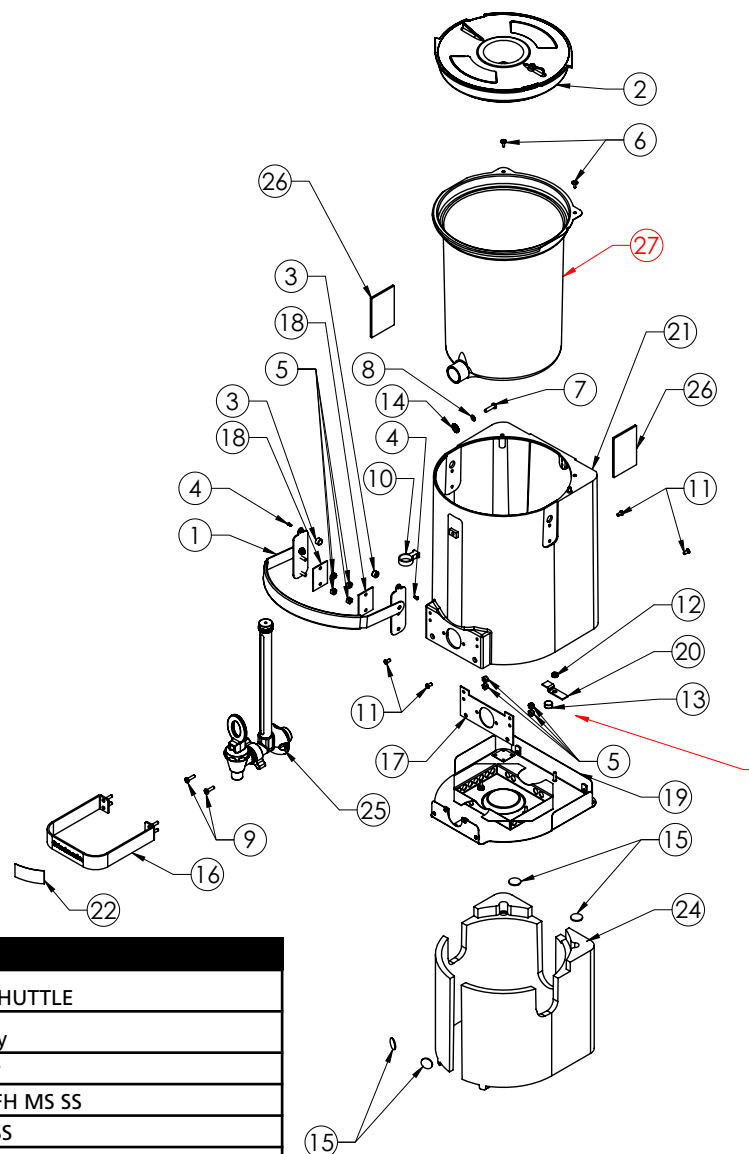
Item No.	Part No.	Qty.	Description
1	250-00239	1	Brew basket, SS Export
2	ABB2.0WP	1	Filter papers, 14" X 6"
3	A542074	1	BB2.0 COLUMBIA WIRE BASKET EPO
4	380-00410	1	DECAL, CAUTION BREW BASKET

Air-heat shuttle assembly



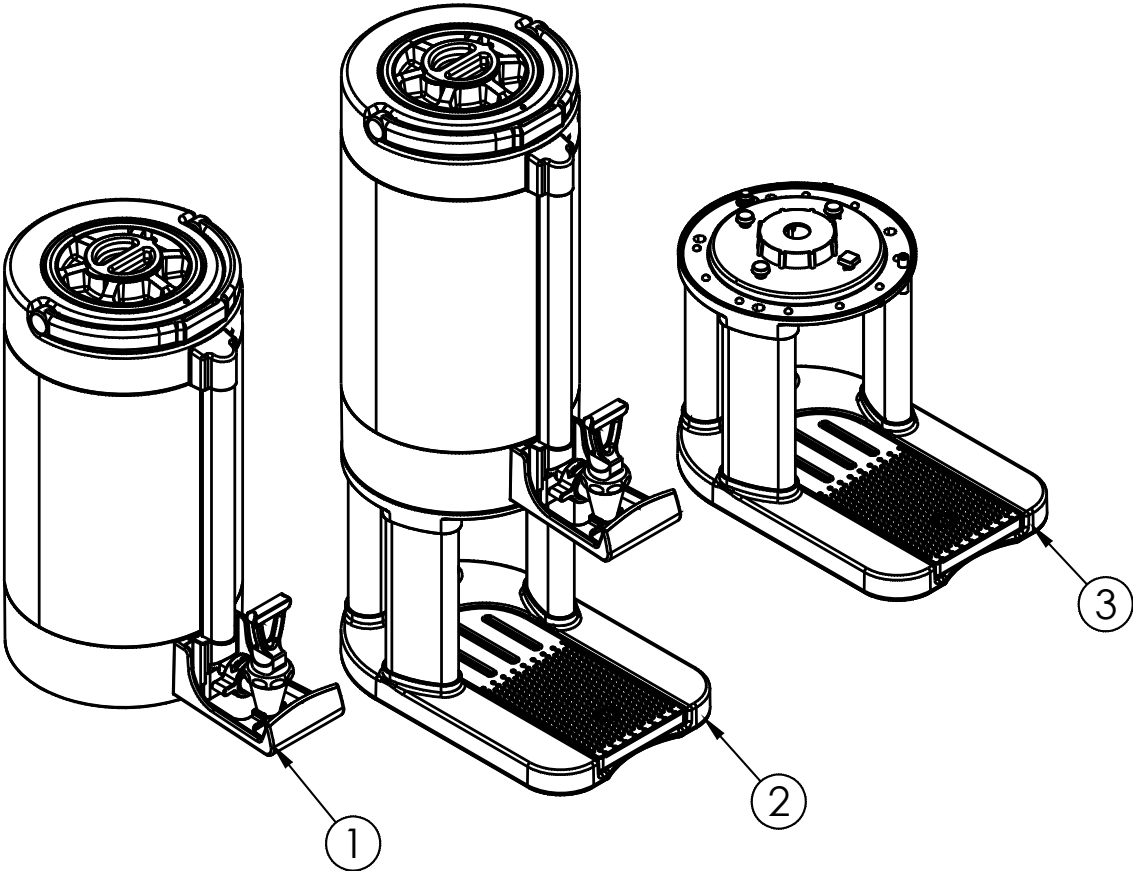
Item No.	Part No.	Qty.	Description
1	230-00136	1	HANDLE ASSEMBLY, SHUTTLE
2	230-00161	1	Shuttle cover assembly
3	210-00692	2	Stopper, Shuttle cover
4		2	SCR, #4-40 X 1/4" PH FH MS SS
5		2	SCREW, #6-19 X 3/4"L, HI-LO, PH PN HD
6	71499	1	Magnet, 1/200 x 1/4W
7		6	Scrww, #8 x 1/2" type B SS FHP
8	356-00040	1	Magnet, Stirrer
9		8	NUT, 8-32 ESNA 18-8 SS
10		1	Screw, Type A #4x3/8" FH PH SS
11	370-00015	4	Adhesive disc, 3/4" double sided
12	200-01442	1	Shuttle handle assembly-Electrolux
13	200-01081	1	Brace, Shuttle faucet
14	200-01080	2	Bracket, Shuttle handle
15	210-00527	1	Shuttle housing, air heated
16	210-00529	1	Lens, Shuttle front
17	230-00127	1	Magnet, Stirrer assembled
18	354-00013	2	Plug, Heyco #1316 clear
19	210-00530	1	Base, Shuttle molded
20	210-00781	1	Reservoir, Coffee Shuttle
21	380-00409	1	DECAL, CAUTION BREW BASKET
22		1	LABEL_SERIAL NUMBER_CE MODELS
23	322-00016	1	Insulation, Shuttle upper
24	322-00040	1	Insulation, Coated lower shuttle
25	280-00064	1	Faucet assy, without sightglass
26	230-00195	1	Packaging, Coffee Shuttle
27		3"	Tape, Insulation

Warmer shuttle assembly



Item No.	Part No.	Qty.	Description
1	230-00136	1	HANDLE ASSEMBLY, SHUTTLE
2	230-00161	1	Shuttle cover assembly
3	210-00692	2	Stopper, Shuttle cover
4		2	SCR, #4-40 X 1/4" PH FH MS SS
5		2	NUT, 8-32 ESNA 18-8 SS
6		1	SCRW, #8x1/2 PN TR AB 410SS
7		6	Screw, 10-24 x 3/4 SS PH PHD
8		1	WASHER, #10 SAE FLAT
9		8	SCR, #8-32 X 5/8 PH PN BLK SS
10	A522030D	1	BRACKET, SIGHT GLASS
11		4	SCR, #8-32 X 3/8 PH FH UC
12		1	NUT, 8-32 KEPS SS
13	220-00346	1	Magnet, 1/200 x 1/4W coated
14		2	#10 INT/EXT PLATED LOCK WASHER
15	370-00015	1	Adhesive disc, 3/4" double sided
16	200-01442	1	Shuttle handle assembly-Electrolux
17	200-01081	1	Brace, Shuttle faucet
18	200-01080	2	Bracket, Shuttle handle
19	200-01088	1	SHUTTLE BASE ASSEMBLY, HEATED
20	200-01183	1	Clamp, Magnet
21	210-00593	1	Housing, Sightglass chassis
22	380-00409	1	DECAL, CAUTION BREW BASKET
23		1	LABEL_SERIAL NUMBER_CE MODELS
24	322-00016	1	Insulation, Shuttle upper
25	280-00070	1	Faucet assy, Sightglass
26		3"	Tape, Insulation
27	200-01114	2	Shuttle liner weldment, SS

Vacuum shuttles with and without stand



Item No.	Part No.	Qty.	Description
1	2503-001	1	Shuttle, 1.5 gal Vacuum
2	2503-002	1	Shuttle, 1.5 gal vacuum with stand
3		1	Stand, 1.5 gal vacuum shuttle