

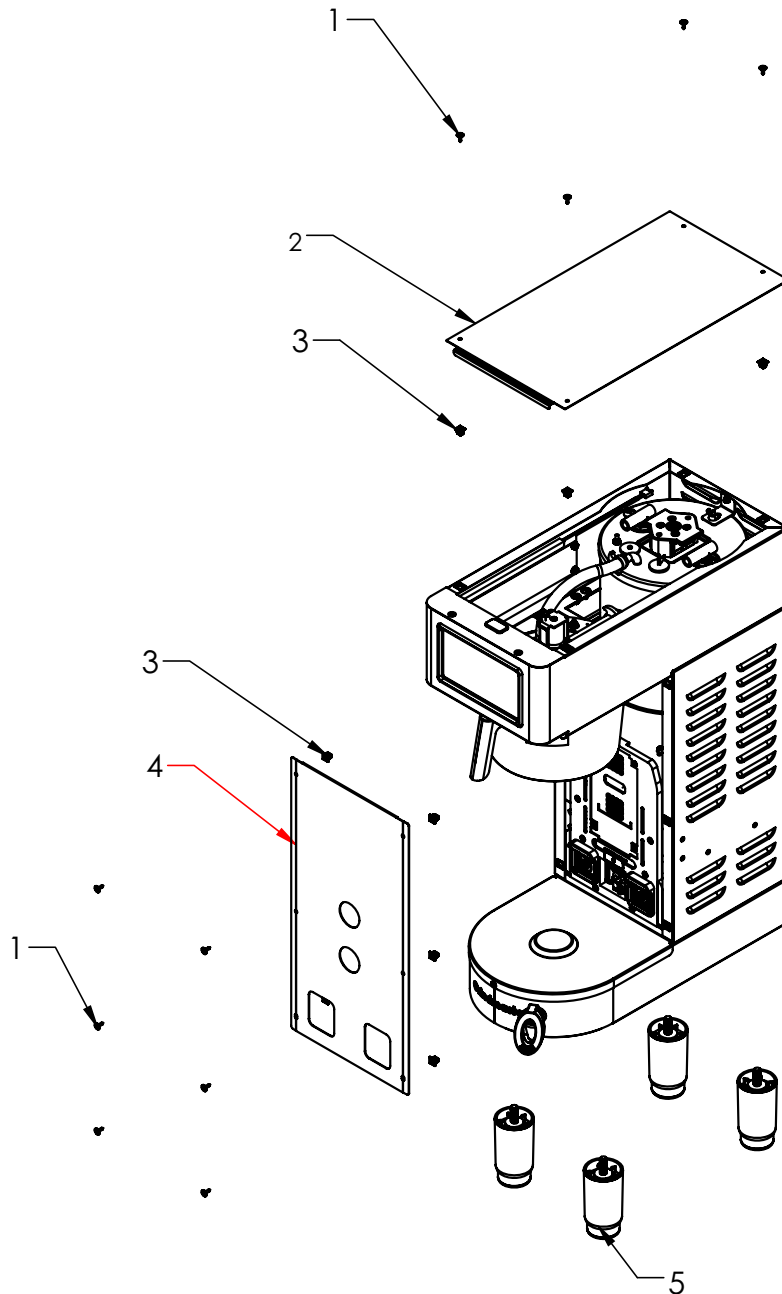


Electrolux

Parts Diagram and List

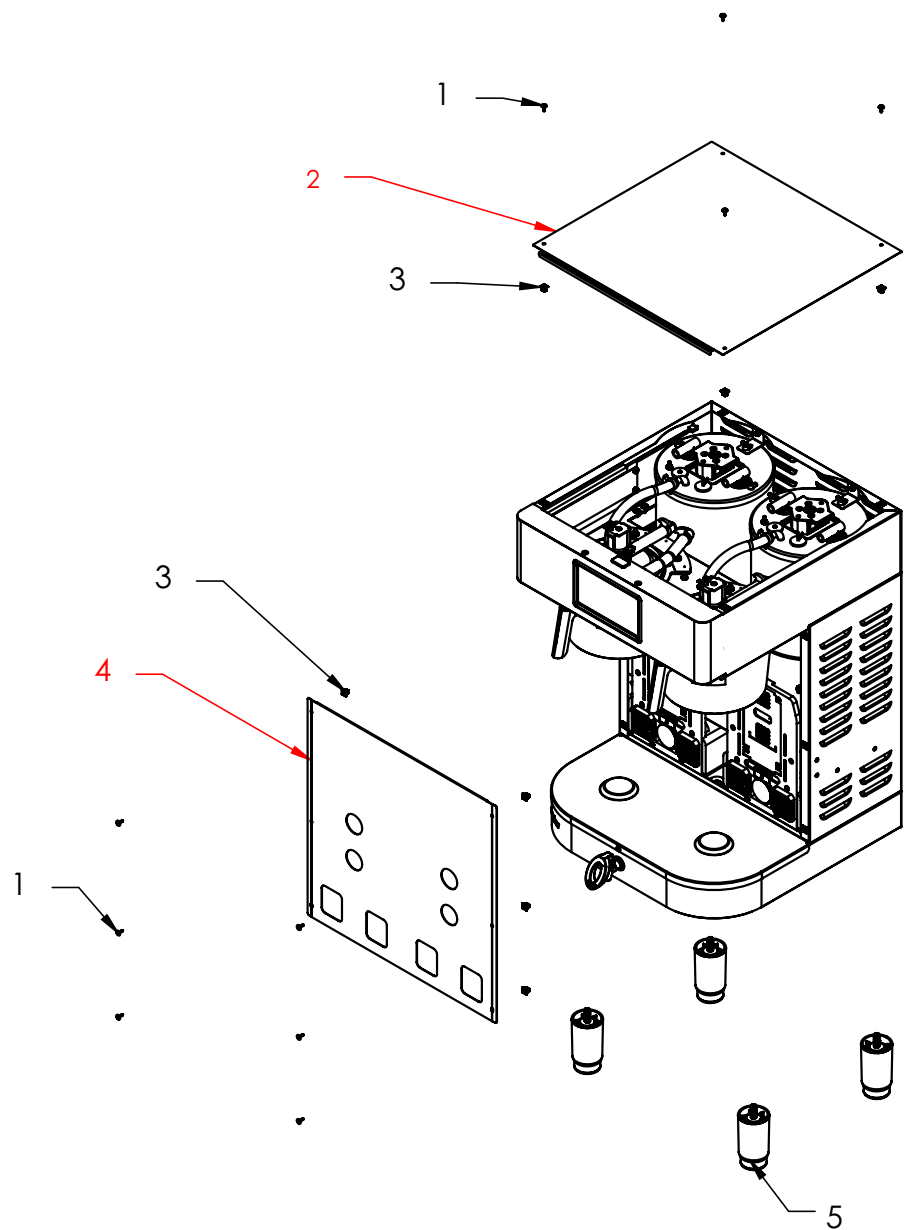
PrecisionBrew™ Coffee Brewers

Single Air-Heated Shuttle Brewer Top level panels



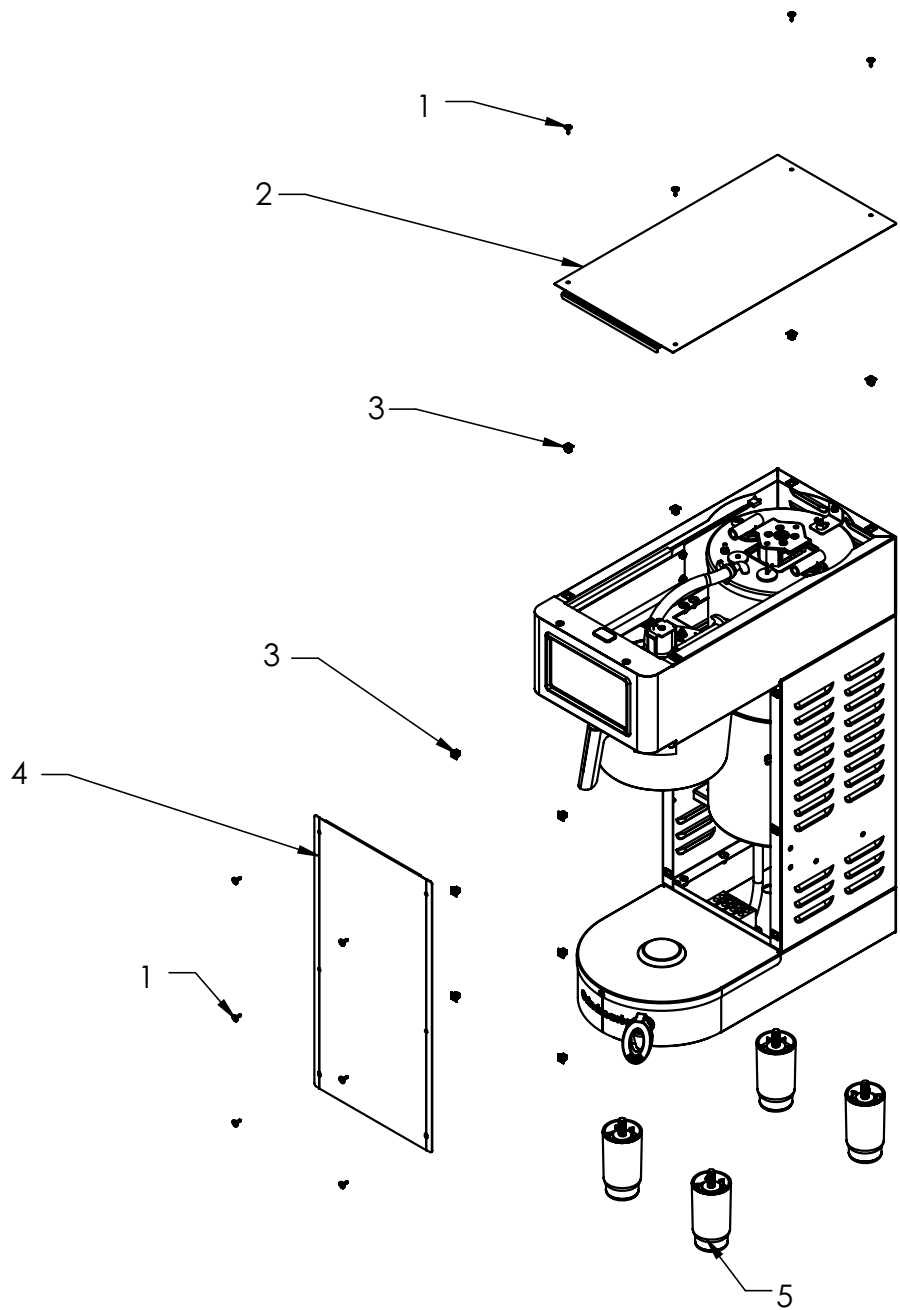
Item No.	Part No.	ELUX	Description
1	-		SCRW,#8x1/2 PN TR AB 410SS
2	200-01122		PANEL, TOP SINGLE, SS
3	-		ANCHOR, SCRW #8 NYLON
4	230-00201		Splash panel assy
5	355-00046	0GM03P	LEG_ADJUSTABLE_4" MIN_SS

Double Air-Heated Shuttle Brewer Top level panels



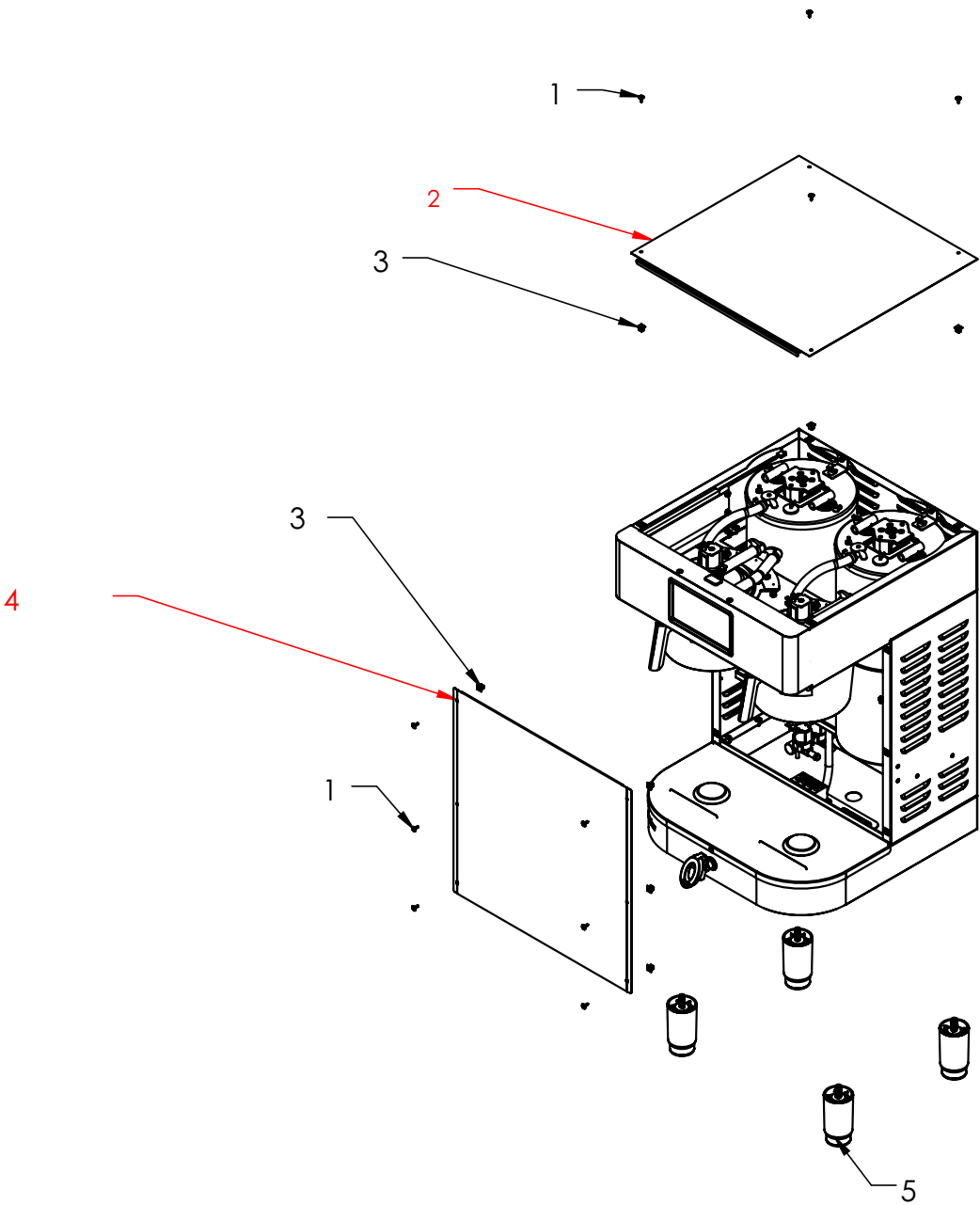
Item No.	Part No.	ELUX	Description
1	-		SCRW,#8x1/2 PN TR AB 410SS
2	200-01184		PANEL, TOP DOUBLE, SS
3	-		ANCHOR, SCRW #8 NYLON
4	230-00202	0GM028	Splash panel assy
5	355-00046	0GM03P	LEG_ADJUSTABLE_4" MIN_SS

Single Warmer Shuttle Brewer Top level panels



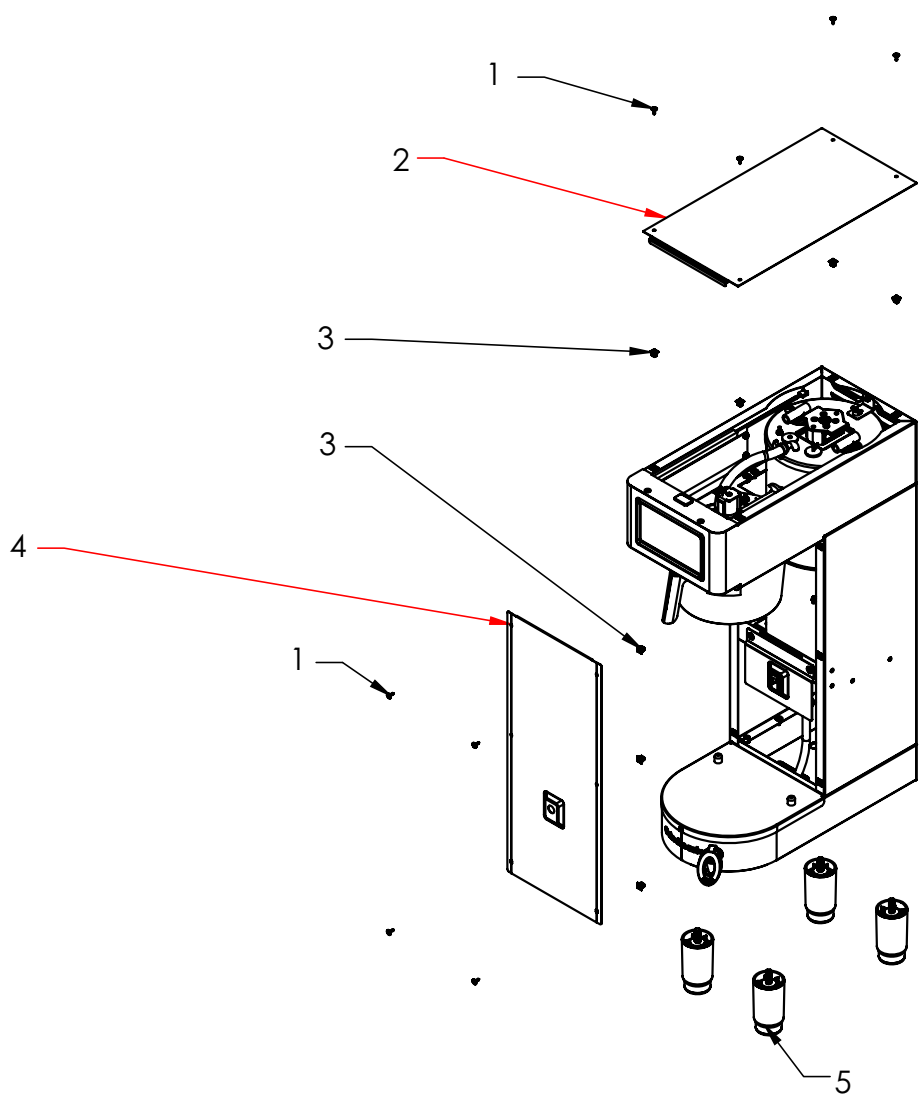
Item No.	Part No.	ELUX	Description
1	-		SCRW,#8x1/2 PN TR AB 410SS
2	200-01122		PANEL, TOP SINGLE, SS
3	-		ANCHOR, SCRW #8 NYLON
4	200-01047		Panel,
5	355-00046	0GM03P	LEG_ADJUSTABLE_4" MIN_SS

Double Warmer Shuttle Brewer Top level panels



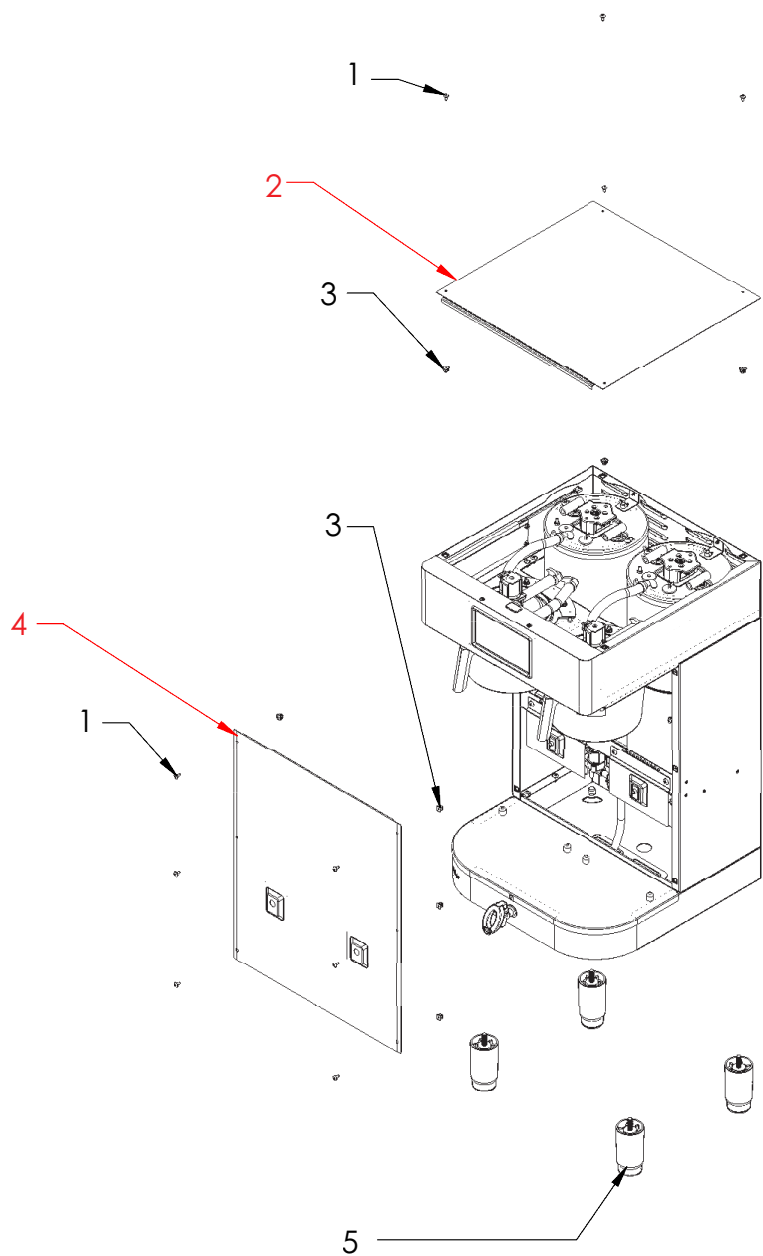
Item No.	Part No.	ELUX	Description
1	-		SCRW,#8x1/2 PN TR AB 410SS
2	200-01184		PANEL, TOP DOUBLE, SS
3	-		ANCHOR, SCRW #8 NYLON
4	200-01048		Panel,
5	355-00046	OGM03P	LEG_ADJUSTABLE_4" MIN_SS

Single Vacuum Shuttle Brewer Top level panels



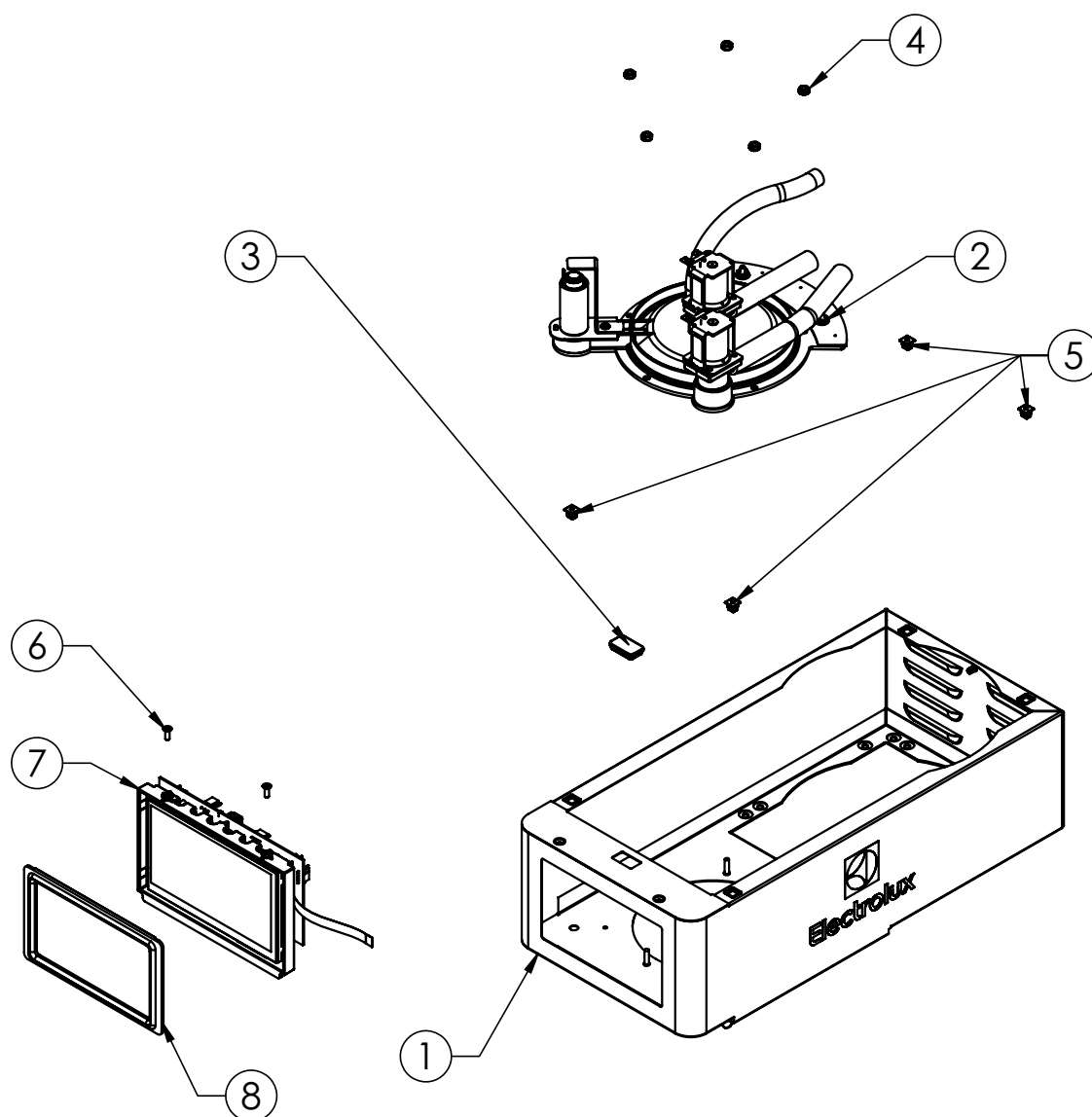
Item No.	Part No.	ELUX	Description
1	-		SCRW,#8x1/2 PN TR AB 410SS
2	200-01122		PANEL, TOP SINGLE, SS
3	-		ANCHOR, SCRW #8 NYLON
4	200-00851		Panel,
5	355-00046	0GM03P	LEG_ADJUSTABLE_4" MIN_SS

Double Vacuum Shuttle Brewer Top level panels



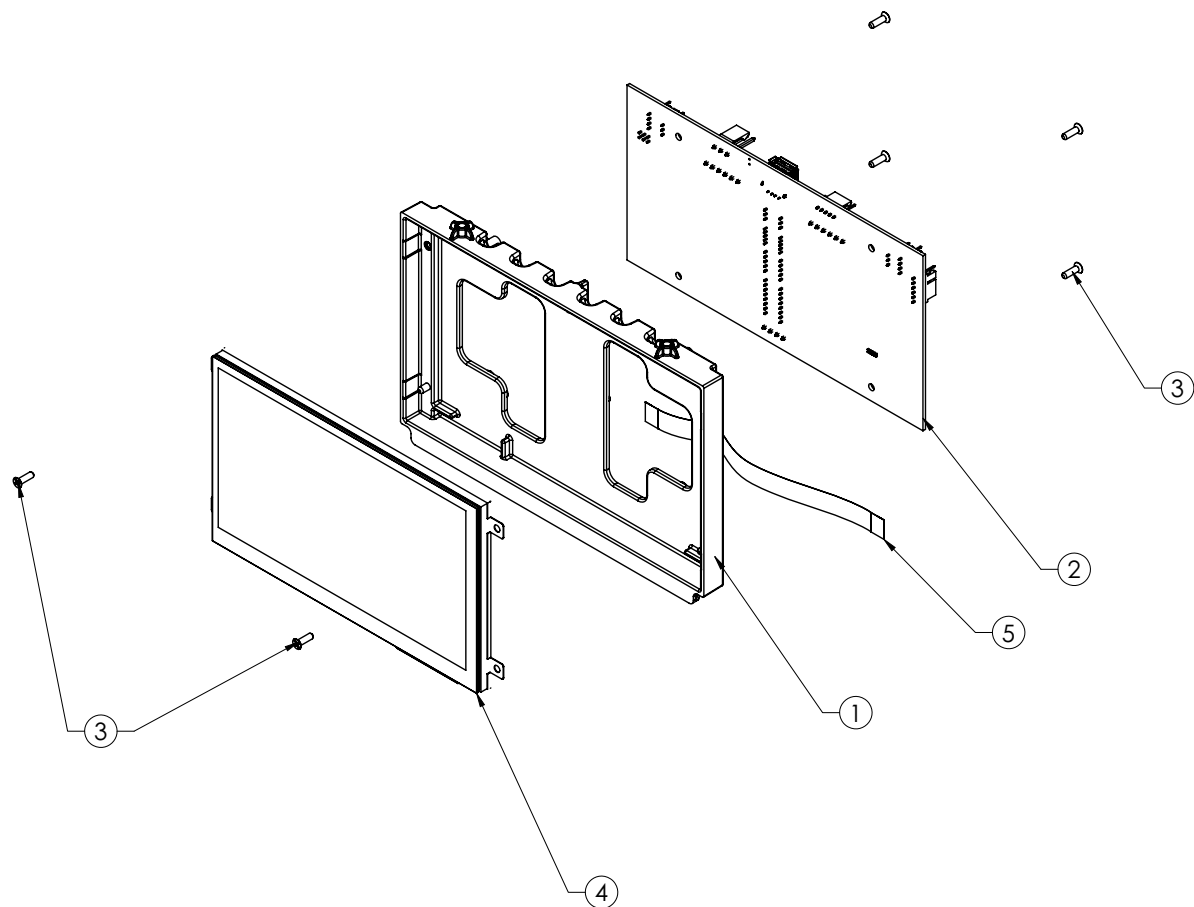
Item No.	Part No.	ELUX	Description
1	-		SCRW,#8x1/2 PN TR AB 410SS
2	200-01184		PANEL, TOP DOUBLE, SS
3	-		ANCHOR, SCRW #8 NYLON
4	200-00852		Panel,
5	355-00046	0GM03P	LEG_ADJUSTABLE_4" MIN_SS

Top chassis assy-Single



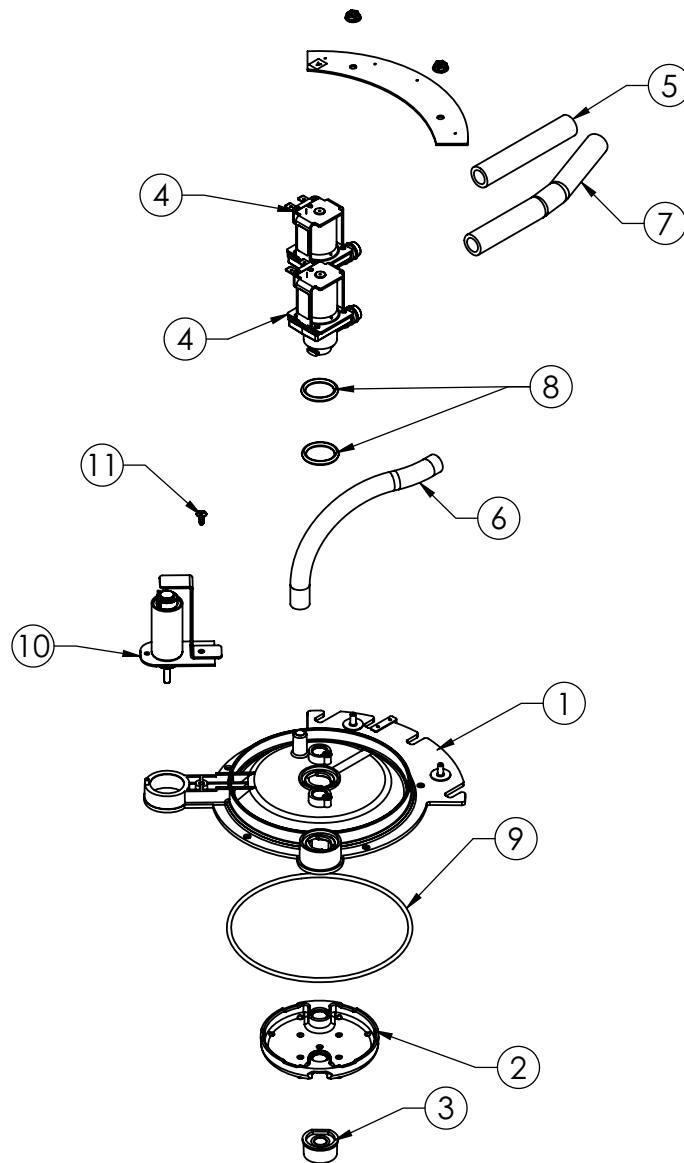
Item No.	Part No.	ELUX	Description
1	200-01446		TOP WELDMENT, SS SINGLE W/O SIDELIGHT
2	230-00099		Assy, Single brewer dome
3	210-00475		Cover, Rubber USB
4	-		NUT, 8-32 KEPS SS
5	-		ANCHOR, SCRW #8 NYLON
6	-		Scrw, #8 x 1/2" type B SS FHP
7	230-00237		Control assembly Coffee & Tea
8	290-00116	OGM03N	GASKET, 7" TRIM

Display Assembly



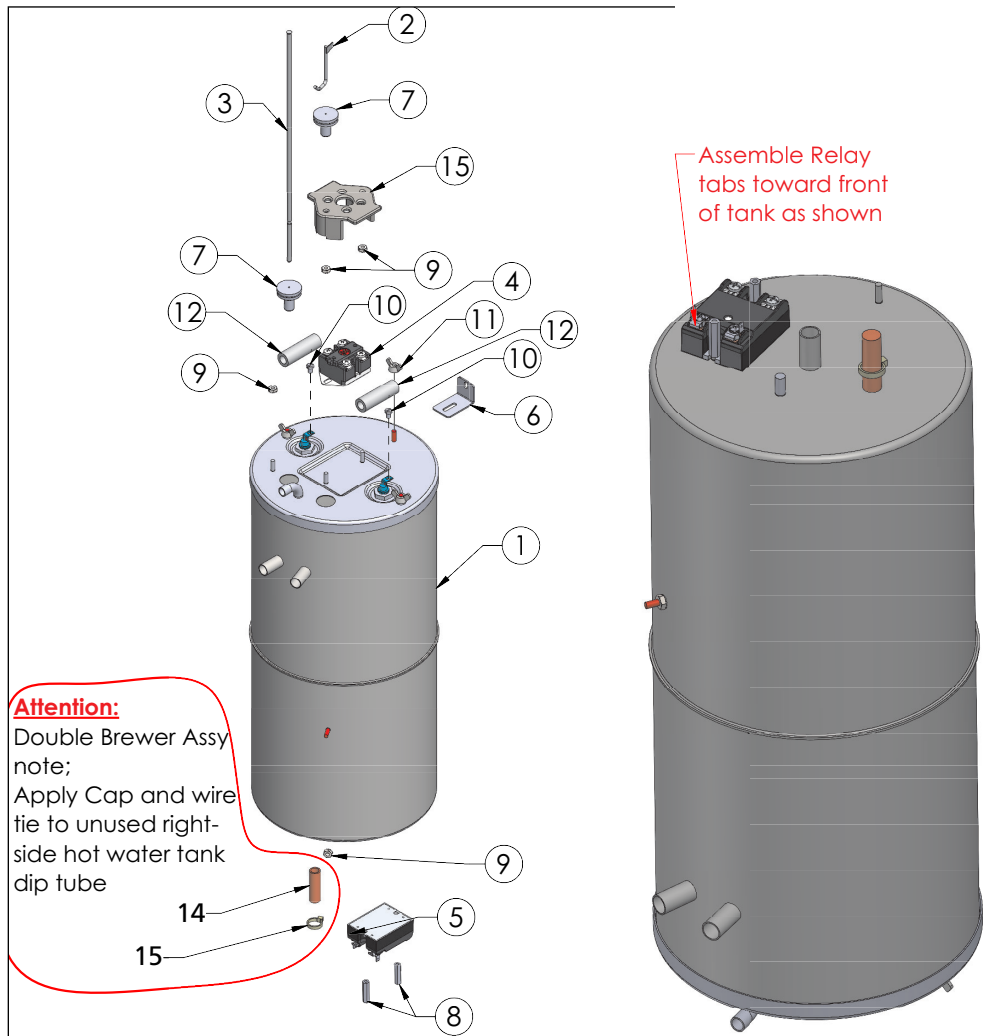
Item No.	Part No.	ELUX	Description
1	210-00588		BRACKET, 7" DISPLAY
2	349-00072		Control, Coffee brewer
3	-		Screw, Type A #4x3/8" FH PH SS
4	345-00041	0GM027	DISPLAY, 7" BACK MOUNT
5	343-00114		RIBBON CABLE, 3.5 INCH LCD

Dome Assembly



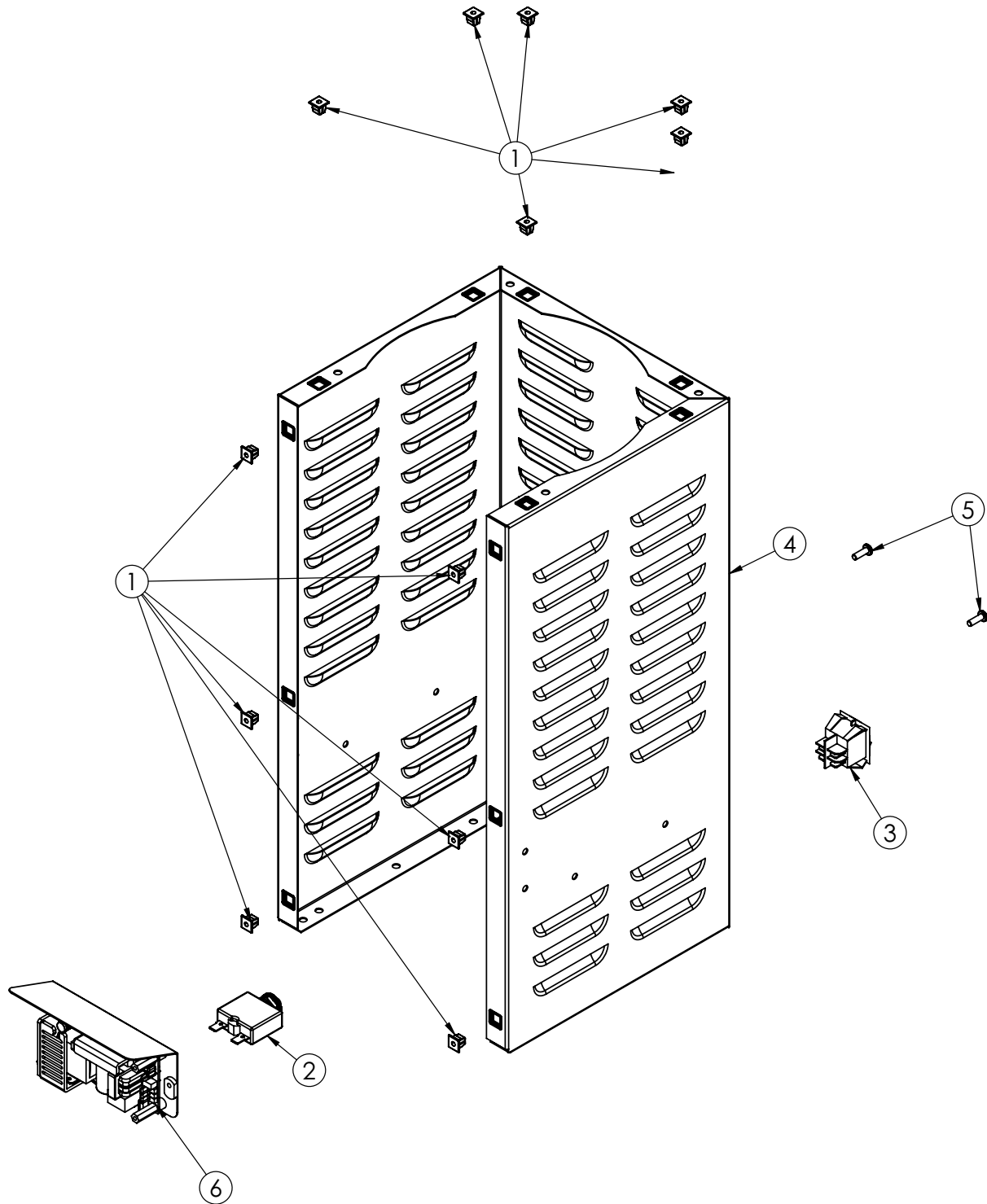
Item No.	Part No.	ELUX	Description
1	230-00153		Dome assembly
2	210-00480	0GM023	Sprayhead, Molded brewer
3	210-00479	0GM022	Nozzle, Bypass
4	280-00089	0GM03X	Valve, 24vdc bayonet dump
5	362-00247		Tubing, Tank to brew valve
6	362-00241		Tubing, 3/8 ID x 5/8 OD Silicone 10 ft
7	362-00247		Tubing, Tank to bypass
8	W0340022		O-RING, #213
9	290-00088		O-ring, 2-255 silicone rubber
10	230-00200	0GM029	Assy, Lock solenoid with bracket
10a	270-00005	0GM03S	Solenoid, 24vdc Terminated Lock
11	-		SCREW, #8 X 3/8, HI-LO, PH TH SS
12	348-00043	0GM03I	Control-Brewer position sensor
13	-		Nut, #10 stud speed
14	-		SCREW, 4-24 X 3/8, HI-LO, PH PH SS

Tank Assembly



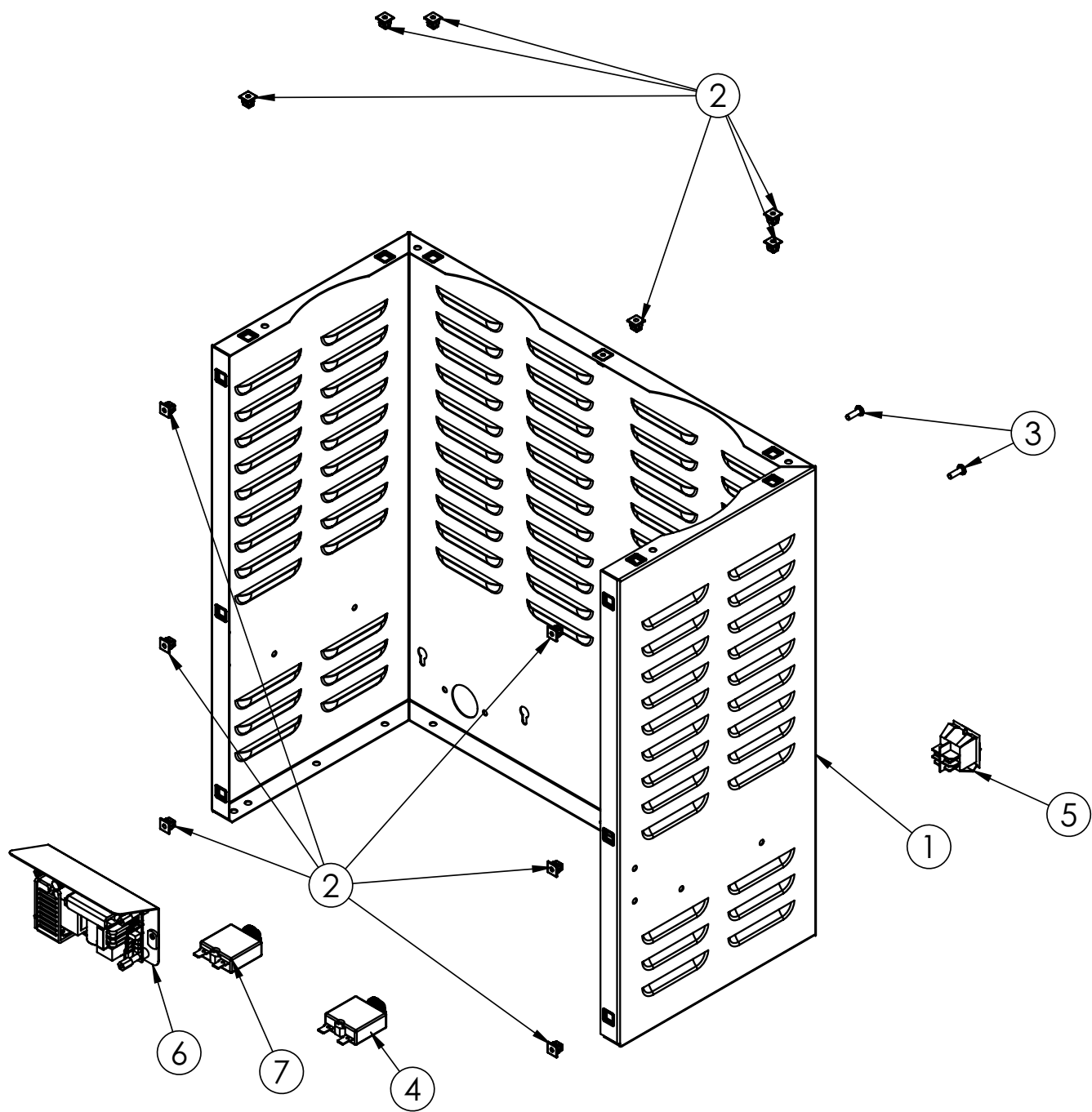
Item No.	Part No.	ELUX	Description
1	230-00240		Tank assy, 240V 3000W hot water
-	230-00241		Tank assy, 240V 2500W hot water
2	344-00067		PROBE, WATER LEVEL, SS
3	61128	0GM006	PROBE, THERMISTOR 12"
4	321-00023	0GM03V	Thermostat, 66TM 40A manual reset
5	346-00033	0GM03R	Relay, 50A solid state
6	200-01259		Bracket, Tank retaining
7	290-00105		GROMMET, PROBE, LEVEL SENSOR
8	351-00024		Spacer, 8-32 x 1/4" hex x 1"L
9	-		NUT, 8-32 KEPS SS
10	-		Screw, 10-32 x 1/4 SL HD Brass
11	-		#10-24 WING NUT, SS
12	63665		Insulator, Heater terminal
13	86600		CABLE TIE, 4"Lx.1"Wx.875 18LB, NATURAL NYLON
14	290-00118		CAP, SILICONE 3/8 PIPE
15	210-00601		Insulator, Tank terminal

Single air-heated or warmer shuttle chassis assembly



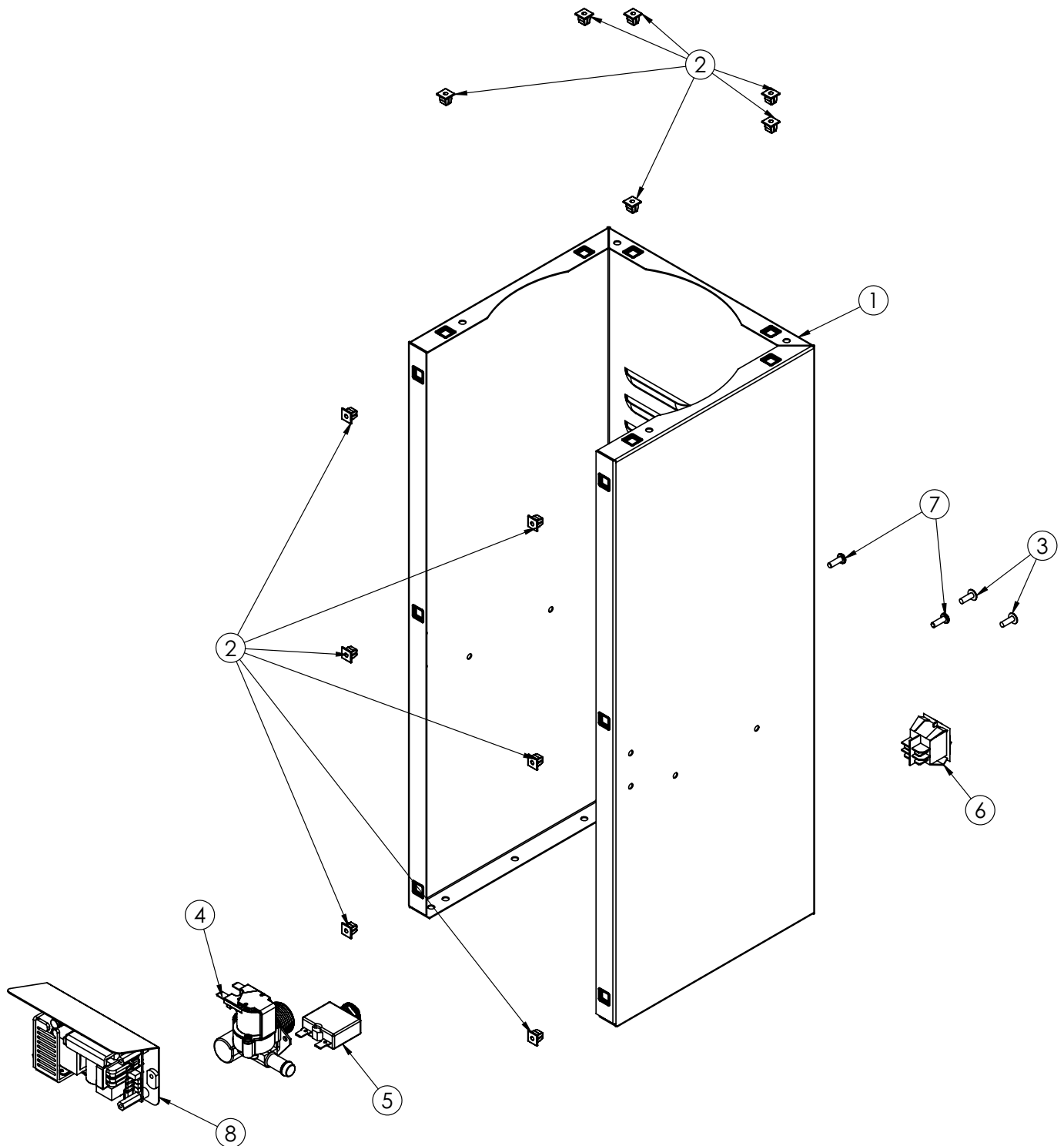
Item No.	Part No.	ELUX	Description
1	-		ANCHOR, SCRW #8
2	346-00035	0GM03E	CIRCUIT BREAKER, 4 AMP
3	99066	0GM021	On-off switch rocker
4	200-00843		Tower, Single shuttle SS S
5	-		SCR #8-32x1/2" PH FIL ZNC
6	230-00196	0GM03A	Assy, Power supply

Double air-heated or warmer shuttle chassis assembly



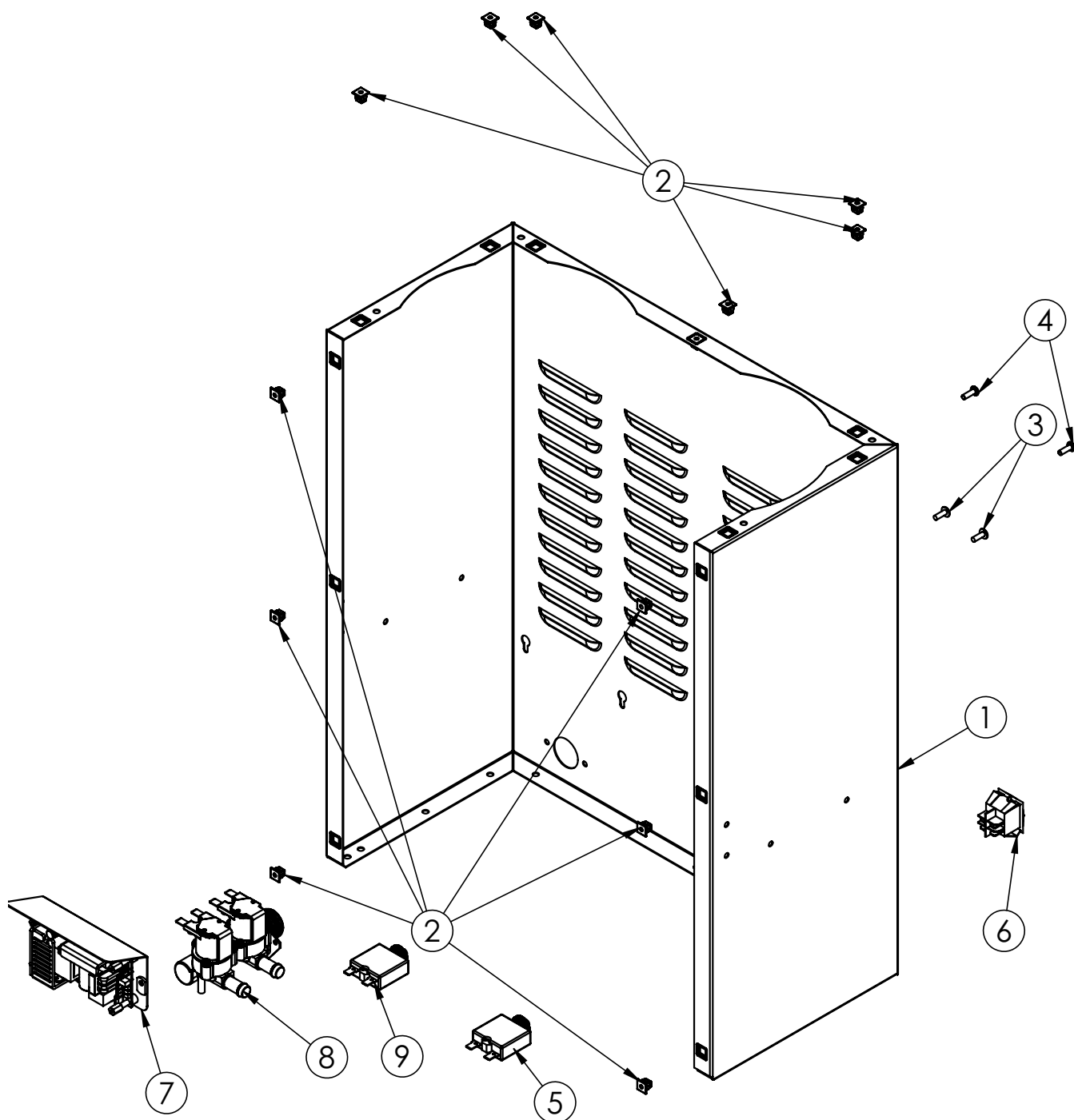
Item No.	Part No.	ELUX	Description
1	200-008441		Wrap, Double shuttle
2	-		ANCHOR, SCR #8 NYLON
3	-		SCR #8-32x1/2" PH FIL ZNC
4	346-00035	0GM03E	CIRCUIT BREAKER, 4 AMP
5	99066	0GM021	On-off switch rocker
6	230-00196	0GM03A	Assy, Power supply
7	346-00058	0GM03C	CIRCUIT BREAKER, 20 AMP

Single vacuum shuttle chassis assembly



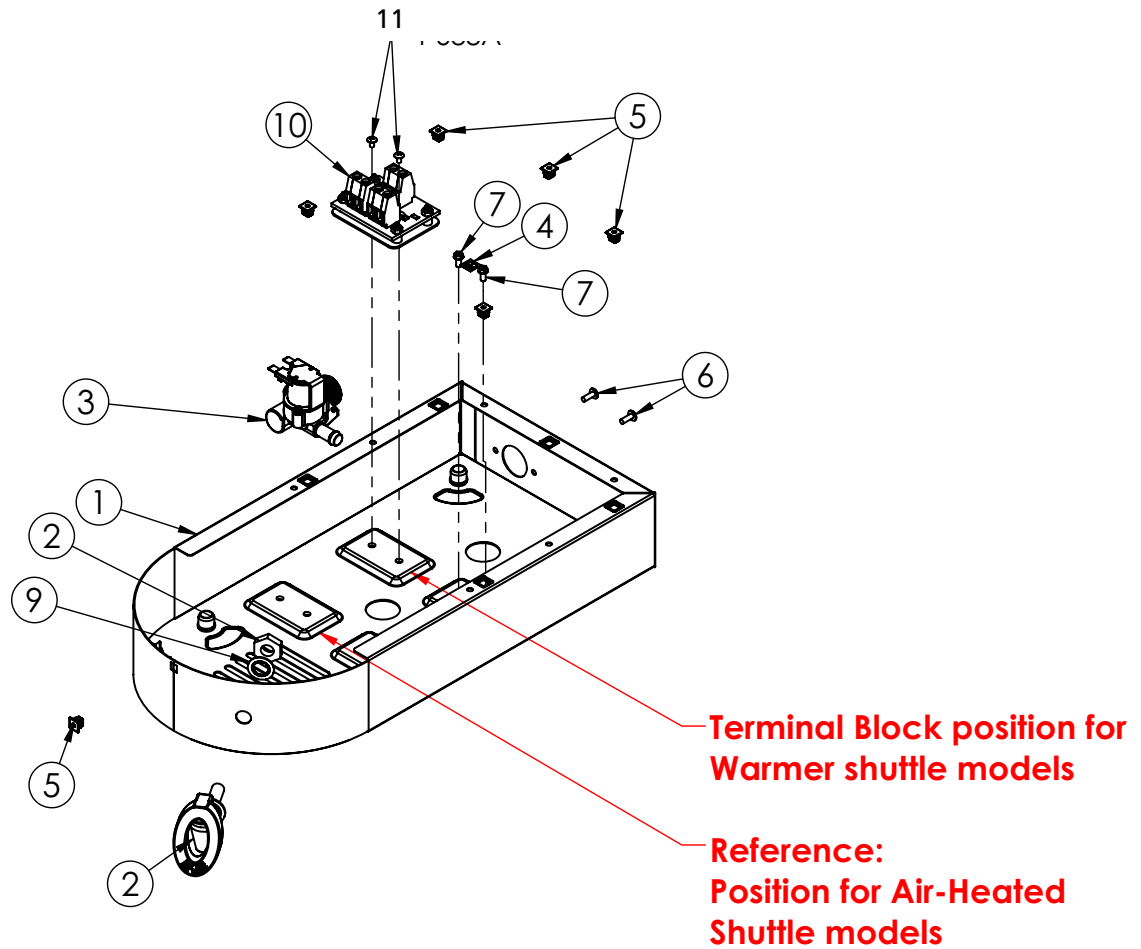
Item No.	Part No.	ELUX	Description
1	200-00845		Wrap. Single IC
2	-		ANCHOR, SCRW #8 NYLON
3	-		Screw M4-0.7 x 12 PH PN MS SS 304
4	280-00066		Valve, RPE 24VDC Single 6L/min
5	346-00035	0GM03E	CIRCUIT BREAKER, 4 AMP
6	99066	0GM021	On-off switch rocker
7	-		SCR #8-32x1/2" PH FIL ZNC
8	230-00196	0GM03A	Assy, Power supply

Double vacuum shuttle chassis assembly



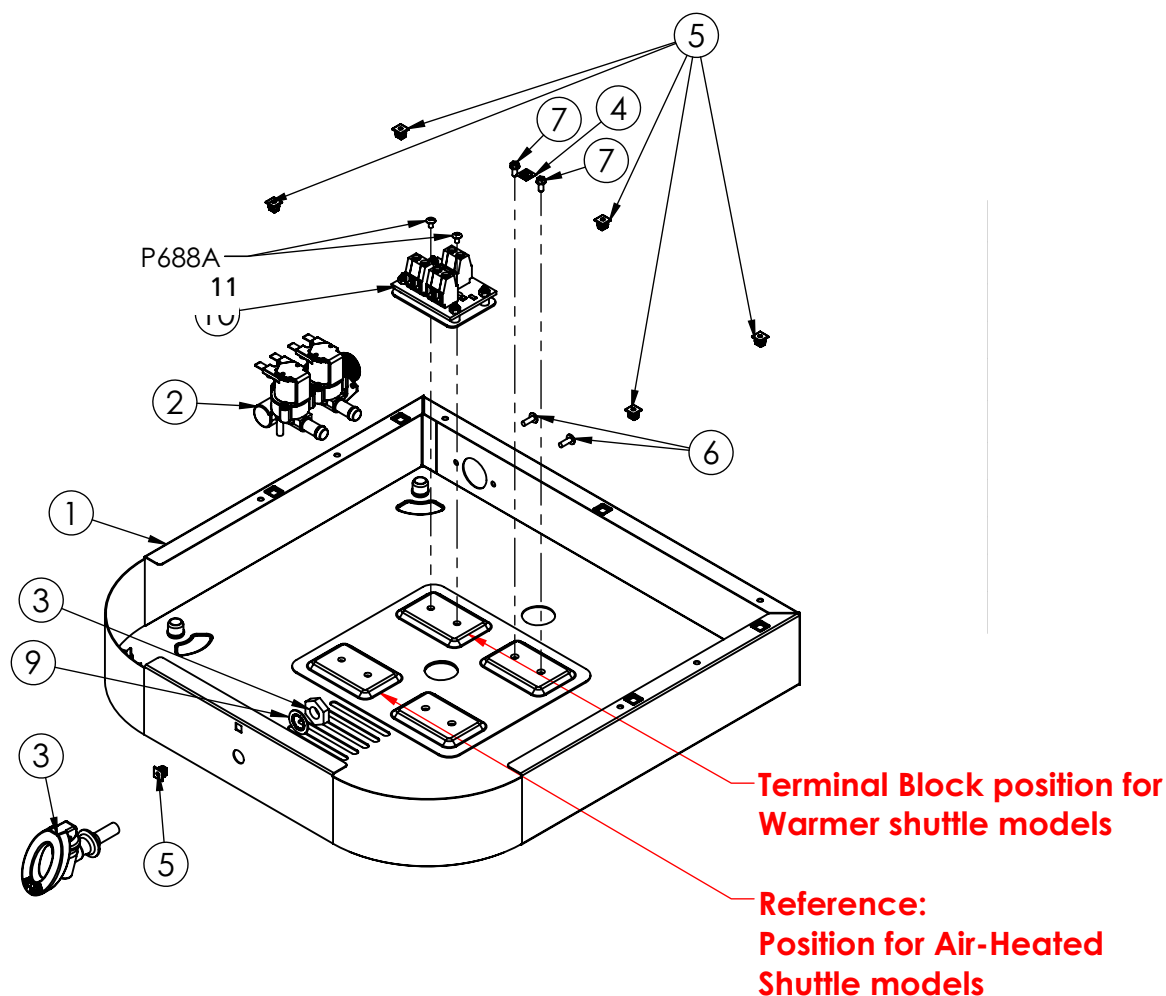
Item No.	Part No.	ELUX	Description
1	200-00846		Wrap, Double IC
2	-		ANCHOR, SCRW #8 NYLON
3	-		Screw M4-0.7 x 12 PH PN MS SS 304
4	-		SCR #8-32x1/2" PH FIL ZNC
5	346-00035	0GM03E	CIRCUIT BREAKER, 4 AMP
6	99066	0GM021	On-off switch rocker
7	230-001961		Assy, Power supply
8	280-00065	0GM03W	Valve, 24VDC dual 6 l/min inlet
9	346-00058	0GM03C	CIRCUIT BREAKER, 20 AMP

Single base assembly



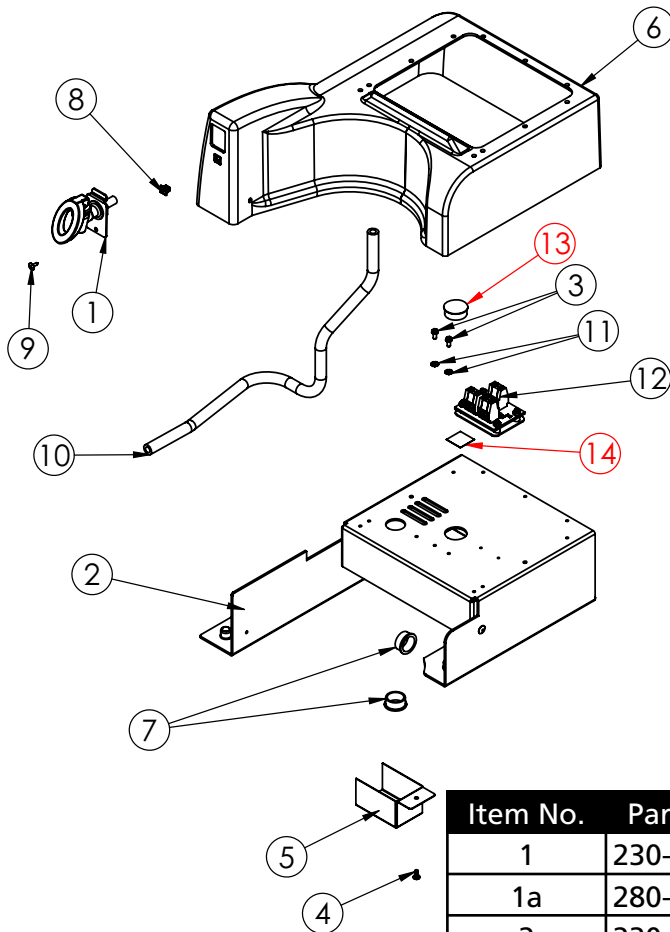
Item No.	Part No.	ELUX	Manual's EN Description
1	230-00223		WRAP ASSY, BASE, SINGLE, STAINLESS - Unbranded
2	280-00081		Faucet, Hot water-CE
3	280-00066		Valve, RPE 24VDC Single 6L/min
4	380-00390		Label, Ground-CE
5	-		ANCHOR, SCRW #8 NYLON
6	-		Screw M4-0.7 x 12 PH PN MS SS 304
7	-		SCR, 8-32 X 3/8 HEX HD, GRN
8	71160		CLIP, SIPHON HOSE-BLK W/ ADHSV
9	-		Washer, 1/2 Int tooth L/W,410 S/S
10	230-00247		Assy, Surge protector
10a	348-00073	0GM03H	CONTROL,SURGE PROTECTION
11	-		Screw 6-32 x 1/4 SS PH TR H
Not Shown	61453	0GM007	CORD, POWER (F) - EU
Not Shown	343-00229		CORD, POWER (G) - UK
Not Shown	343-00391		CORD, POWER (B) - Philippines
Not Shown	343-00392		CORD, POWER (M) - India
Not Shown	343-00393		CORD, POWER (I) - Australia
Not Shown	343-00395		CORD, POWER (B) - Taiwan
Not Shown	343-00396		CORD, POWER (B) - Japan
Not Shown	343-00397		CORD, POWER (I) - China

Double base assembly



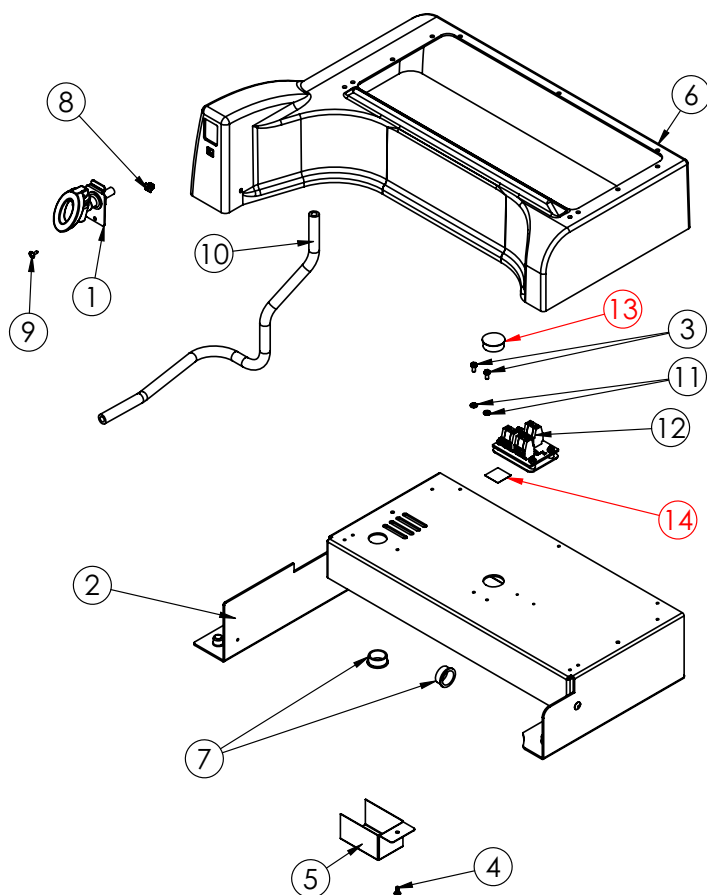
Item No.	Part No.	ELUX	Manual's EN Description
1	230-00224		WRAP ASSY, BASE, DOUBLE, SSS-Unbranded
2	280-00065	0GM03W	Valve, RPE 24VDC Single 6L/min inlet
3	280-00081		Faucet, Hot water-CE
4	380-00390		Label, Ground-CE
5	-		ANCHOR, SCRW #8 NYLON
6	-		Screw M4-0.7 x 12 PH PN MS SS 304
7	-		SCR, 8-32 X 3/8 HEX HD, GRN
8	-		CLIP, SIPHON HOSE-BLK W/ ADHSV
9	-		Washer, 1/2 Int tooth L/W,410 S/S
10	230-00247		Assy, Surge protector
10a	348-00073	0GM03H	CONTROL,SURGE PROTECTION
11	-		Screw 6-32 x 1/4 SS PH TR H
Not Shown	61453	0GM007	CORD, POWER (F) - EU
Not Shown	343-00229		CORD, POWER (G) - UK
Not Shown	343-00391		CORD, POWER (B) - Philippines
Not Shown	343-00392		CORD, POWER (M) - India
Not Shown	343-00393		CORD, POWER (I) - Australia
Not Shown	343-00395		CORD, POWER (B) - Taiwan
Not Shown	343-00396		CORD, POWER (B) - Japan
Not Shown	343-00397		CORD, POWER (I) - China

Single vacuum base assembly



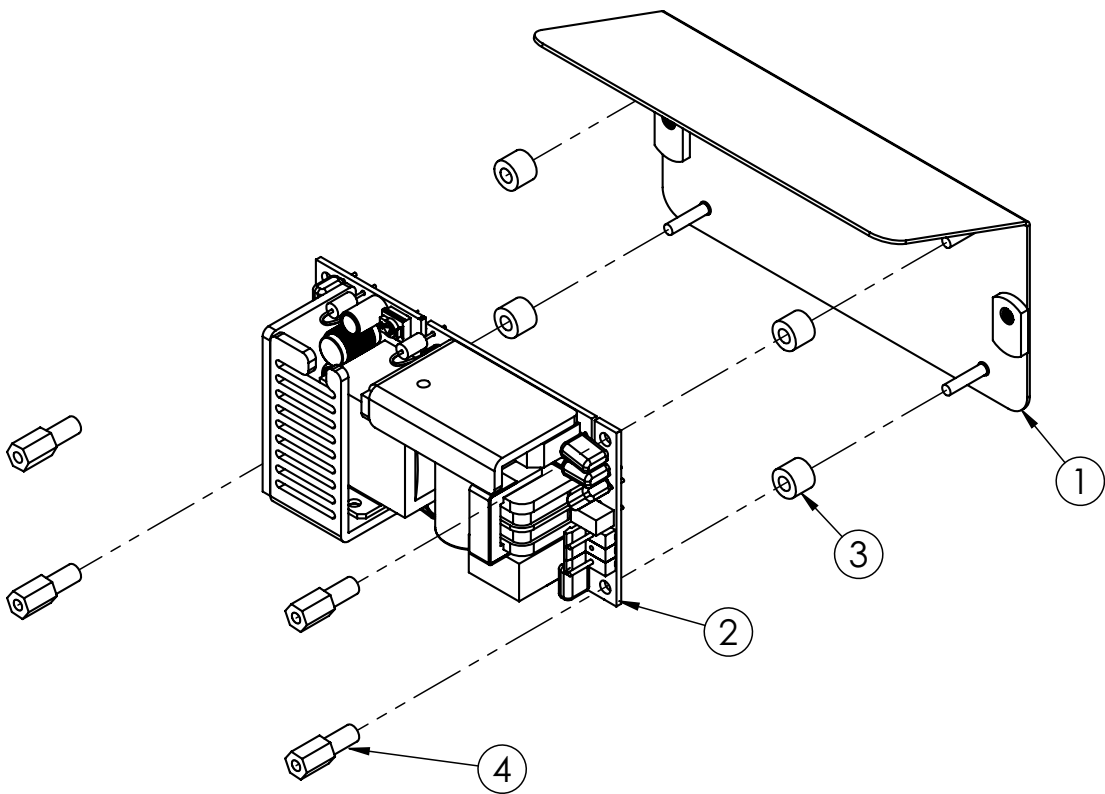
Item No.	Part No.	ELUX	Description
1	230-00274		Assy, Hot water faucet-CE
1a	280-00081		Faucet, Hot water-CE
2	230-00145		BRACKET ASSY, BASE, SINGLE
3	-		SCR, 8-32 X 3/8 HEX HD, GRN
4	-		Screw, #8 x 3/8 black trilobe
5	200-01112		SHROUD, TUBE
6	210-00500		Cover, Single IC base
7	60382		Bushing, Snap 1" Heyco
8	-		ANCHOR, SCRW #8 NYLON
9	-		SCRW,#8x1/2 PN TR AB 410SS
10	362-00242		24" 71155 tubing
11	-		WSH #8 EXT STR LCK
12	230-00247		Assy, Surge protector
12a	348-00073	0GM03H	CONTROL,SURGE PROTECTION
13	P236AL		Plug, 1 1/8" Hole
14	380-00390		Label, Ground-CE
Not Shown	61453	0GM007	CORD, POWER SCHUKO (F)
-	343-00229		CORD, POWER (G) - UK
-	343-00391		CORD, POWER (B) - Philippines
-	343-00392		CORD, POWER (M) - India
-	343-00393		CORD, POWER (I) - Australia
-	343-00395		CORD, POWER (B) - Taiwan
-	343-00396		CORD, POWER (B) - Japan
-	343-00397		CORD, POWER (I) - China

Double vacuum base assembly



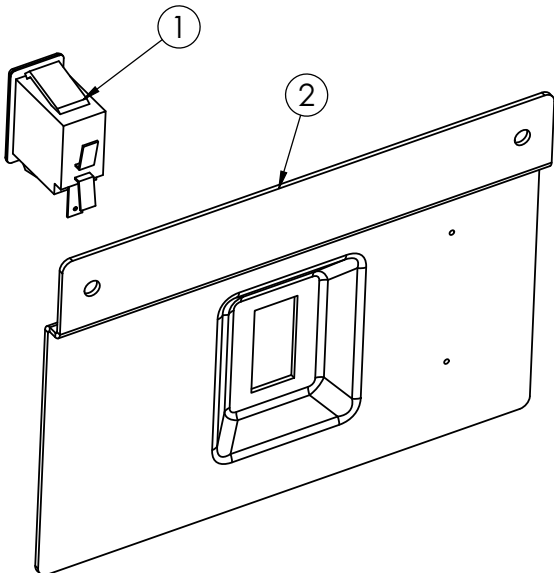
Item No.	Part No.	ELUX	Description
1	230-00274		Assy, Hot water faucet-CE
1a	280-00081		Faucet, Hot water-CE
2	230-00146		BASE ASSY, DOUBLE
3	-		SCR, 8-32 X 3/8 HEX HD, GRN
4	-		Screw, #8 x 3/8 black trilobe
5	200-01112		SHROUD, TUBE
6	210-00501		Cover, Double IC base
7	60382		Bushing, Snap 1" Heyco
8	-		ANCHOR, SCRW #8 NYLON
9	-		SCRW,#8x1/2 PN TR AB 410SS
10	362-00242		24" 71155 tubing
11	-		WSH #8 EXT STR LCK
12	230-00247		Assy, Surge protector
12a	348-00073	0GM03H	CONTROL,SURGE PROTECTION
13	P236AL		Plug, 1 1/8" Hole
14	380-00390		Label, Ground-CE
15	280-00081		Faucet, Hot water-CE
Not Shown	61453	0GM007	CORD, POWER SCHUKO (F)
-	343-00229		CORD, POWER (G) - UK
-	343-00391		CORD, POWER (B) - Philippines
-	343-00392		CORD, POWER (M) - India
-	343-00393		CORD, POWER (I) - Australia
-	343-00395		CORD, POWER (B) - Taiwan
-	343-00396		CORD, POWER (B) - Japan
-	343-00397		CORD, POWER (I) - China

Power supply assembly



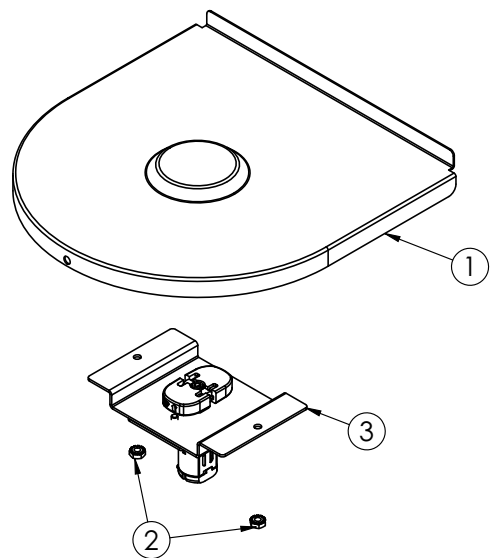
Item No.	Part No.	ELUX	Description
1	200-01332		Bracket, Power supply drip weldment
2	346-00036	0GM03Q	Power supply, CUI 24vdc
3	356-00052		Spacer, #61D x 5/160D x 1/4L n
4	356-00062		Standoff, 4-40x0.75 Aluminum

Presence switch bracket



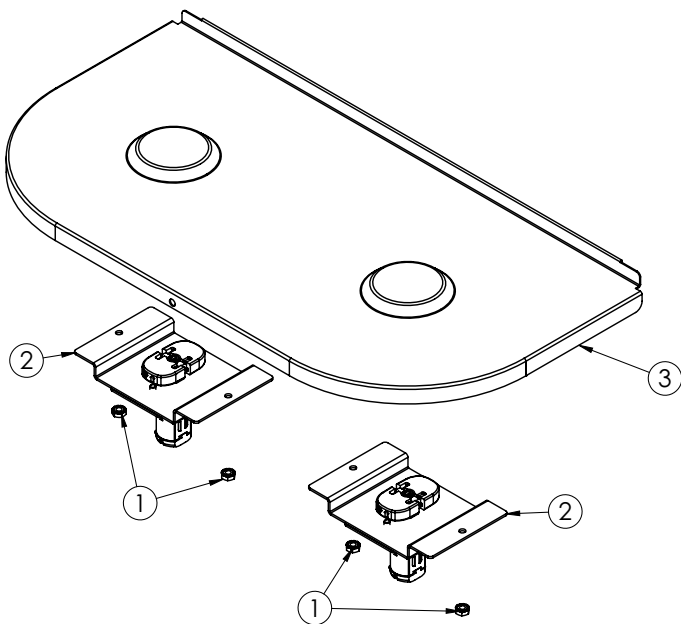
Item No.	Part No.	ELUX	Description
1	A531-025		SWITCH, PNL MNT INTERLOCK
2	200-01128		Bracket, Vacuum shuttle presence switch

Single shuttle shelf (air-heat)



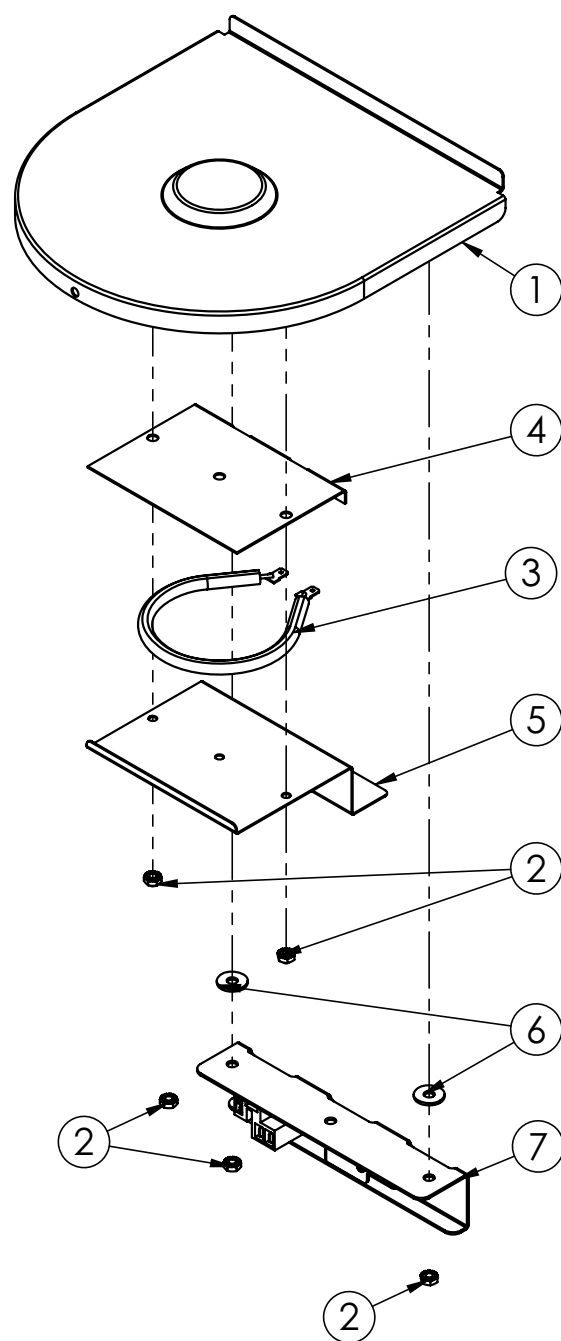
Item No.	Part No.	ELUX	Description
1	200-00894		Weldment, Single shuttle shelf
2	-		NUT, 8-32 KEPS SS
3	230-00128	0GM03B	Assy, Stirrer motor
3a	260-00031	0GM03O	GEARMOTOR,24VDC 500 RPM

Double shuttle shelf (air-heat)



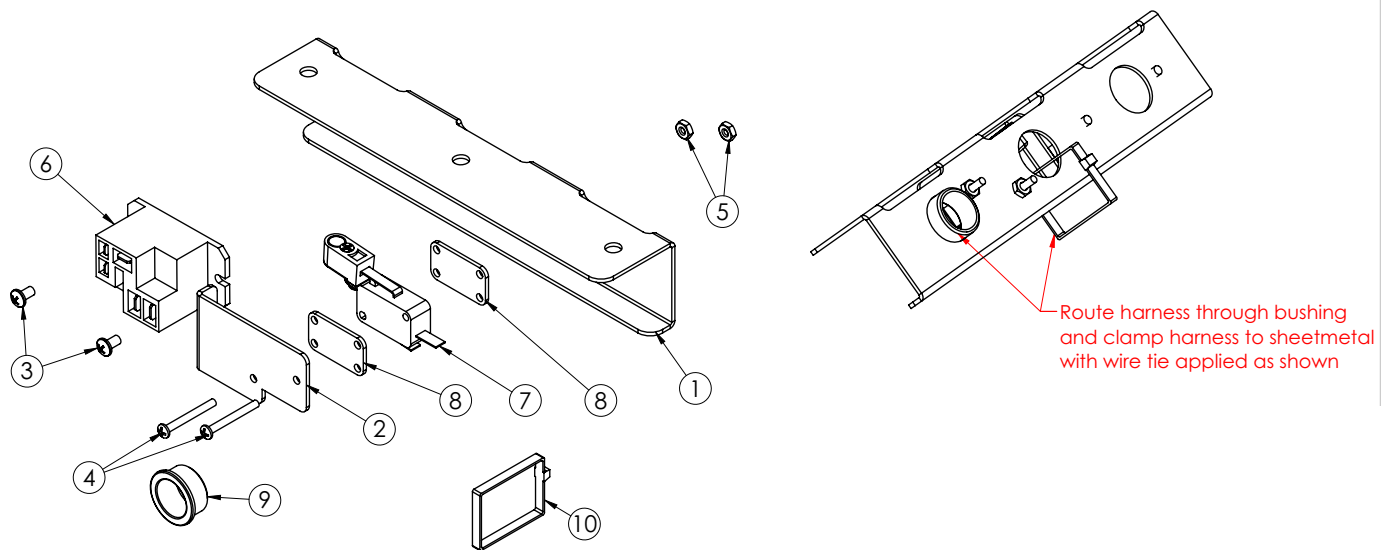
Item No.	Part No.	ELUX	Description
1	-		NUT, 8-32 KEPS SS
2	230-00128	0GM03B	Assy, Stirrer motor
3	200-00895		Weldment, Double shuttle shelf
3a	260-00031	0GM03O	GEARMOTOR,24VDC 500 RPM

Single shuttle shelf (warmer models)



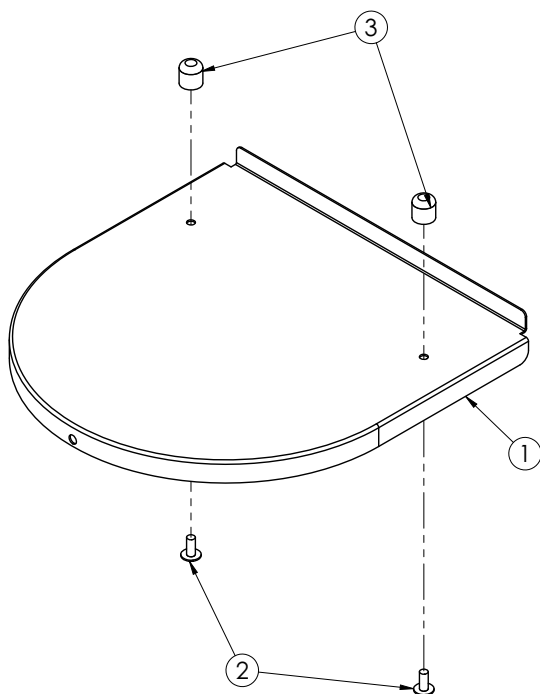
Item No.	Part No.	ELUX	Description
1	200-00894		Weldment, Single shuttle shelf
2	-		NUT, 8-32 KEPS SS
3	72029	0GM07J	HEATER, WARM 100W 240V
4	200-01118		Warmer heat sink
5	200-01117		Warmer keeper
6	61334		WASHER, SLINGER
7	230-00192		Assy, Warmer interlock switch
7a	71498	0GM089	SWITCH, NO SPST MICRO

Warmer interlock switch assembly



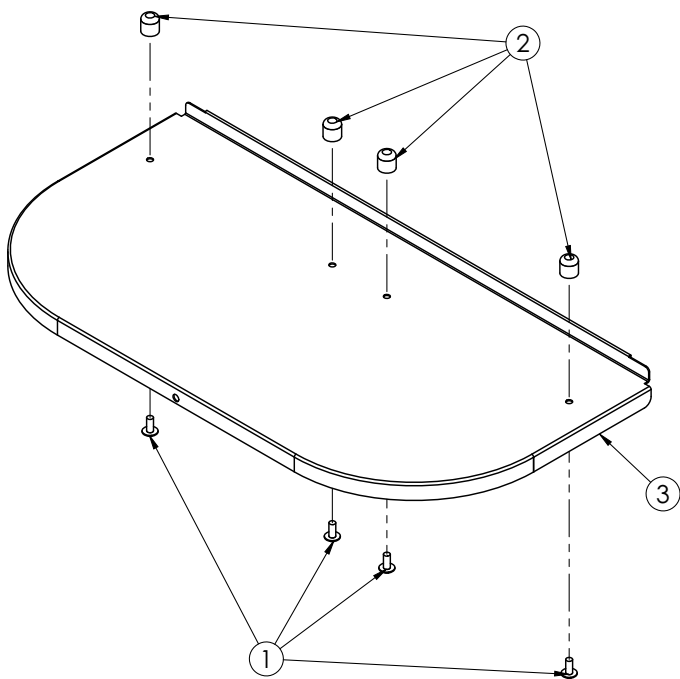
Item No.	Part No.	ELUX	Description
1	200-01304		Bracket, Warmer interlock switch
2	200-01311		Bracket, Interlock switch protector
3	-		SCR #6-32 X 1/4 PH PN SS
4	-		SCREW, #4-40 X 1 PH PN MS SS, 18-8 SS
5	-		Nut, 4-40 SS
6	71450	0GM01D	Relay,
7	72043	0GM09D	BASKET OUT SWITCH ASSEMBLY
7a	71498	0GM089	SWITCH, NO SPST MICRO
8	200-01428		Spacer, microswitch
9	88031		SNAP BUSHING, HEYCO #2096
10	W0630802		Wire tie, 5" Nylon

Shuttle shelf - vacuum shuttle



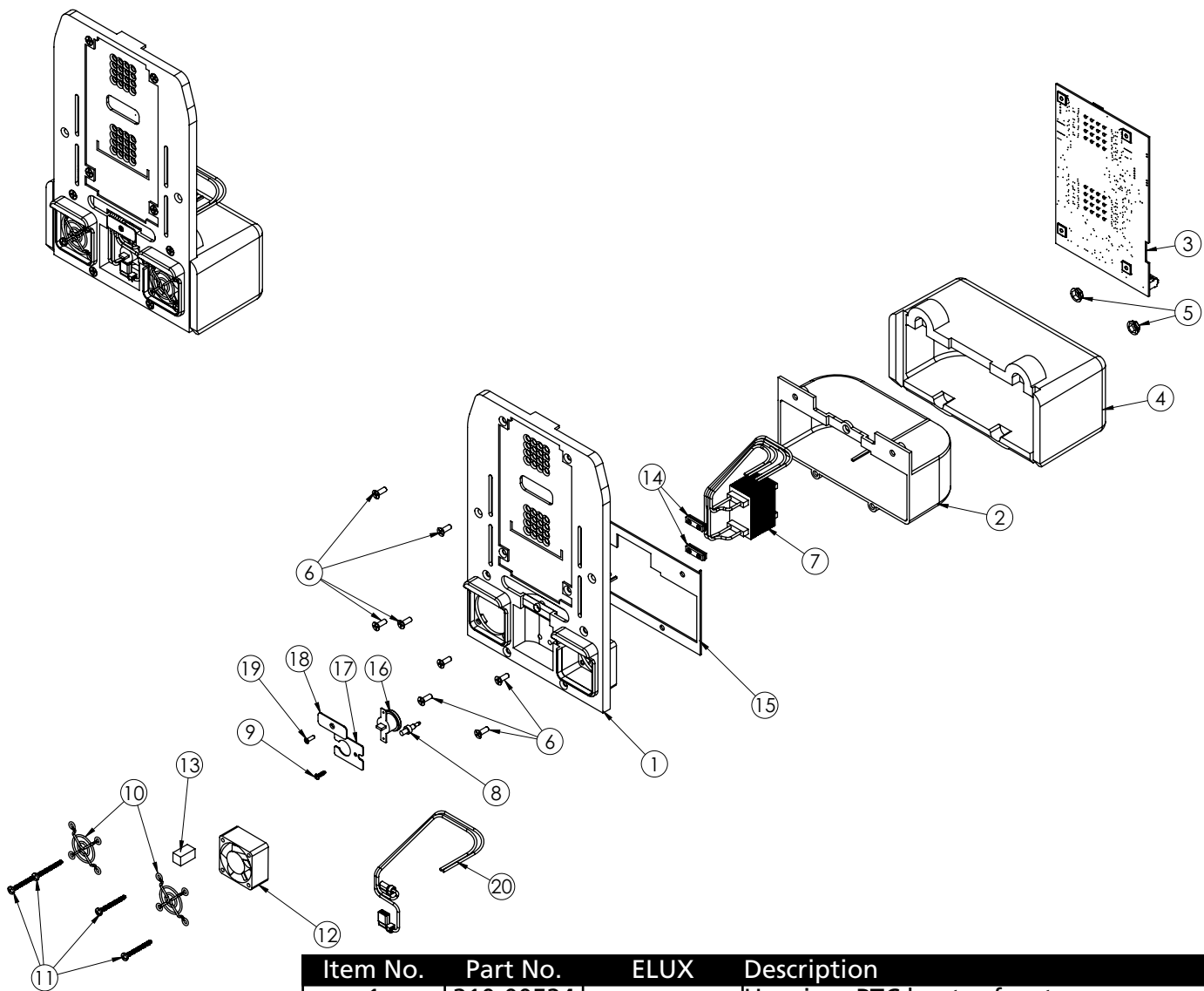
Item No.	Part No.	ELUX	Description
1	200-00896		Panel, Single IC shelf
2	-		SCREW, 10-24 x 3/8" PHILIPS
3	A320-143		Air Pot Stopper

Double shelf - vacuum shuttle



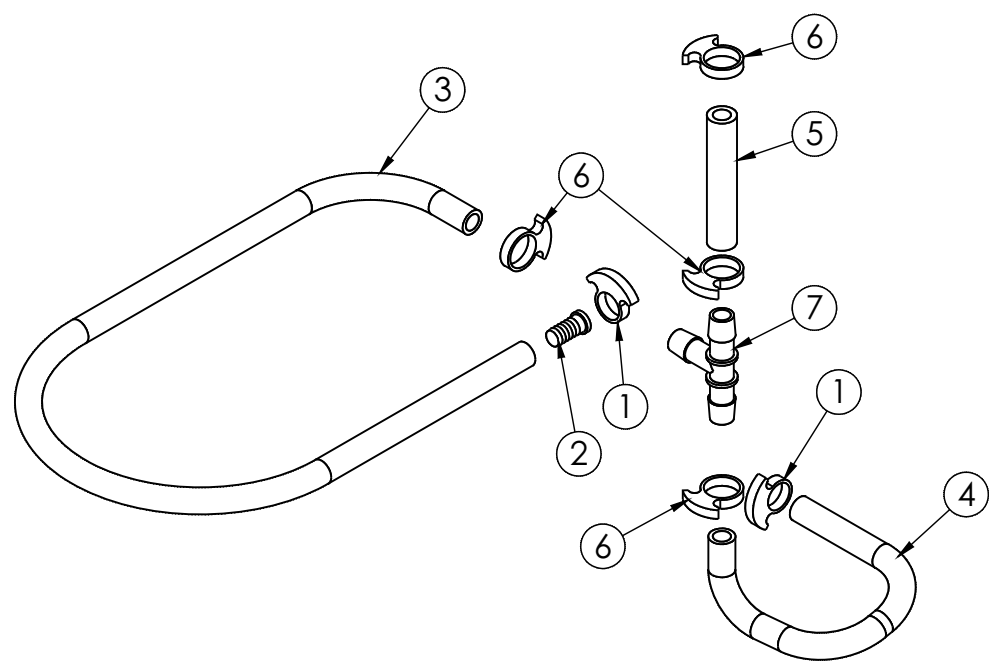
Item No.	Part No.	ELUX	Description
1	-		SCREW, 10-24 x 3/8" PHILIPS
2	A320-143		Air Pot Stopper
3	200-00897		Panel, Double IC shelf

Air heater assembly



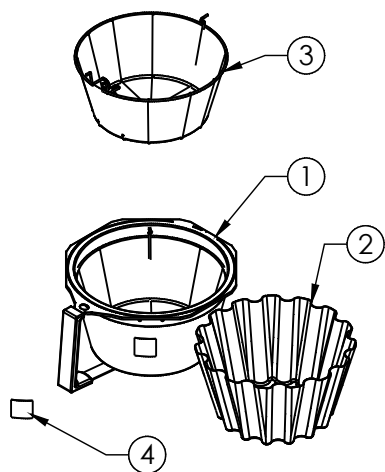
Item No.	Part No.	ELUX	Description
1	210-00524		Housing, PTC heater front
2	210-00523		Housing, PTC heater back
3	349-00048	0GM03G	Control, Shuttle heater
4	322-00019		Insulation, Air heater
5	-		Nut, #10 stud speed
6	-		Scrw, #8 x 1/2" type B SS FHP
7	320-00070		HEATER, 150W 120-240V PTC AIR
8	321-00026	0GM03U	Thermistor- 30K ohm minature
9	-		SCREW, 4-24 X 3/8, HI-LO, PH PN SS
10	356-00050		Fan guard, 40mm SS wire
11	-		SCREW, #6 X 1.25" L, HI-LO, PH PN HD
12	260-00032	0GM03K	Fan assy, 40mm x 20mm 24vdc hi-temp
13	W0670009		Strip, Rubber, 3/8 closed cell, 0.7"
14	210-00672	0GM024	Gasket, PTC heater lead
15	290-00132	0GM03M	Gasket, Air heater shells
16	A536-023		Thermostat, Manual reset 105C cutout
17	200-01256		BRKT, MANUAL RESET T-STAT
18	200-01297		Bracket, Air heater wire retainer
19	-		Screw, Type A #4x3/8" FH PH SS
20	343-00193		Harness, Air heater hi-limit

Drain hose assembly



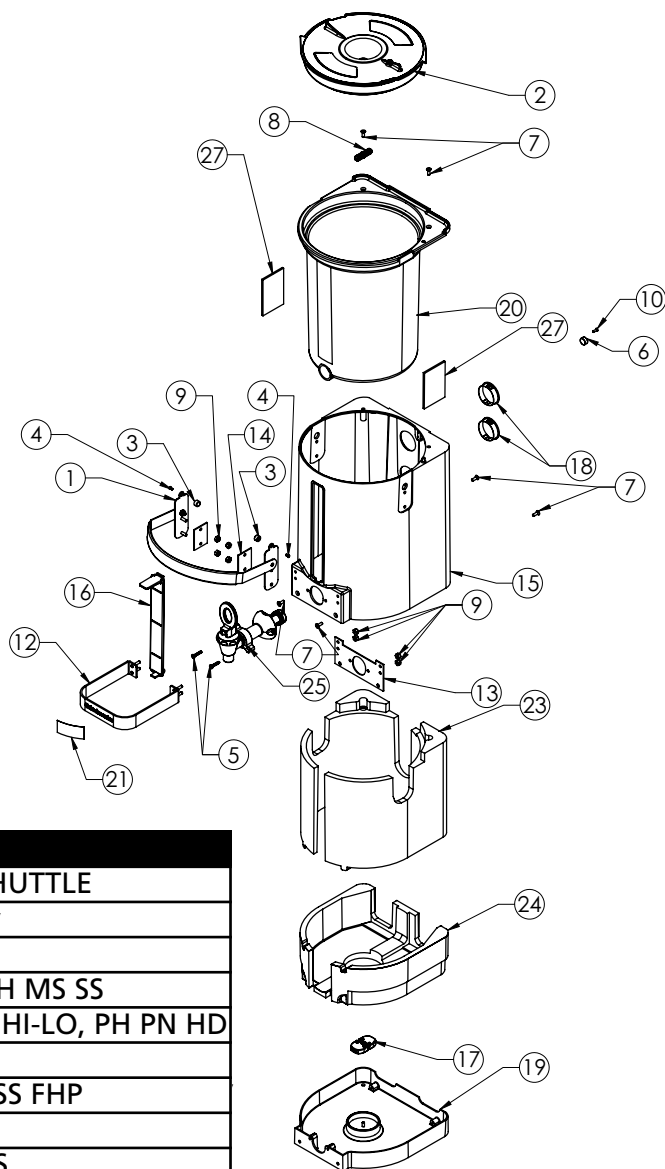
Item No.	Part No.	ELUX	Description
1	61152		TEE, 7/16X 7/16 X7/16 BARBED
2	7327		CLAMP, HOSE 21/32 ID
3	61232		PLUG, 3/8 BARBED SS
4	362-00241		Tubing, 3/8 ID x 5/8 OD Silicone 10 ft
5	362-00241		Tubing, 3/8 ID x 5/8 OD Silicone 10 ft
6	362-00241		Tubing, 3/8 ID x 5/8 OD Silicone 10 ft

Basket assembly



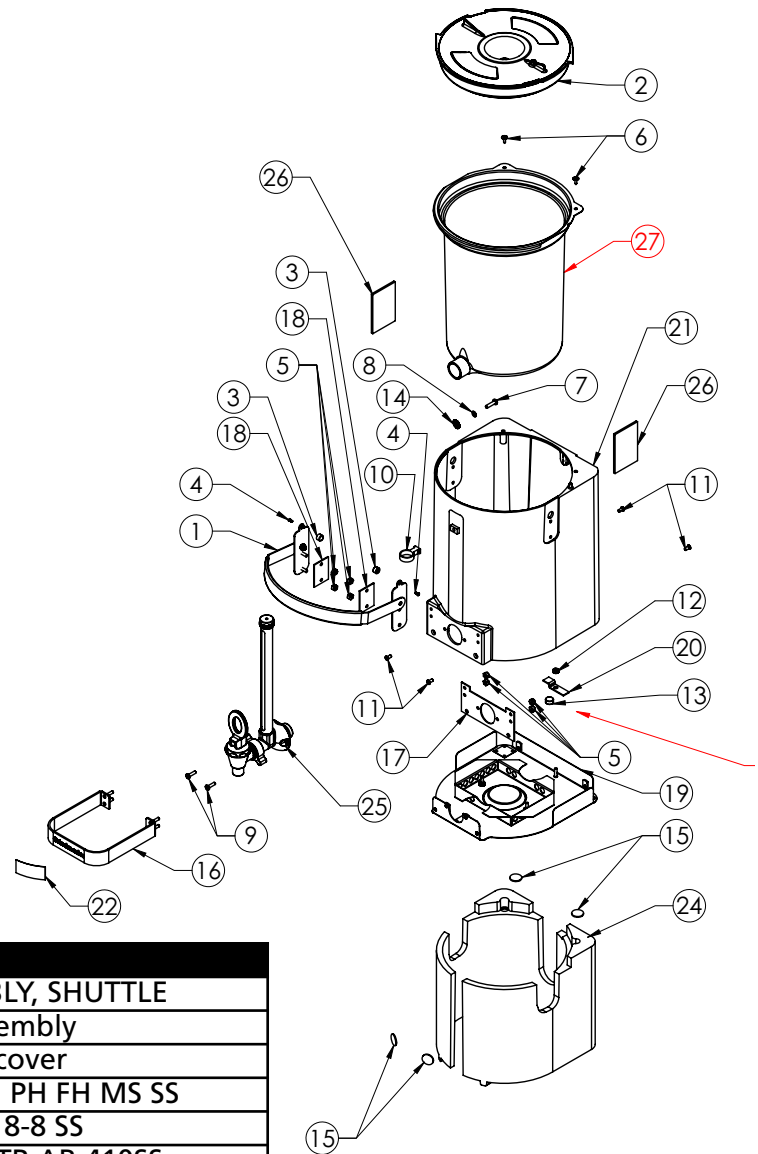
Item No.	Part No.	ELUX	Manual's EN Description
1	250-00239		Brew basket, SS Export
2	ABB2.0WP		Filter papers, 14" X 6"
3	A542074		BB2.0 COLUMBIA WIRE BASKET EPO
4	380-00410		DECAL, CAUTION BREW BASKET

Air-heat shuttle assembly



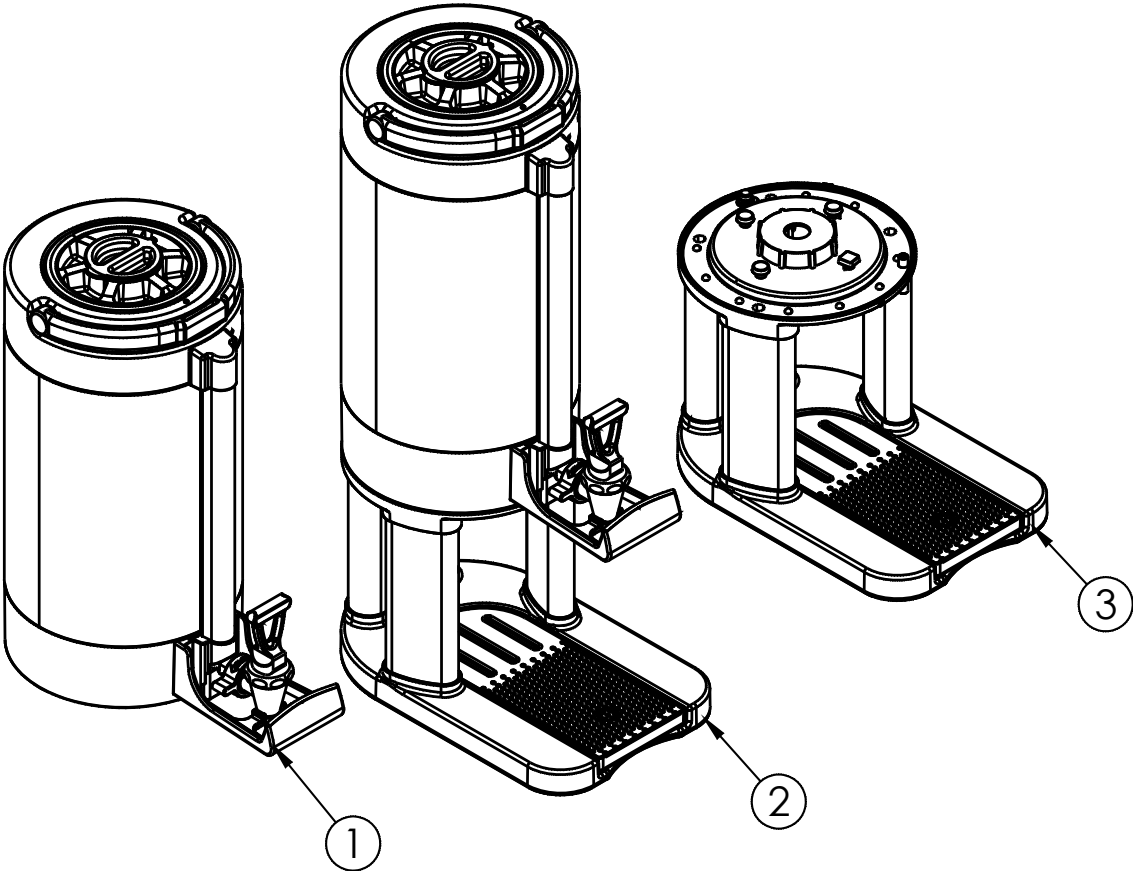
Item No.	Part No.	ELUX	Description
1	230-00136		HANDLE ASSEMBLY, SHUTTLE
2	230-00161		Shuttle cover assembly
3	210-00692		Stopper, Shuttle cover
4	-		SCR, #4-40 X 1/4" PH FH MS SS
5	-		SCREW, #6-19 X 3/4"L, HI-LO, PH PN HD
6	71499	0GM01E	Magnet, 1/200 x 1/4W
7	-		Scrw, #8 x 1/2" type B SS FHP
8	356-00040		Magnet, Stirrer
9	-		NUT, 8-32 ESNA 18-8 SS
10	-		Screw, Type A #4x3/8" FH PH SS
11	370-00015		Adhesive disc, 3/4" double sided
12	200-01442		Shuttle handle assembly
13	200-01081		Brace, Shuttle faucet
14	200-01080		Bracket, Shuttle handle
15	210-00527		Shuttle housing, air heated
16	210-00529		Lens, Shuttle front
17	230-00127	0GM026	Magnet, Stirrer assembled
18	354-00013		Plug, Heyco #1316 clear
19	210-00530		Base, Shuttle molded
20	210-00781		Reservoir, Coffee Shuttle
21	380-00409		DECAL, CAUTION BREW BASKET
22	-		LABEL_SERIAL_NUMBER_CE MODELS
23	322-00016		Insulation, Shuttle upper
24	322-00040		Insulation, Coated lower shuttle
25	280-00064		Faucet assy, without sightglass
26	230-00195		Packaging, Coffee Shuttle
27	-		Tape, Insulation

Warmer shuttle assembly



Item No.	Part No.	ELUX	Description
1	230-00136		HANDLE ASSEMBLY, SHUTTLE
2	230-00161		Shuttle cover assembly
3	210-00692		Stopper, Shuttle cover
4	-		SCR, #4-40 X 1/4" PH FH MS SS
5	-		NUT, 8-32 ESNA 18-8 SS
6	-		SCRW,#8x1/2 PN TR AB 410SS
7	-		Screw, 10-24 x 3/4 SS PH PHD
8	-		WASHER, #10 SAE FLAT
9	-		SCR, #8-32 X 5/8 PH PN BLK SS
10	A522030D		BRACKET, SIGHT GLASS
11	-		SCR, #8-32 X 3/8 PH FH UC
12	-		NUT, 8-32 KEPS SS
13	220-00346		Magnet, 1/200 x 1/4W coated
14	-		#10 INT/EXT PLATED LOCK WASHER
15	370-00015		Adhesive disc, 3/4" double sided
16	200-01442		Shuttle handle assembly
17	200-01081		Brace, Shuttle faucet
18	200-01080		Bracket, Shuttle handle
19	200-01088		SHUTTLE BASE ASSEMBLY, HEATED
20	200-01183		Clamp, Magnet
21	210-00593		Housing, Sightglass chassis
22	380-00409		DECAL, CAUTION BREW BASKET
23	-		LABEL_SERIAL NUMBER_CE MODELS
24	322-00016		Insulation, Shuttle upper
25	280-00070		Faucet assy, Sightglass
26	-		Tape, Insulation
27	200-01114		Shuttle liner weldment, SS

Vacuum shuttles with and without stand



Item No.	Part No.	ELUX	Description
1	2503-001		Shuttle, 1.5 gal Vacuum
2	2503-002		Shuttle, 1.5 gal vacuum with stand
3	-		Stand, 1.5 gal vacuum shuttle