

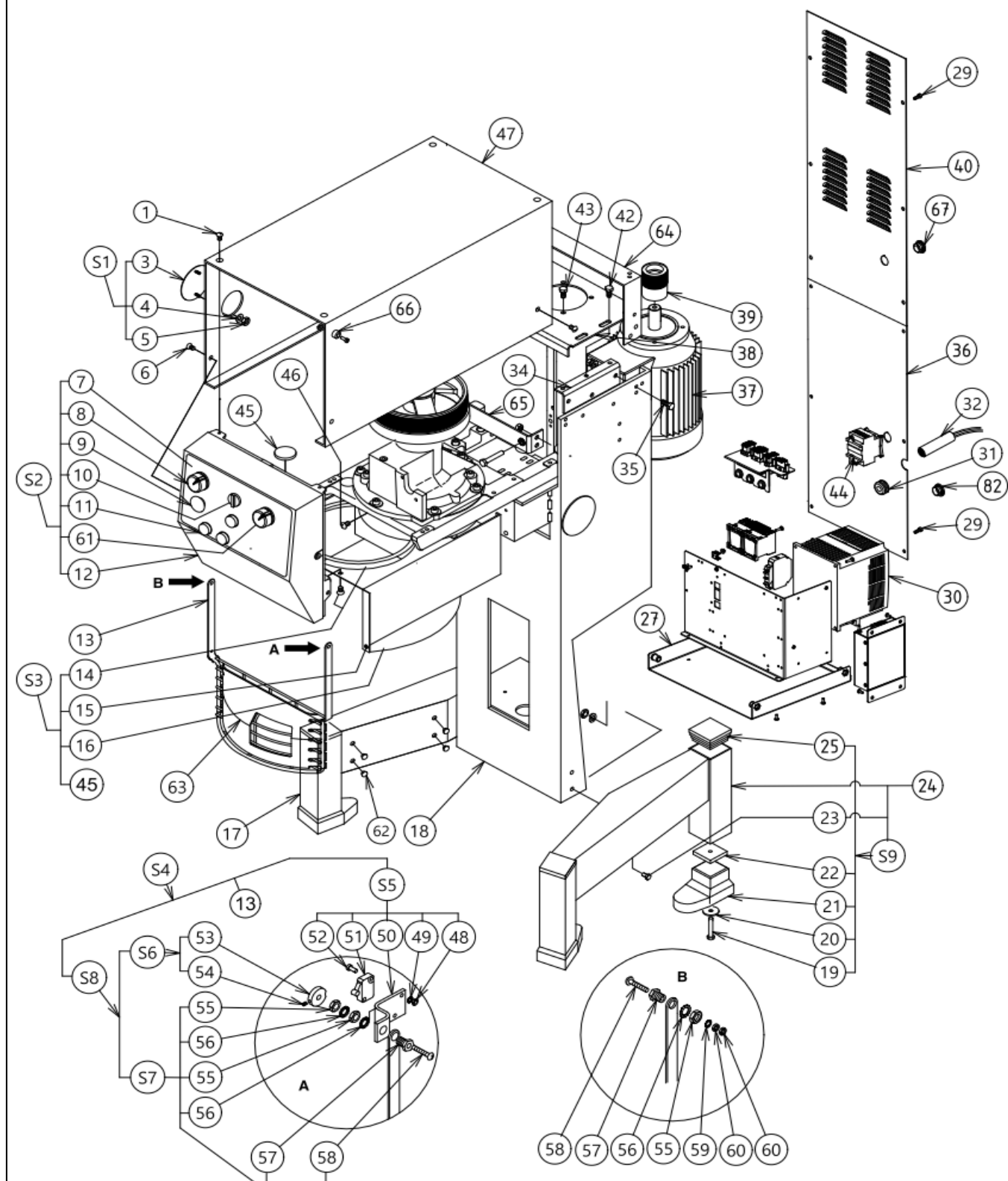
XBE60 / XBE80

PNC	Model	Modules	Description	Note
600282	XBE60	B;C;F;H;I	PLANETARY MIXER - ELECTRONIC - 60LT	
600283	XBE60	B;D;F;H;I	PLANETARY MIXER - ELECTRONIC - ACCESSORY HUB - 60LT	
600284	XBE60	B;C;E;F;I	PLANETARY MIXER - ELECTRONIC - STAINLESS STEEL - 60LT	
600182	XBE60	A;C;F;H;I	PLANETARY MIXER - ELECTRONIC - 60LT	
600183	XBE60	A;D;F;H;I	PLANETARY MIXER - ELECTRONIC - ACCESSORY HUB - 60LT	
600185	XBE60	A;C;E;F;I	PLANETARY MIXER - ELECTRONIC - STAINLESS STEEL - 60LT	
600289	XBE80	B;C;G;H;I	PLANETARY MIXER - ELECTRONIC - 80LT	
600290	XBE80	B;D;G;H;I	PLANETARY MIXER - ELECTRONIC - ACCESSORY HUB - 80LT	
600291	XBE80	B;C;E;G;I	PLANETARY MIXER - ELECTRONIC - STAINLESS STEEL - 80LT	
600187	XBE80	A;C;G;H;I	PLANETARY MIXER - ELECTRONIC - 80LT	
600189	XBE80	A;C;E;G;I	PLANETARY MIXER - ELECTRONIC - STAINLESS STEEL - 80LT	
SZ9PF1	XBE60ASU	A;D;F;H;J	PLANETARY MIXER - ELECTRONIC - ACCESSORY HUB - 60LT	

XBE60 / XBE80**Modules classifications**

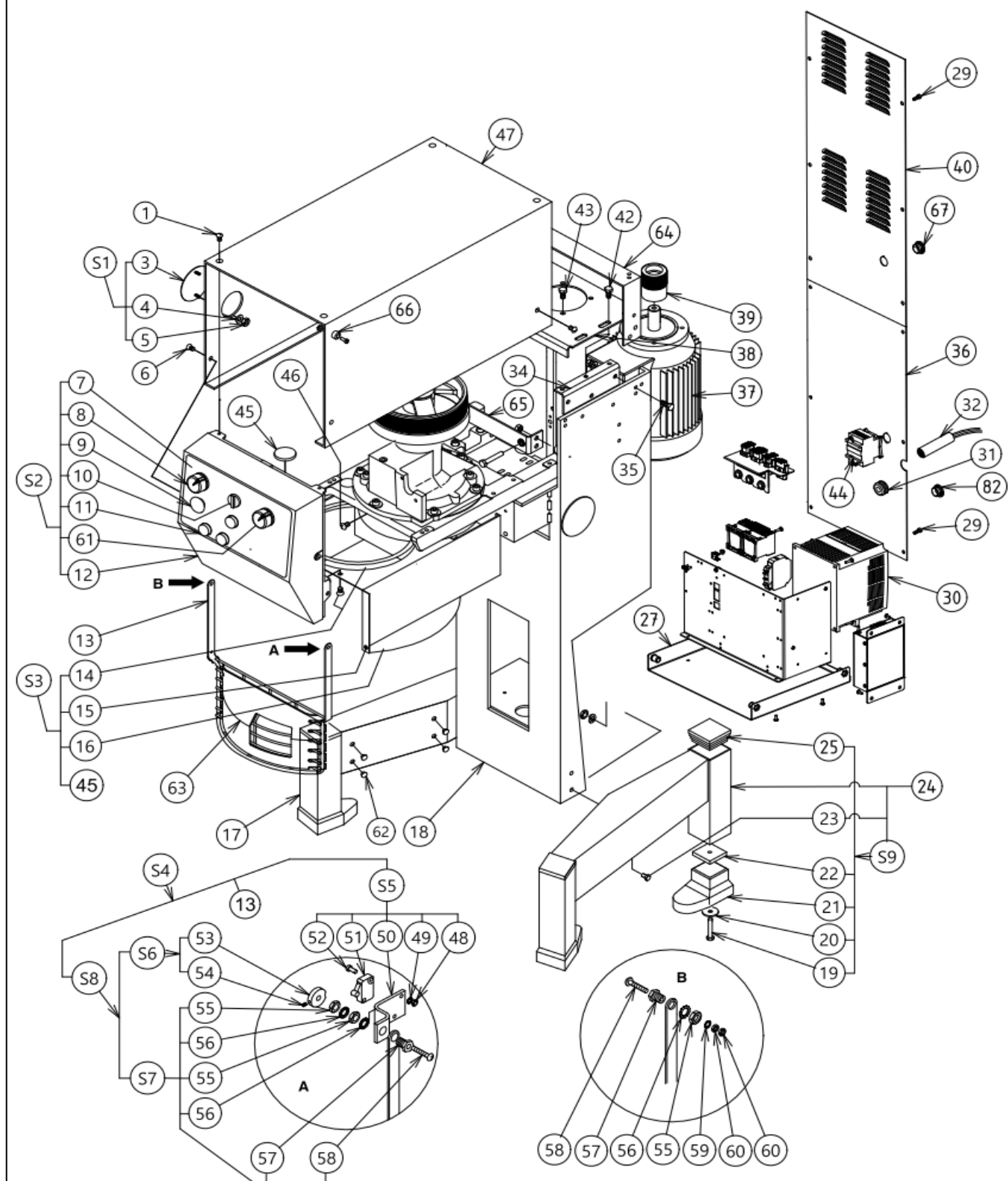
A	DITO SAMA
B	ELECTROLUX PROFESSIONAL
C	WITHOUT ACCESSORY HUB
D	ACCESSORY HUB
E	STAINLESS STEEL
F	BOWL 60L
G	BOWL 80L
H	STANDARD RAL7035
I	U.E SPECIFIC MODEL
J	USA SPECIFIC MODEL

Pag.	Index
4	Exploded view - Structure
5	Parts list - Structure
10	Exploded view - Wiring
11	Parts list - Wiring
14	Exploded view - Head with accessory socket
15	Parts list - Head with accessory socket
18	Exploded view - Head without accessory socket
19	Parts list - Head without accessory socket
22	Exploded view - Raising and lowering of bowl
23	Parts list - Raising and lowering of bowl



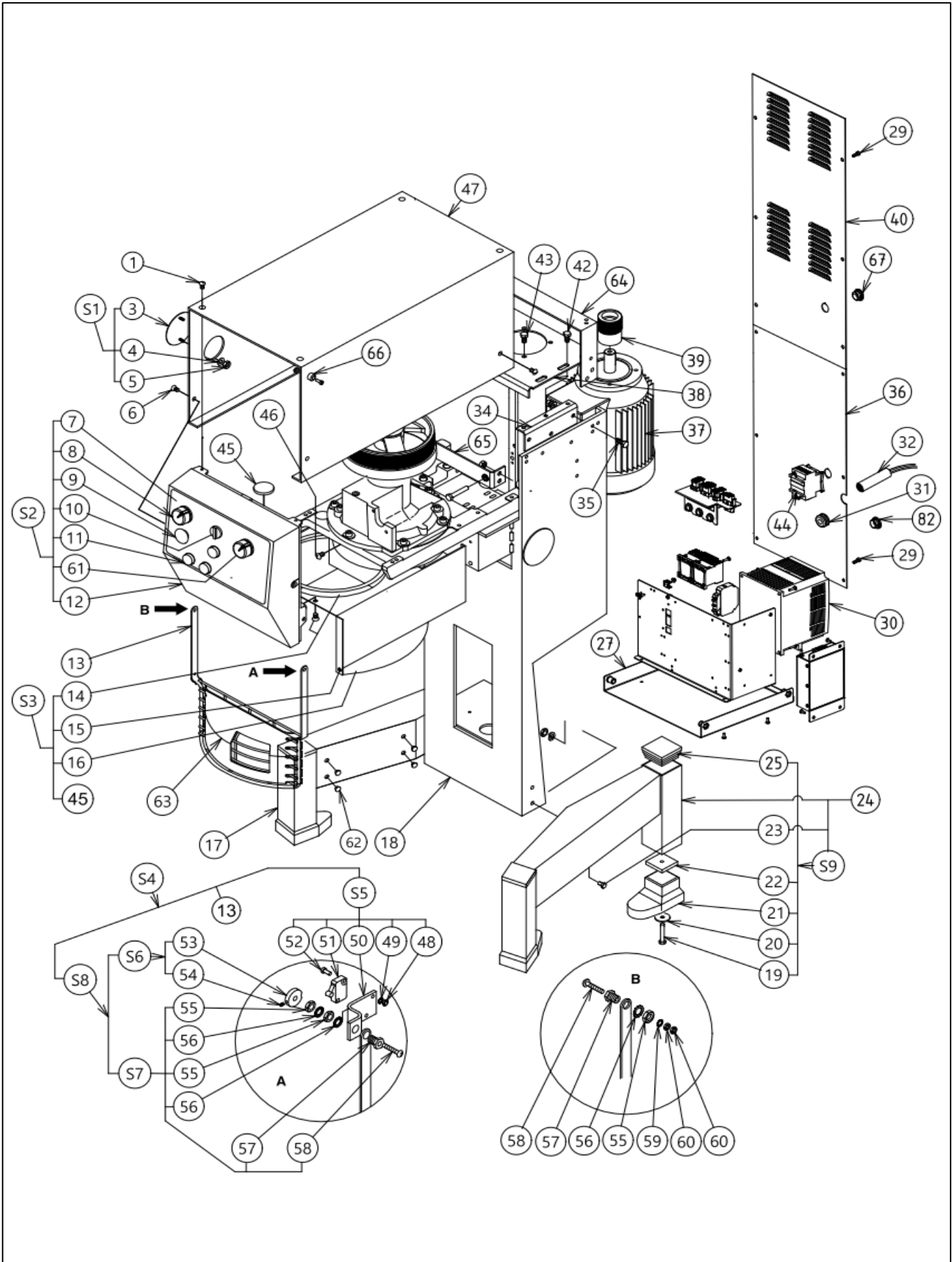
XBE60 / XBE80 - Parts list - Structure

Pos.	Code	Description	V	W&T	Ref.	Notes	S/N break
1	0D0517	Screw RI M8x16 Stainless Steel (set x 10)					
4	0D0631	Contact Washer 4 (set x 10)					
5	0KI159	Nut Hu M4 Stainless Steel (set x 10)					
6	0D0517	Screw RI M8x16 Stainless Steel (set x 10)					
7	0DF182	Frontal Plate		X	A;l		
7	0DF183	Frontal Plate		X	B;l		
8	0KQ287	Complete Timer	X		I		
9	0K7433	Off Button	X		I		
10	0KQ648	Twist Knob	X		I		
11	0KJ038	Button	X		I		
13	0D5216	Wire Screen		X			
14	0U0657	Foam Seal		X			
15	0D2706	Adhesive Rubber Stop (set x 10)		X			
17	0D3888	Beige Lh Leg Assembly			H		
17	0D2748	Stainless Steel Left Leg Assembly			E		
18	0D5663	Beige Column			H		
18	0D5664	Stainless Steel Column			E		
19	0D0598	Screw H8x50 Steel 80 (set x 10)					
20	0D3581	Leg Washers (set x 10)					
22	0D1956	Nut					
23	0D3554	Screw H M10x25 (set x 10)					
23	0D2265	Washer W10 (set x 10)					
23	0D2958	Nut Hu M10 (set x 10)					
24	0D1546	Beige Rh Leg Assembly			H		
24	0D2747	Stainless Steel Right Leg Assembly			E		
25	0KQ432	Square Plug Foot (set x 10)					
27	0D5666	Base Plate			I		→ 06/2022
29	0D0615	Screw C M6x16 Stainless Steel (set x 10)					
29	0D5647	Captive Nut M6x3,6-4,5 (set x 10)					
30	0D5425	Variator Kit	X		I		→ 06/2022
30	0DF011	Variator	X		I		07/2022 →
31	0D6160	Grommet Da 9x16x4 (set x 5)		X			
32	0D5801	Power Cable	X		I		→ 06/2022
32	0DF014	Power Cable	X		I		07/2022 →
34	0D5802	Motor Support Bracket					
35	0D6064	Screw H M10x25 (set x 10)					



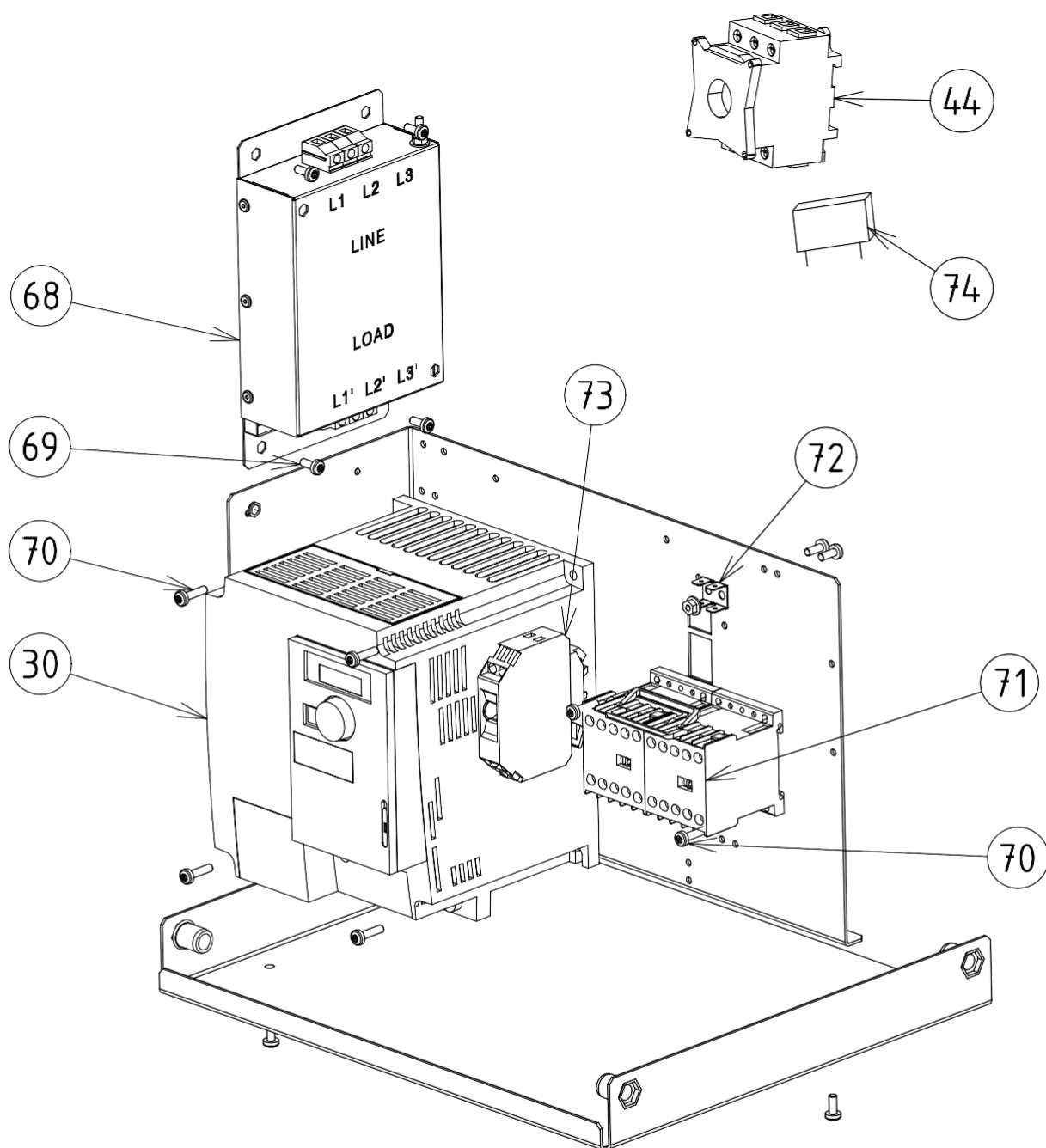
XBE60 / XBE80 - Parts list - Structure

Pos.	Code	Description	V	W&T	Ref.	Notes	S/N break
35	0D2265	Washer W10 (set x 10)					
35	0D2958	Nut Hu M10 (set x 10)					
36	0D5805	Beige Lower Rear Cover			H		
36	0D5806	Lower Rear Cover Stainless Steel			E		
37	0D5803	Motor	X		I		
37	0DF787	Motor USA version	X		J		
38	0D5804	Motor Support					
39	0D5807	Drive Pulley		X			
40	0D6480	Beige Upper Rear Cover			H,I		
40	0D6481	Upper Rear Crover Stainless Steel			E,I		
40	0DF784	Upper Rear Cover Ral7035 Textured			H,J		
41	0D0615	Screw C M6x16 Stainless Steel (set x 10)					
42	0U0662	Screw H M10x16 (set x 10)					
42	0D0623	Washer Csl10 (set x 10)					
43	0D0498	Screw H M8x16 Stainless Steel (set x 10)					
43	0D0632	Washer Cs M8 (set x 10)					
44	0KQ461	Main switch	X				
45	0U0388	Glass Light Cover					
46	0D2901	Hex Base Screw 6x16 Stainless Steel (set x 10)					
47	0D6476	Standard Lid			H		
47	0D6477	Stainless Steel Lid			E		
48	033987	Nut Hu M3 Stainless Steel (set x 10)					
49	0D2877	Washer Galvanised Steel3 (set x 10)					
50	0D5672	Microswitch Bracket					
52	0KQ511	Screw C M3x16 Stainless Steel (set x 10)					
53	0U0391	Cam					
54	0KQ526	Screw Shc M4x8 Stainless Steel (set x 10)					
55	0KQ554	Nut Hm M12 Galvanised Steel (set x 10)					
56	0KQ490	Washer Galvanised Steel12 (set x 10)					
57	0KQ333	Ring					
58	0D5653	Screw RI M8x50 Stainless Steel (set x 10)					
59	0KQ524	Washer M8 Stainless Steel (set x 10)					
60	0KQ523	Nut Hm M8 Galvanised Steel (set x 10)					

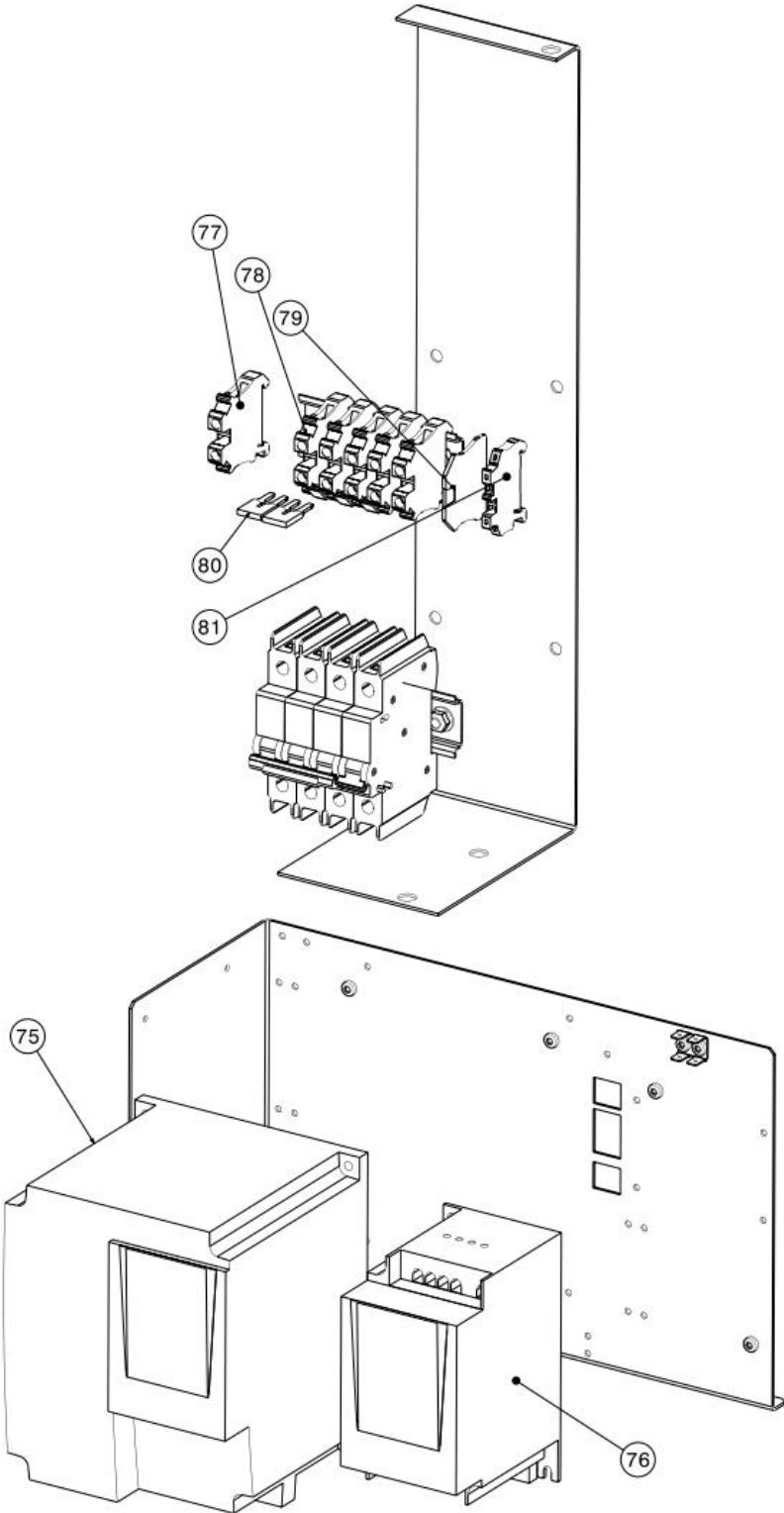


XBE60 / XBE80 - Parts list - Structure

Pos.	Code	Description	V	W&T	Ref.	Notes	S/N break
61	0KJ775	Potentiometer assembly	X		I		
62	0D3601	Square F9					
63	0D7757	Screen		X	I		
64	0D3889	Omega upper column					
65	0D7842	Bracket					
66	0D8029	Assembly stop		X			
67	0D6955	HEYCO plug HFP875 3044 jx5					
82	0D0062	Plug GPN 300 F15			J		
S1	0D5655	Cover assembly					
S2	0D6395	Front Assembly XBE60	X		F;I		
S2	0D6396	Front Assembly XBE80	X		G;I		
S2	0DF779	Front Assembly XBE60 USA	X		J		
S3	0D6020	Side Protector Assembly		X	I		
S3	0DF780	Side Protector Assembly		X	J		
S4	0D0195	Complete Wire Screen Kit	X				
S5	0D1613	Guard Microswitch Assembly	X				
S6	0D5656	Cam Assembly					
S7	0D5657	Pivot Ring Assembly					
S8	0D1614	Cam Kit Assembly					
S9	0KQ430	Foot Assembly		X			

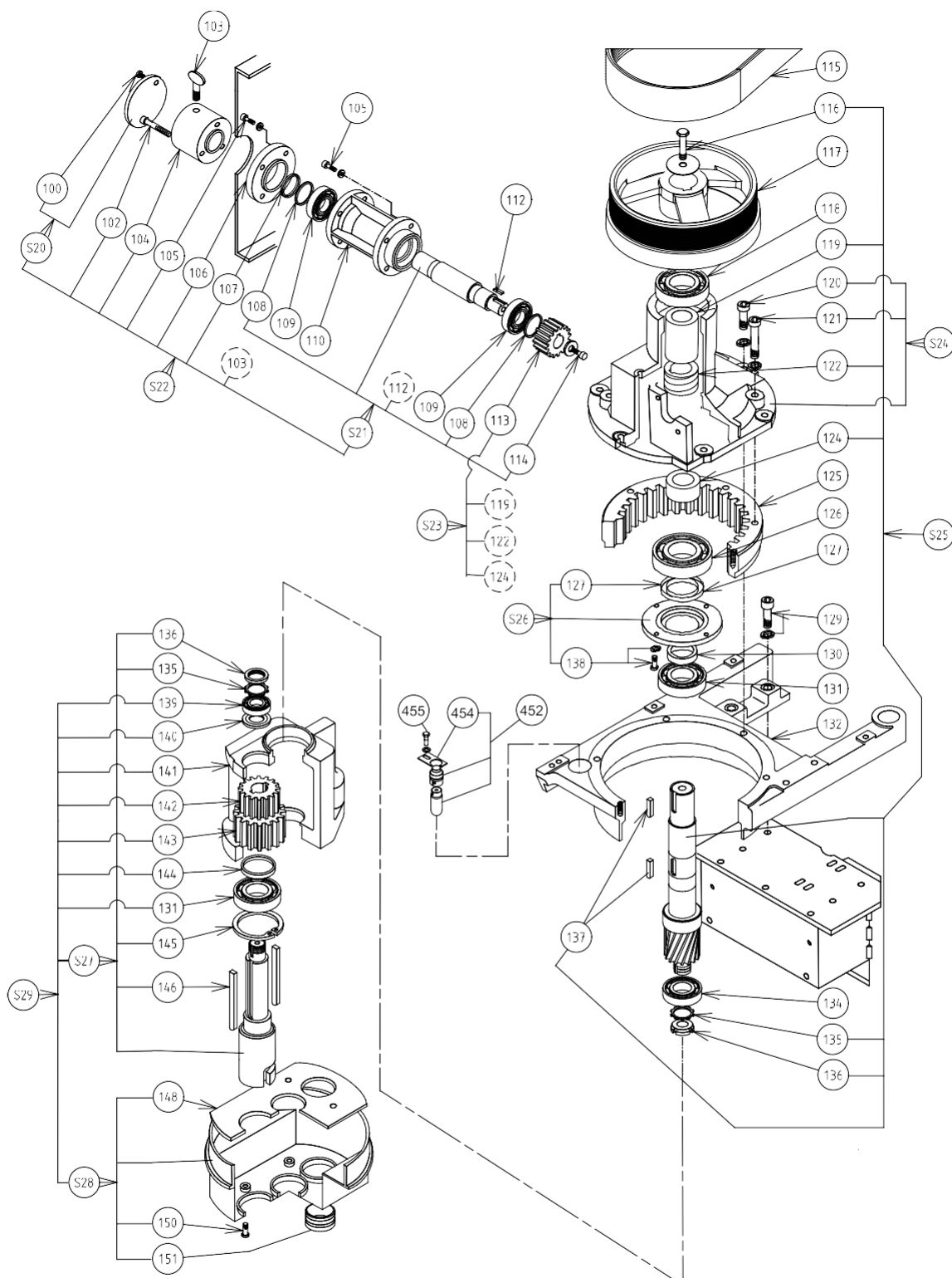


Pos.	Code	Description	V	W&T	Ref.	Notes	S/N break
30	0DF011	Variator	X		I		07/2022 -->
44	0KQ461	Main switch	X		I		
68	0DF012	Filter	X		I		
69	0D6724	Screw (set x 10)					
70	0D5233	Screw (set x 10)					
71	0D0790	Contactor-inverser	X		I		
72	0D3567	Brasse (set x 5)					
73	0D3933	Circuit breaker	X		I		
74	0DF015	Condensator 220 NF	X		I		



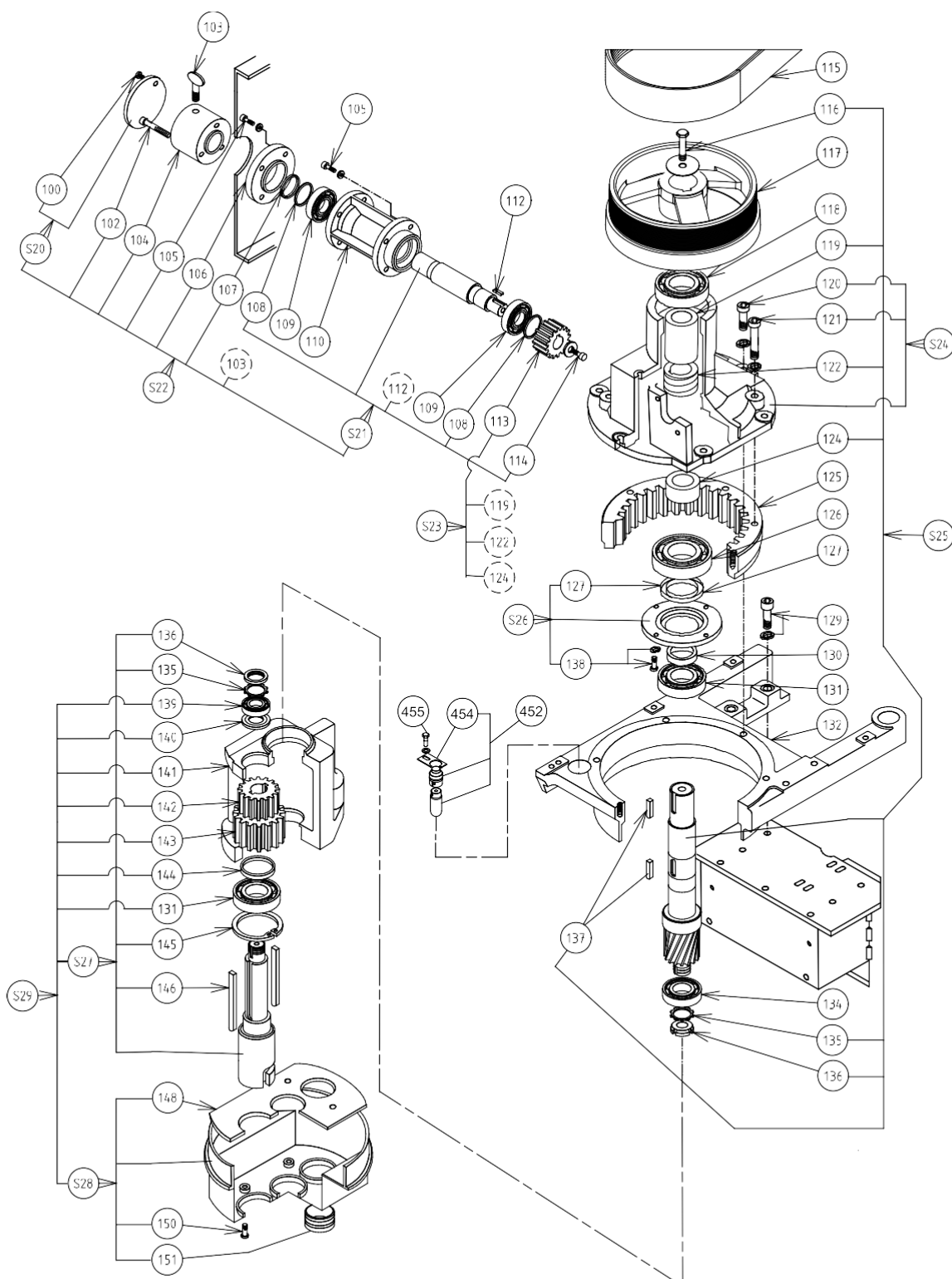
Pos.	Code	Description	V	W&T	Ref.	Notes	S/N break
75	0DF785	Variator prog atv12 1/3 200-240V 50/60Hz XBE60/80	X		J		
76	0DF786	Variator prog I 200-240V 50/60Hz M&B USA	X		J		
77	0DF782	6 ² earth terminal - NSYTRV62PE	X		J		
78	0DF782	6 ² terminal - NSYTRV62 (x5)	X		J		
79	0DF782	Terminal bulkhead - NSYTRAC22			J		
80	0DF782	Plug-in bridge for 6 ² terminal - NSYTRAL62 (x2)	X		J		
81	0DF782	End Stop - NSYTRAAB35			J		

XBE60 / XBE80 - Exploded view - Head with accessory socket



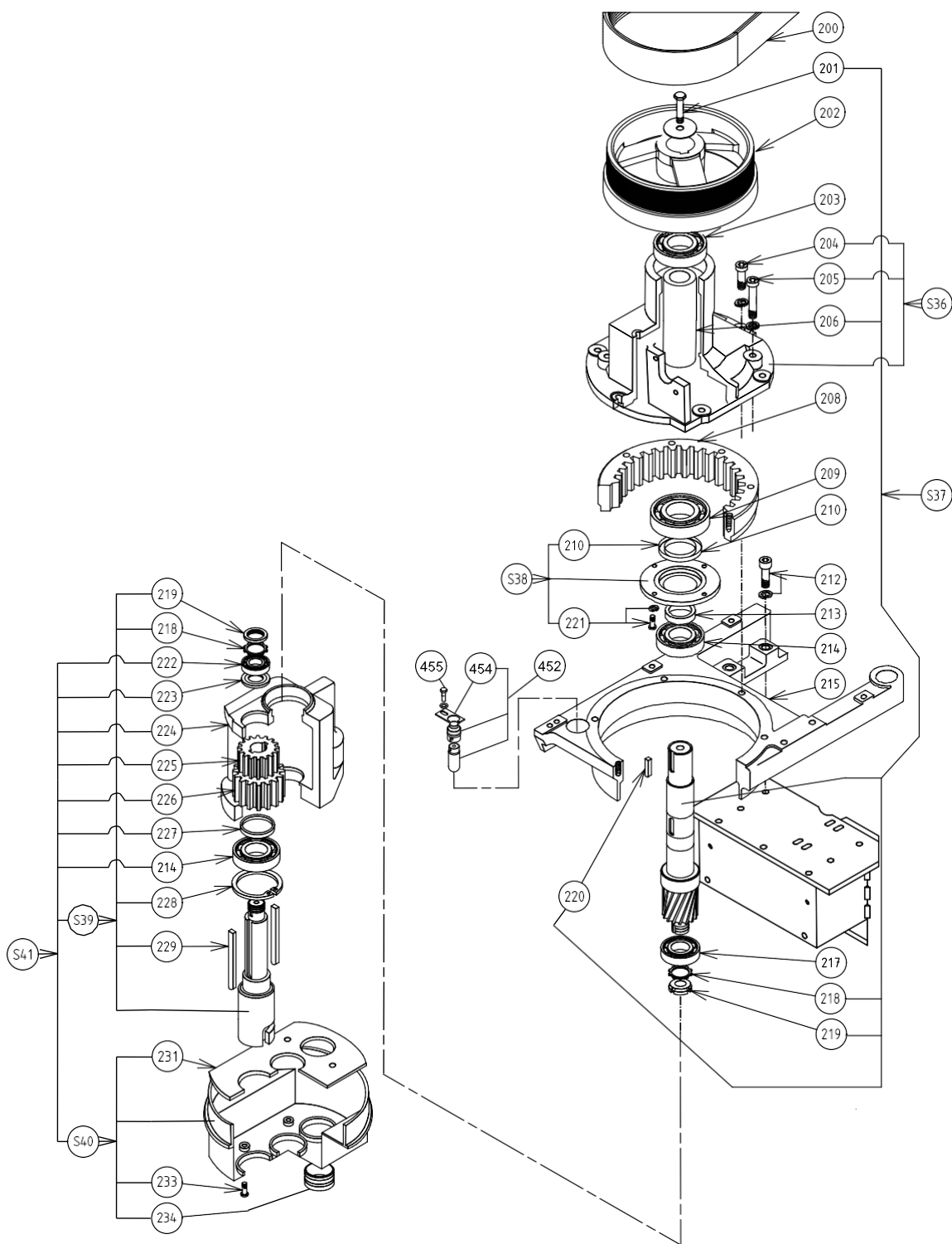
XBE60 / XBE80 - Parts list - Head with accessory socket

Pos.	Code	Description	V	W&T	Ref.	Notes	S/N break
100	0D3547	Screw F M4x12 stainless steel (set x 10)			D		
102	0D1018	Screw CHC 6x60 (set x 10)			D		
103	0KQ334	Violin screw		X	D		
104	0KL098	H socket sleeve			D		
105	0D0657	Screw CHC M6x20 (set x 10)			D		
105	0D2876	Washer W6 (set x 10)			D		
106	0D5692	Accessory socket spacer			D		
107	0H1040	Lipped seal 30x40x7 (set x 5)		X	D		
108	0D0654	Circlips 30e (set x 10)			D		
109	0KT993	Bearing 6006		X	D		
110	0D5693	Attachment hub			D		
112	0D0637	Cotterpin C8x7x25 (set x 5)			D		
113	0D1226	Accessory shaft wheel		X	D		
114	0KQ520	Screw FHC M6x16 (set x 10)			D		
114	0D3576	Milled washer (set x 5)			D		
115	0KQ207	Poly V belt 1397 j16	X	X			
116	0D3554	Screw H M10x25 (set x 10)					
116	0D5695	Pulley washer (set x 5)					
117	0D5810	Driven pulley		X			
118	0D1129	Bearing 6308		X			
119	0D5780	Upper spacer			D		
120	0D6099	Screw CHC M10x40 (set x 10)					
120	0D2265	Washer W10 (set x 10)					
121	0D5696	Screw CHC M10x60 (set x 10)					
121	0D2265	Washer W10 (set x 10)					
122	0D1726	Accessory socket screw		X	D		
124	0D5781	Lower spacer					
125	0D3168	Ring		X			
126	0D1130	Bearing 6309		X			
127	0D1133	Lipped seal 55x70x8		X			
129	0D5699	Screw CHC M12x45 (set x 5)					
129	0D5700	Washer W12 (set x 6)					
130	0U0374	Sun gear shaft spacer					
131	0HD044	Bearing 6009		X			
132	0D5701	Plate					
134	0KJ748	Bearing 6305		X			



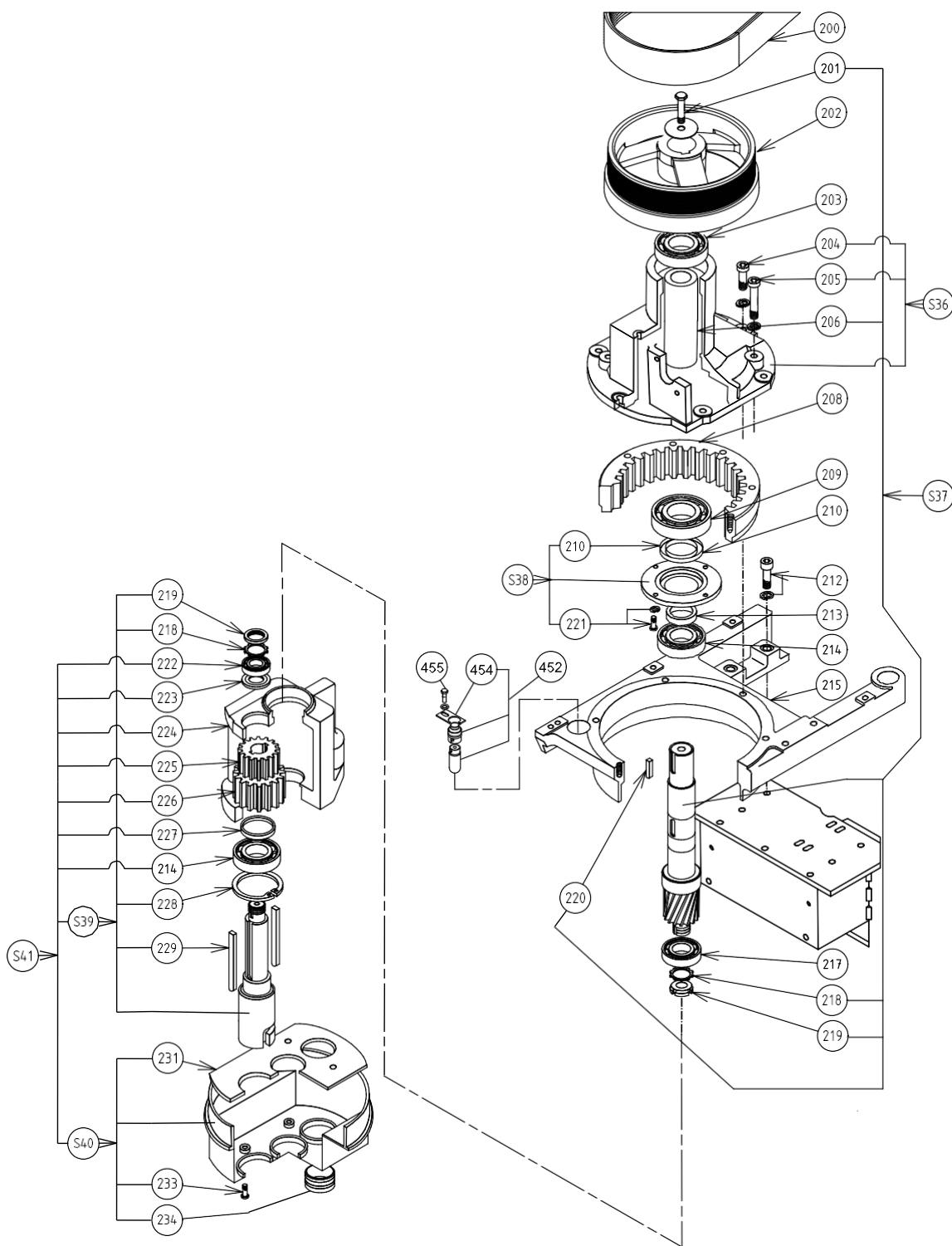
XBE60 / XBE80 - Parts list - Head with accessory socket

Pos.	Code	Description	V	W&T	Ref.	Notes	S/N break
135	0D5042	Washer MB 5					
136	0D0002	Slotted nut m25x1,5					
137	0D0543	Cotterpin A12x8x36 (set x 5)					
138	0D0499	Screw H M6x16 stainless steel (set x 10)					
138	0D0624	Washer CS M6 stainless steel (set x 10)					
139	0KQ394	Bearing 6205		X			
140	0U0375	Upper spacer					
141	0D1216	Planetary gear support					
142	0U0373	Pinion 17D		X			
143	0U0372	Pinion 24D		X			
144	0U0376	Lower spacer					
145	0U0668	Circlips 75i (set x 5)					
146	0D2340	Cotterpin A10x8x115 (set x 2)					
148	0U0292	Housing seal		X			
150	0D0595	Screw TH 6x25 stainless steel (set x10)					
151	0D1054	Plug GPN 300 F35 (set x 4)			I		
151	0DF781	Wiper Plug + screw + washer			J		
452	0KQ375	Lamp	X				
454	0D1557	Socket bracket					
455	0D0507	M8x20 stainless steel H screw (set x 10)					
455	0D0626	Z8 CS washer (set x 10)					
S20	0KL100	Cover assembly			D		
S21	0D2545	Accessory socket shaft assembly			D		
S22	0D0958	Accessory socket assembly			D		
S23	0D7914	Wheel and screw			D		
S24	0D5703	Reduction gear bearing with accessory hub assembly			D		
S25	0D1409	Sun gear shaft + screw	X		D		
S26	0U0698	Bearing cover assembly		X			
S27	0U0243	Tool holder shaft assembly		X			
S28	0D5204	Standard planetary gear bell housing assembly		X			



XBE60 / XBE80 - Parts list - Head without accessory socket

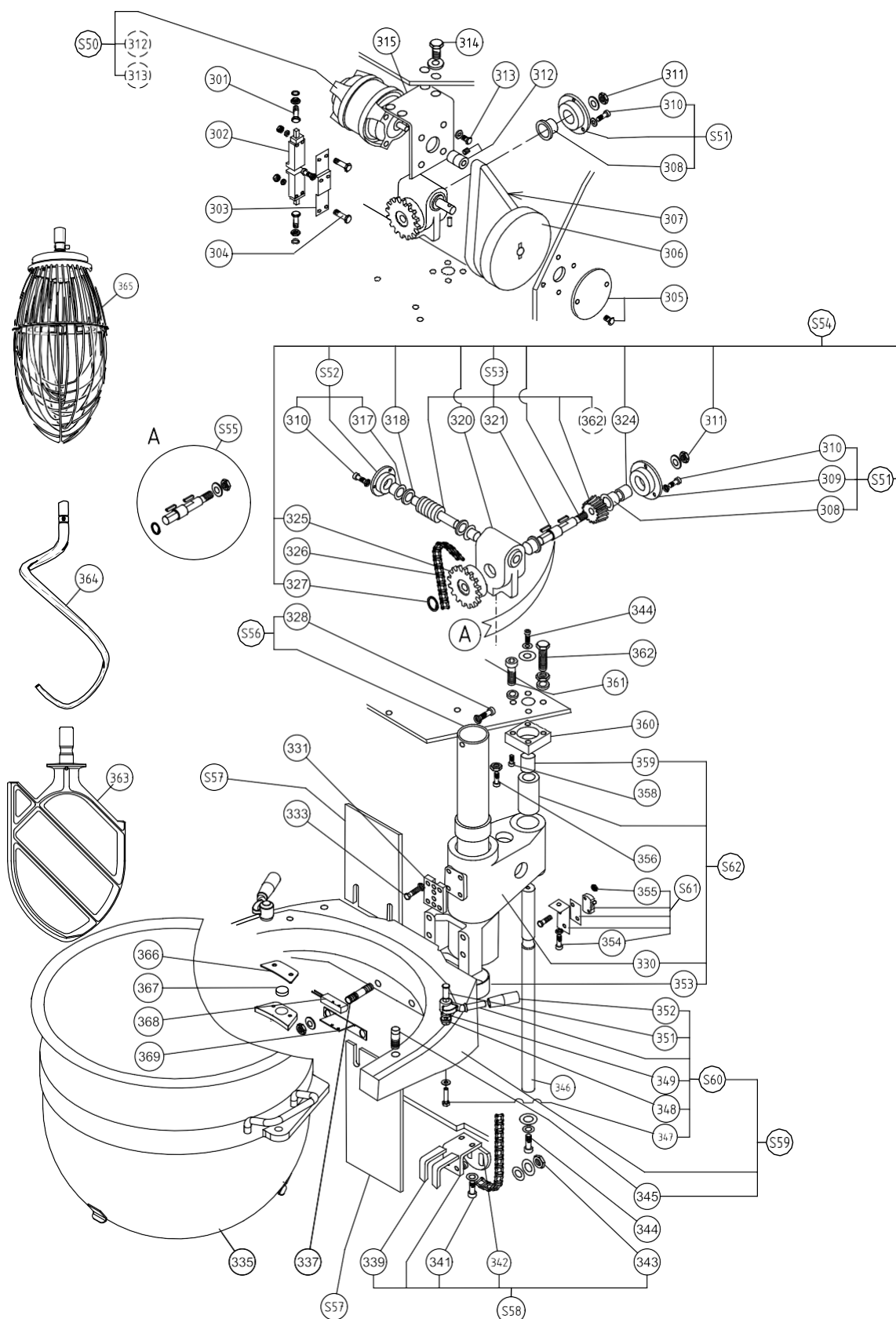
Pos.	Code	Description	V	W&T	Ref.	Notes	S/N break
200	0KQ207	Poly V belt 1397 j16	X	X			
201	0D3554	Screw H M10x25 (set x 10)					
201	0D5695	Pulley washer (set x 5)					
202	0D5810	Driven pulley		X			
203	0D1129	Bearing 6308		X			
204	0D6099	Screw CHC M10x40 (set x 10)					
204	0D2265	Washer W10 (set x 10)					
205	0D5696	Screw CHC M10x60 (set x 10)					
205	0D2265	Washer W10 (set x 10)					
206	0D5732	Spacer					
208	0D3168	Ring		X			
209	0D1130	Bearing 6309		X			
210	0D1133	Lipped seal 55x70x8		X			
212	0D5699	Screw CHC M12x45 (set x 5)					
212	0D5700	Washer W12 (set x 5)					
213	0U0374	Sun gear shaft spacer					
214	0HD044	Bearing 6009		X			
215	0D5701	Plate					
217	0KJ748	Bearing 6305		X			
218	0D5042	Washer MB 5					
219	0D0002	Slotted nut M25x1,5					
220	0D0543	Cotterpin A12x8x36 (set x 5)					
221	0D0499	Screw H M6x16 stainless steel (set x 10)					
221	0D0624	Washer CS M6 stainless steel (set x 10)					
222	0KQ394	Bearing 6205		X			
223	0U0375	Upper spacer					
224	0D1216	Planetary gear support					
225	0U0373	Pinion 17D		X			
226	0U0372	Pinion 24D		X			
227	0U0376	Lower spacer					
228	0U0668	Circlips 75i (set x 5)					
229	0D2340	Cotterpin A10x8x115 (set x 2)					
231	0U0292	Housing seal		X			
233	0D0595	Screw TH 6x25 stainless steel (set x 10)					



XBE60 / XBE80 - Parts list - Head without accessory socket

Pos.	Code	Description	V	W&T	Ref.	Notes	S/N break
234	0D1054	Plug GPN 300 F35 (set x 4)					
452	0KQ375	Lamp	X				
454	0D1557	Socket bracket					
455	0D0507	M8x20 stainless steel H screw (set x 10)					
455	0D0626	Z8 CS washer (set x 10)					
S36	0D2713	Reduction gear bearing without accessory hub assembly					
S37	0KL002	Standard sun gear shaft		X	C		
S38	0U0698	Bearing cover assembly		X			
S39	0D8115	Tool holder shaft assembly		X			
S40	0D5204	Standard planetary gear bell housing assembly					
S41	0D5705	Standard planetary gear support assembly					

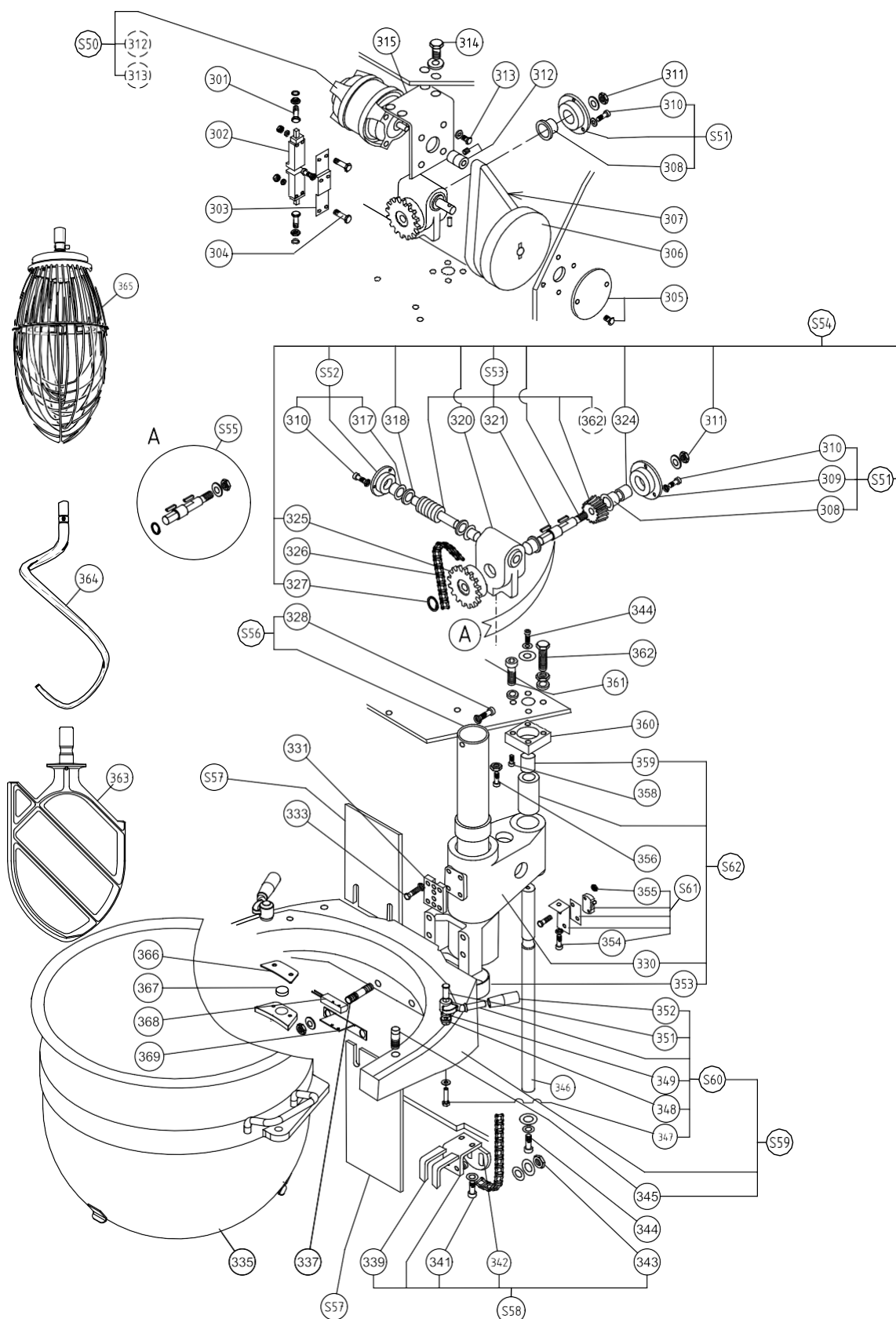
XBE60 / XBE80 - Exploded view - Raising and lowering of bowl



XBE60 / XBE80 - Parts list - Raising and lowering of bowl

Pos.	Code	Description	V	W&T	Ref.	Notes	S/N break
301	0D0598	Screw H M8x50 (set x 10)					
302	0KQ206	Position detector	X				
303	0D3891	Position detector support					
304	0D3399	Screw CHC M4x40 stainless steel (set x 10)					
304	0D0520	Toothed washer 4 (set x 10)					
304	0KL159	Nut Hu M4 stainless steel (set x 10)					
305	0D5309	Lift/lower system cover assembly					
306	0D1559	Lift/lower system driven pulley		X			
307	033106	Belt	X	X			
308	0D5708	Bush flanged		X			
310	0D0617	Screw CHC M6x16 (set x 10)					
310	0D2876	Washer W6 (set x 10)					
311	0D0622	Washer M10 (set x 10)					
311	0D2958	Nut Hu M10 (set x 10)					
312	0D1558	Lift/lower system drive pulley		X			
312	0D0545	Screw SHC dished m6x8 (set x 10)					
313	0KQ494	Screw H M6x12 stainless steel (set x 10)					
313	0D0624	Washer CS 6 stainless steel (set x 10)					
314	0D2329	Screw H M8x30 (set x 10)					
314	0D3538	Washer CS L8 (set x 10)					
315	0D3892	Lift/lower system motor support					
317	0D6031	Bush flanged (set x 2)					
318	0D5710	Ground washer (set x 2)					
320	0D5711	Reduction gear housing		X			
321	0HD008	Cotterpin A 5x5x20 (set x 5)					
324	0D5712	Spacer					
325	0KQ341	Chain pinion		X			
326	0KQ607	Chain/with attachment device		X			
327	0KQ557	Circlips 15e (set x 10)					
328	0D0499	Screw H M6x16 stainless steel (set x 10)					
	0D0503	Nut HU M6 stainless steel (set x 10)					
331	0D5714	Chain clamp					
333	0D6084	Screw H notched base M8x30 (set x 10)					
335	650129	60L bowl		X	F		

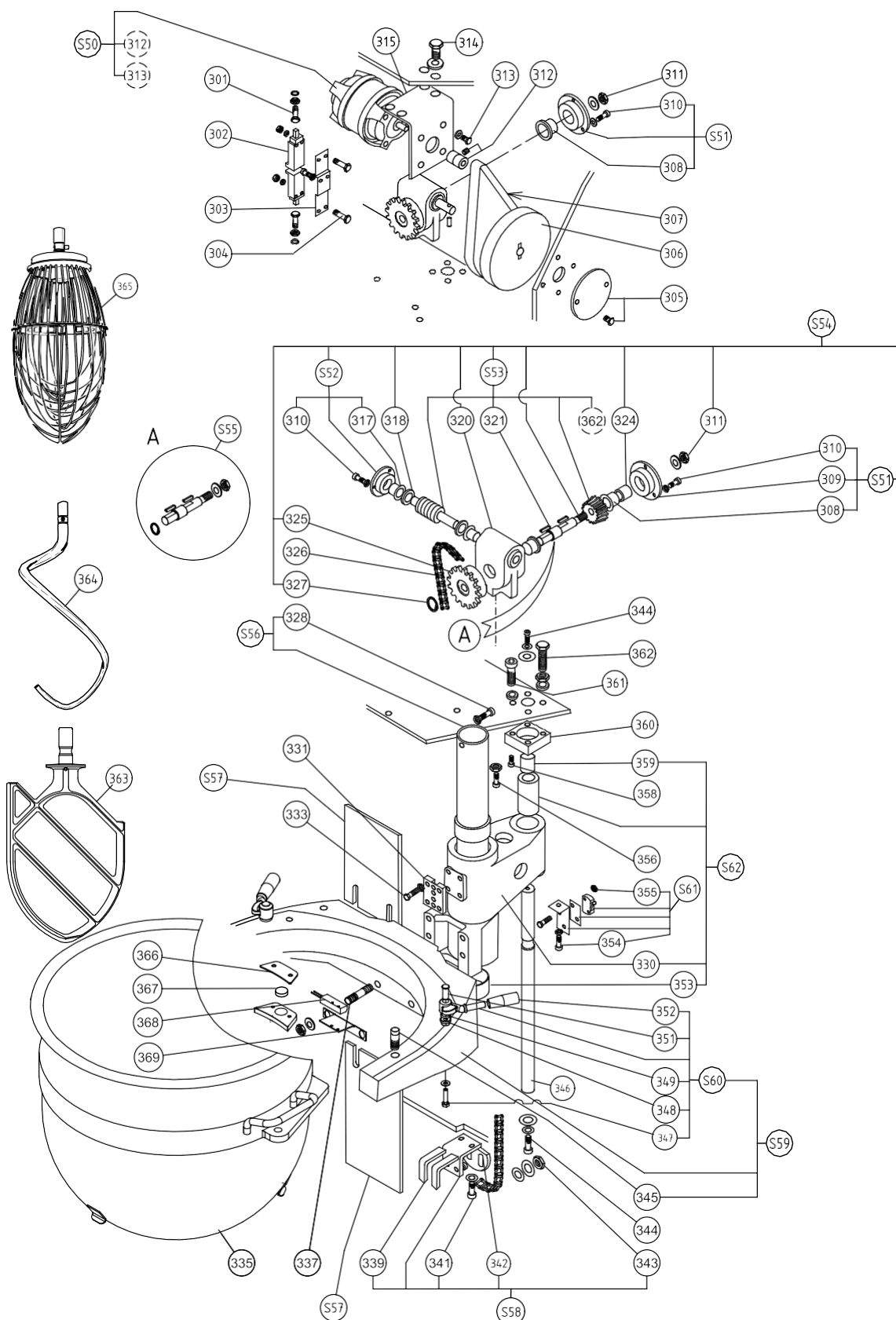
XBE60 / XBE80 - Exploded view - Raising and lowering of bowl



XBE60 / XBE80 - Parts list - Raising and lowering of bowl

Pos.	Code	Description	V	W&T	Ref.	Notes	S/N break
335	650130	80L bowl		X	G		
336	0D1031	Screw F M6x10 stainless steel (set x 10)					
336	0D0020	Clamp thrust washer					
337	0D5716	Stud (set x 6)					
337	0D5700	Washer W12 (set x 6)					
337	0KQ496	Nut Hu M12 (set x 10)					
339	0D2702	Foam seal 7x4					
341	0U0662	Screw H M10x16 (set x 10)					
341	0D2265	Washer W10 (set x 10)					
342	0D5715	Tensioning block		X			
343	0D2958	Nut Hu M10 (set x 10)					
343	0KQ506	Washer 10x27 (set x 10)					
343	0D3580	Toothed washer DD10 (set x 10)					
344	0D0499	Screw H M6x16 stainless steel (set x 10)					
344	0D3576	Milled washer (set x 5)					
345	0D1030	Locating pin bowl (set x 2)					
346	0D3637	Lift/lower system rod					
347	0D0591	Screw H M8x35 stainless steel (set x 10)					
347	0D3538	Washer CS L8 (set x 10)					
348	0D5717	Bolt spacer					
349	0D2662	O-ring (set x 5)		X			
351	0D6109	Bolt pivot (set x 2)		X			
352	0D6125	Handle		X			
353	0U0399	Bush flanged 60x65x30		X			
354	0D5298	Screw TH M4x12 (set x 10)					
354	0D0631	Contact washer4 (set x 10)					
355	0U0268	Insulator	X				
355	0KQ511	Screw/C 3x16 stainless steel (set x 10)					
355	033986	Washer W3 (set x 10)					
355	0D2877	Washer galvanised steel 3 (set x 10)					
355	033987	Nut Hu M3 (set x 10)					
356	0D6064	Screw H M10x25 (set x 10)					
356	0D2958	Nut Hu M10 (set x 10)					

XBE60 / XBE80 - Exploded view - Raising and lowering of bowl



XBE60 / XBE80 - Parts list - Raising and lowering of bowl

Pos.	Code	Description	V	W&T	Ref.	Notes	S/N break
358	0D5718	Screw FHC M10x20 (set x 10)					
359	0D5719	Bush flanged		X			
360	0D4743	Female centring sleeve					
361	0D2844	Screw H M10x30 (set x 10)					
361	0D2265	Washer /W10 (set x 10)					
362	0D5722	Screw H M10x55 (set x 10)					
363	653083	Standard paddle 60L		X			
363	653457	Non-corroding 60 L paddle		X	E;F		
363	653135	Standard paddle 80L		X	G		
364	653084	Standard hook 60L		X	F		
364	653133	Standard hook 80L		X	G		
365	653086	Standard whisk 60L		X	F;I		
365	653134	Standard whisk 80L		X	G;I		
365	653097	Whisk 60L USA		X	F;J		
366	0D7754	Magnet support assy					
366	0D5276	Screw TC M6x10 (set x 10)					
366	0D2662	O-ring (set x 5)		X			
367	0D5110	Magnet		X			
368	0D7755	Assembly PLA	X				
369	0D7756	Assembly detector support	X				
S50	0KQ668	Electrical lift/lower system motor	X		I		
S50	0DF783	Electrical lift/lower system motor	X		J		
S51	0D5723	Reduction gear wheel bearing assembly		X			
S52	0D5709	Reduction gear screw bearing assembly		X			
S53	0U0540	Wheel + screw		X			
S54	0U0248	Complete reduction housing		X			
S55	0U0247	Wheel shaft assembly					
S56	0D5310	Tube assembly					
S57	0D5811	Guard					
S58	0U0249	Tensioning bracket		X			
S59	0U0250	Standard cradle assembly					
S59	0D5725	Non-corroding cradle assembly			E		
S60	0D6117	Complete bolt		X			
S61	0D5724	Microswitch assembly	X				
S62	0D5713	Cradle support assembly		X			

